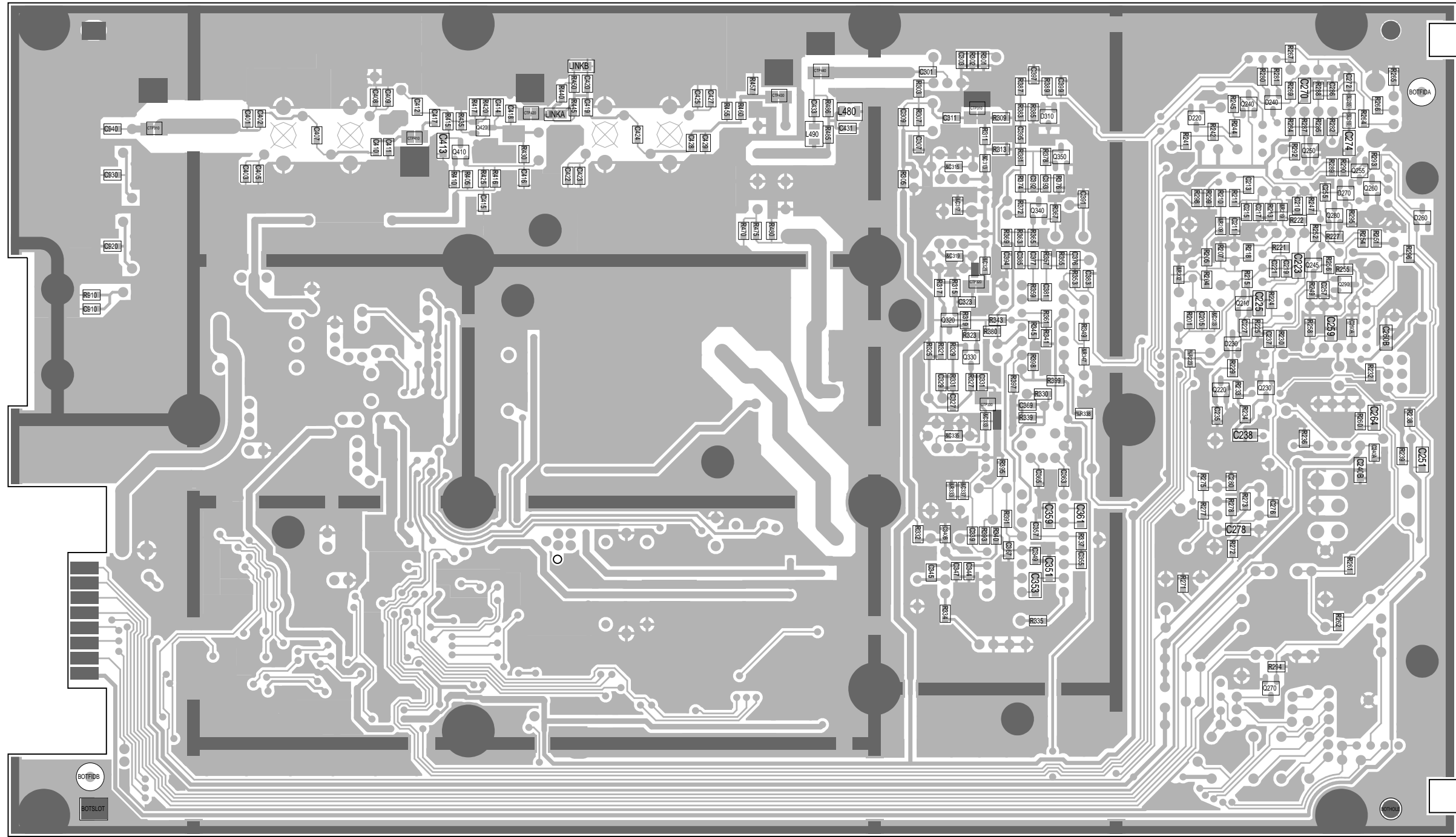


TAIT ELECTRONICS	IPN: 220-01427-00	ISS: -00	ID: 1.TA	DATE: 12 Jan 1998
865 RECEIVER PCB LAYOUT - TOP SIDE				B6.27

Scale: 1:2.1 ; Rotation: 0 degrees

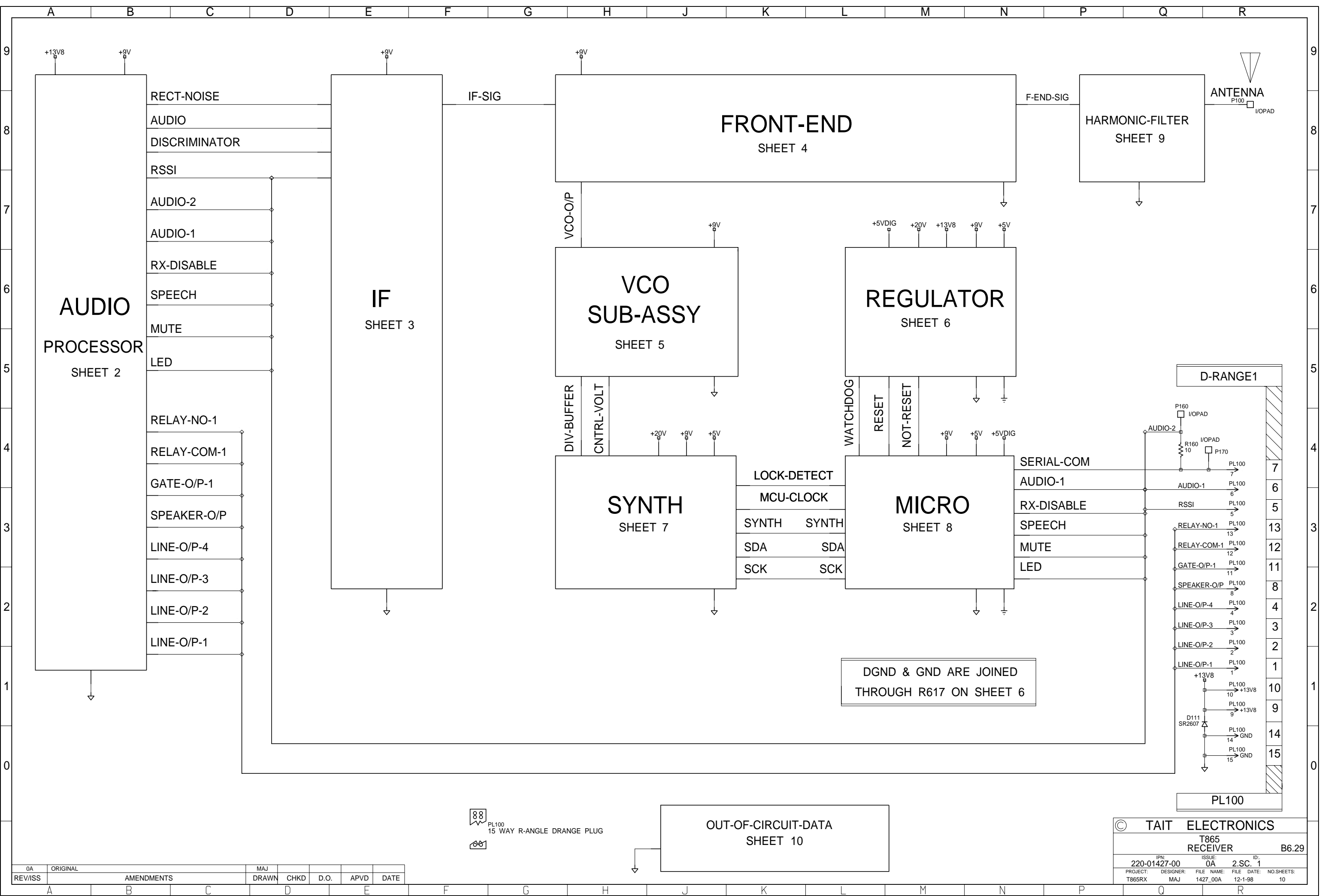
9
8
7
6
5
4
3
2
1



A B C D E F G H J K L M N P Q

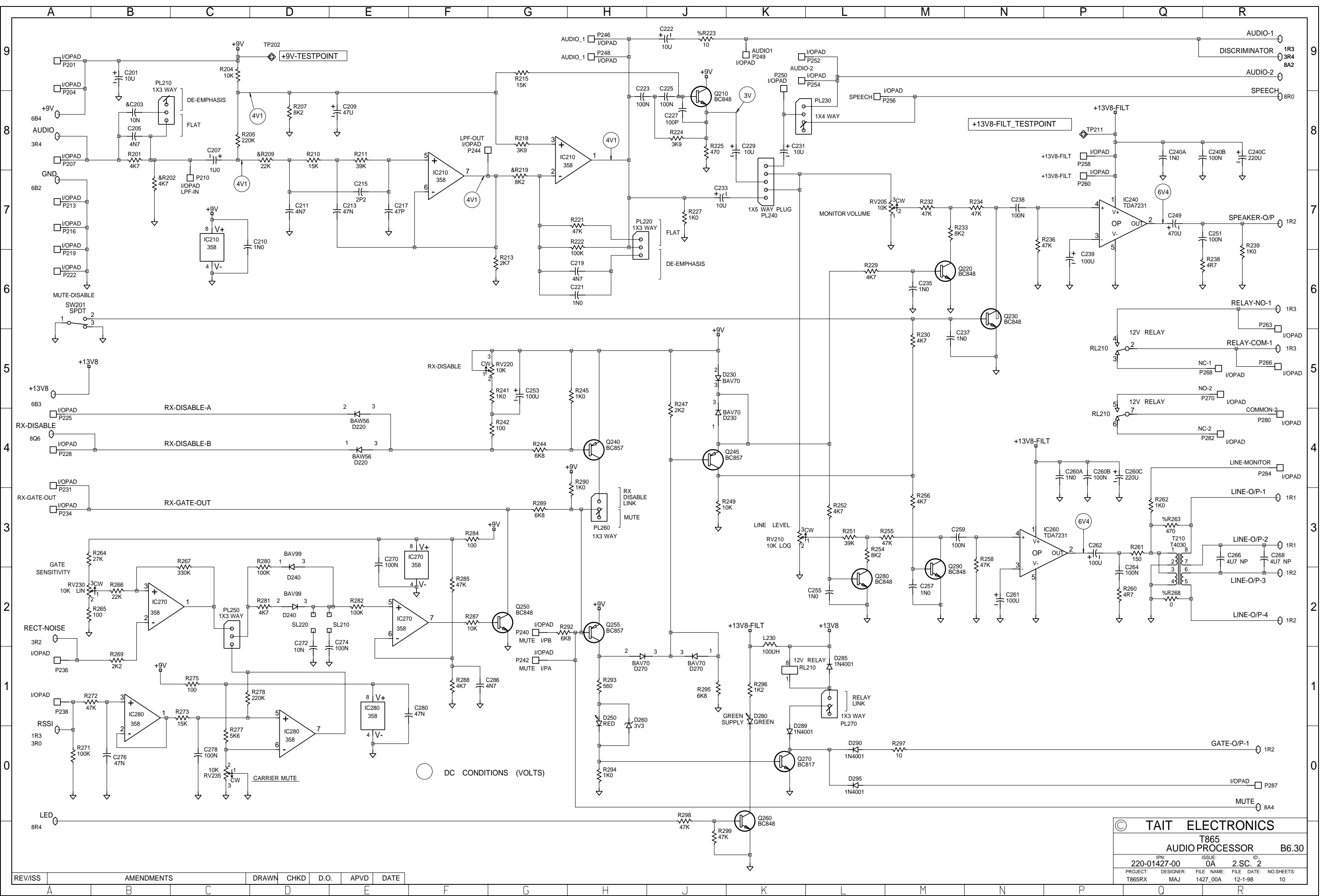
TAIT ELECTRONICS	IPN: 220-01427-00	ISS: -00	ID: 2.BA	DATE: 12 Jan 1998
865 RECEIVER PCB LAYOUT - BOTTOM SIDE				B6.28

Scale: 1.2:1 ; Rotation: 0 degrees



0A	ORIGINAL	MAJ	CHKD	D.O.	APVD	DATE
REV/ISS	AMENDMENTS	DRAWN				

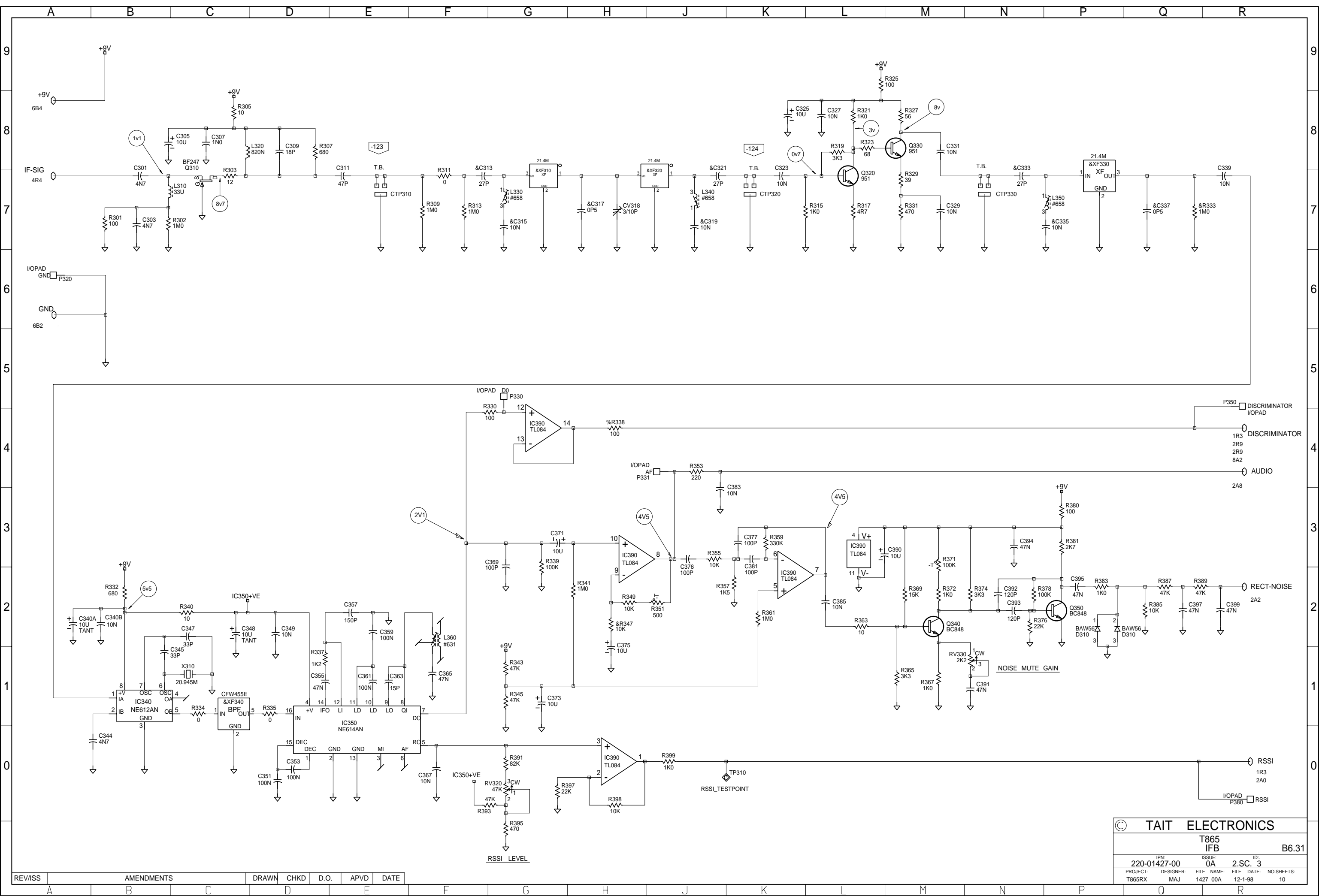
© TAIT ELECTRONICS			
T865 RECEIVER B6.29			
IPN: 220-01427-00	ISSUE: 0A	2.SC. 1	ID:
PROJECT: T865RX	DESIGNER: MAJ	FILE NAME: 1427_00A	FILE DATE: 12-1-98
		NO. SHEETS: 10	



© TAIT ELECTRONICS
T865
AUDIO PROCESSOR B6.30

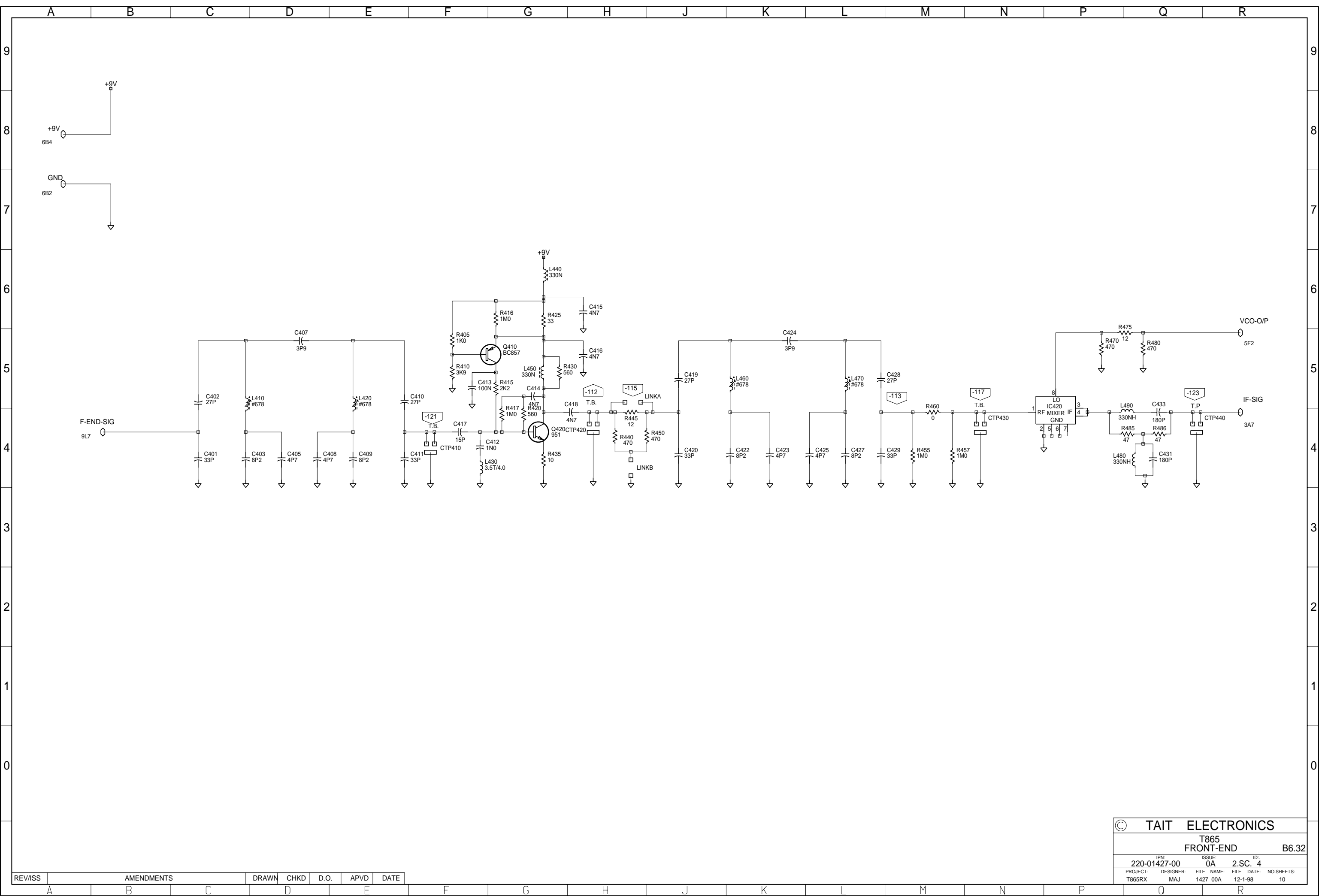
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PROJECT: T865RX	DESIGNER: MAJ	FILE NAME: 1427_00A
FILE DATE: 12-1-98	NO SHEETS: 10	

REV/ISS	AMENDMENTS	DRAWN	CHKD	D.O.	APVD	DATE
A						
B						
C						
D						
E						
F						
G						
H						
J						
K						
L						
M						
N						
P						
Q						
R						



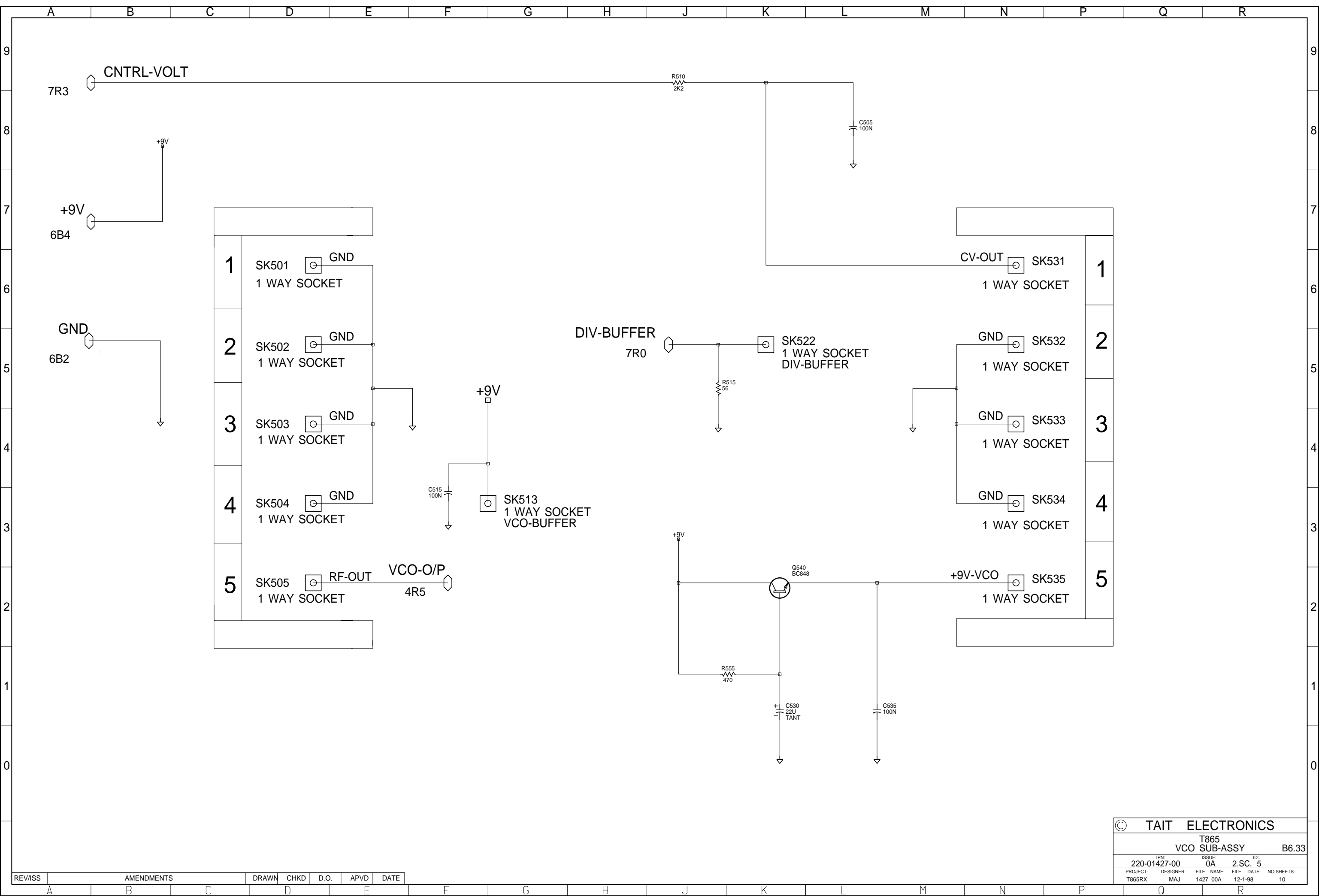
TAIT ELECTRONICS			
T865		ID: B6.31	
IFB		ISSUE: 0A	
PROJECT: 220-01427-00		FILE NAME: 2.SC. 3	
DESIGNER: T865RX	FILE DATE: 1427_00A	NO. SHEETS: 10	

REV/ISS	AMENDMENTS	DRAWN	CHKD	D.O.	APVD	DATE
A						



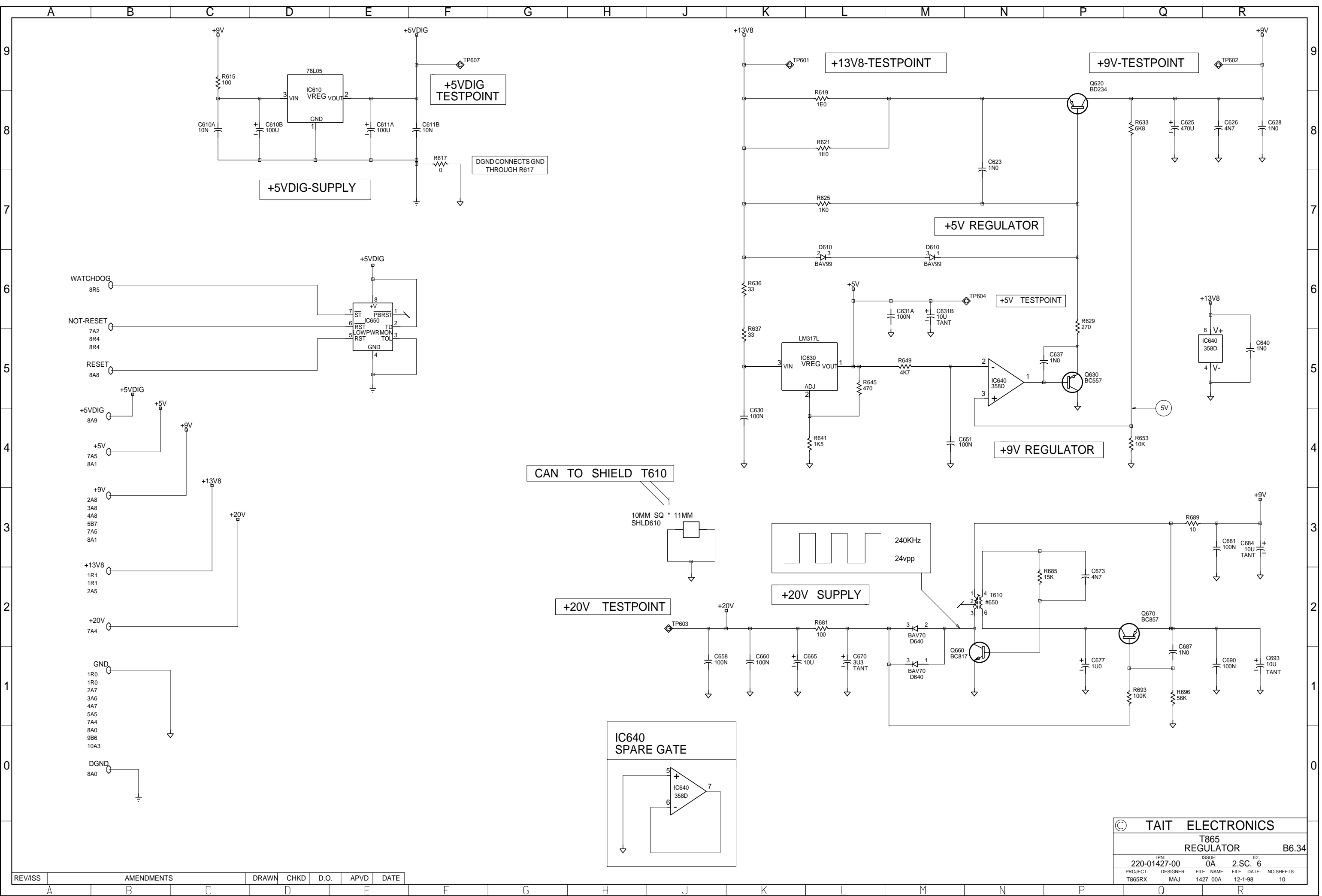
© TAIT ELECTRONICS	
T865 FRONT-END	
ID: B6.32	
IPN: 220-01427-00	ISSUE: 0A
PROJECT: T865RX	DESIGNER: MAJ
FILE NAME: 1427_00A	FILE DATE: 12-1-98
	NO. SHEETS: 10

REV/ISS	AMENDMENTS	DRAWN	CHKD	D.O.	APVD	DATE
A						



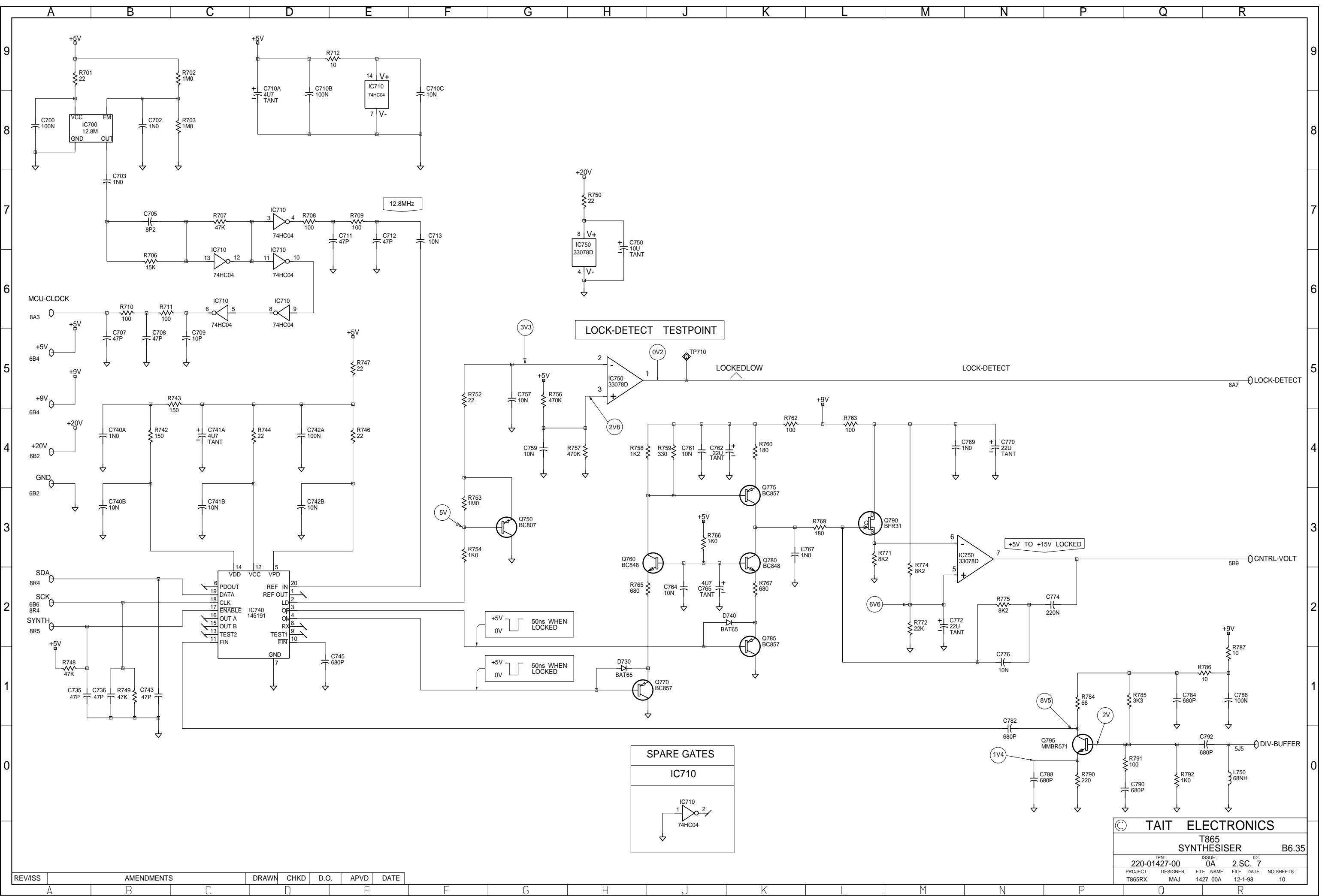
© TAIT ELECTRONICS			
T865			
VCO SUB-ASSY		B6.33	
IPN: 220-01427-00	ISSUE: 0A	ID: 2.S.C. 5	
PROJECT: T865RX	DESIGNER: MAJ	FILE NAME: 1427_00A	FILE DATE: 12-1-98
			NO. SHEETS: 10

REV/ISS	AMENDMENTS	DRAWN	CHKD	D.O.	APVD	DATE
A						



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T865 REGULATOR B6.34			
IPN: 220-01427-00	ISSUE: 0A	ID: 2.S.C. 6	
PROJECT: T865RX	DESIGNER: MAJ	FILE NAME: 1427_00A	FILE DATE: 12-1-98
			NO.SHEETS: 10

REV/ISS	AMENDMENTS	DRAWN	CHKD	D.O.	APVD	DATE
A						
B						
C						
D						
E						
F						
G						
H						
J						
K						
L						
M						
N						
P						
Q						
R						



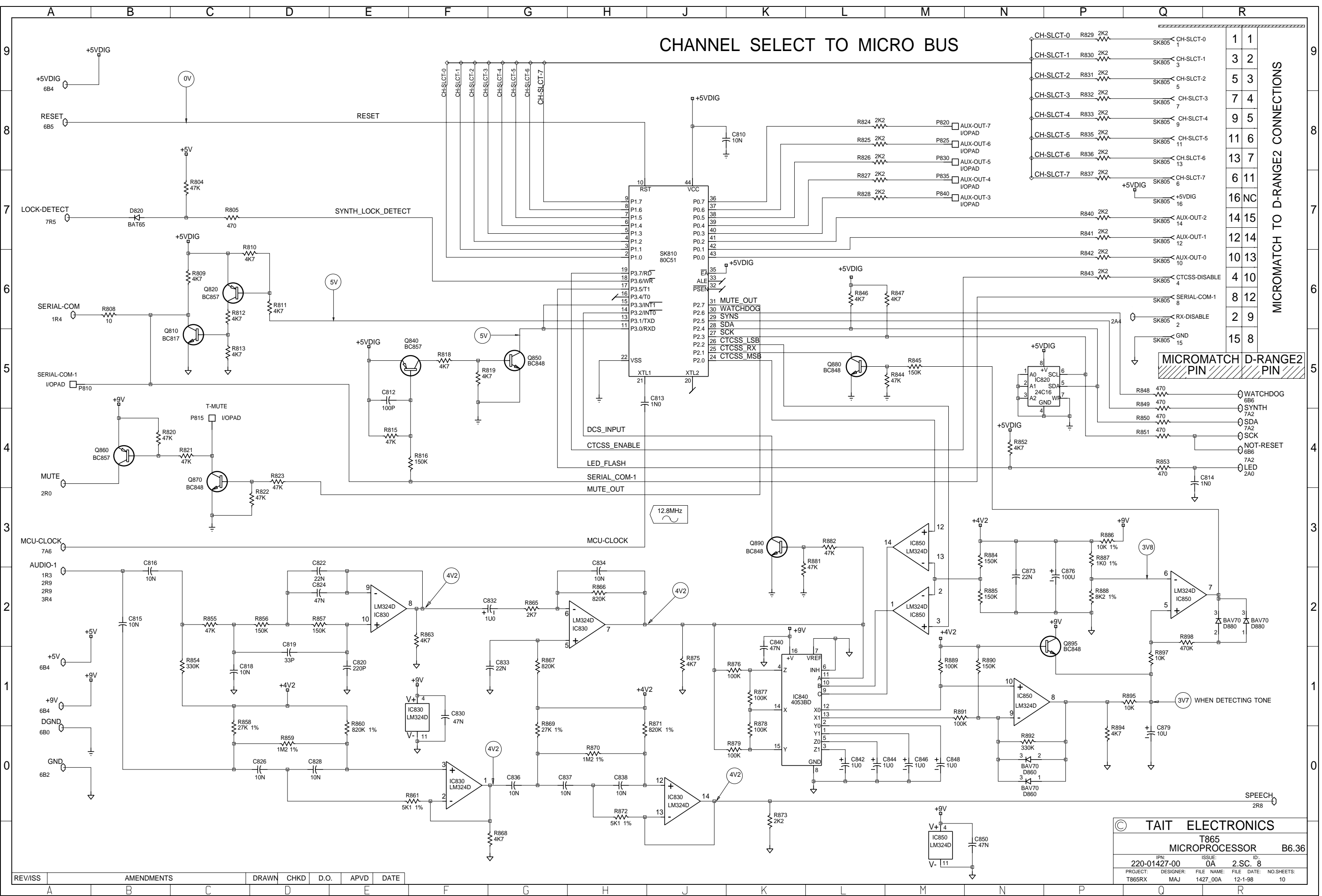
© TAIT ELECTRONICS

T865 SYNTHESISER B6.35

IPN: 220-01427-00	ISSUE: 0A	ID: 2.S.C. 7
PROJECT: T865RX	DESIGNER: MAJ	FILE NAME: 1427_00A
DATE: 12-1-98	NO. SHEETS: 10	

REV/ISS	AMENDMENTS	DRAWN	CHKD	D.O.	APVD	DATE

CHANNEL SELECT TO MICRO BUS



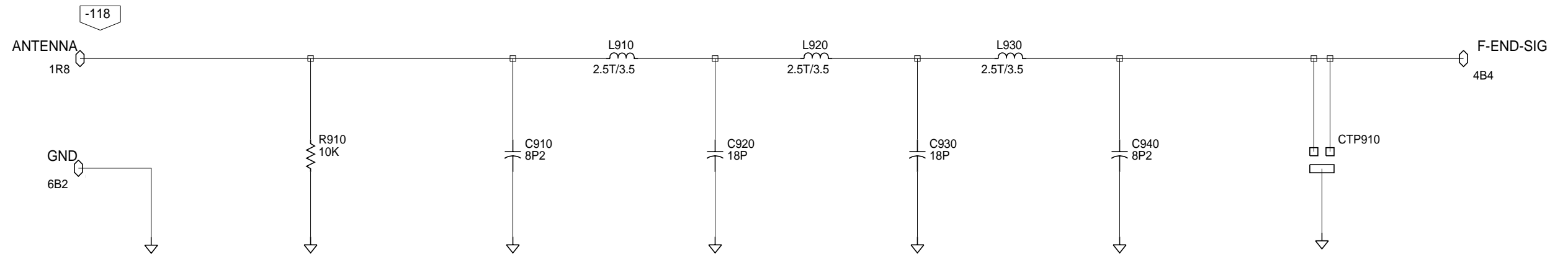
MICROMATCH TO D-RANGE2 CONNECTIONS

1	1
3	2
5	3
7	4
9	5
11	6
13	7
6	11
16	NC
14	15
12	14
10	13
4	10
8	12
2	9
15	8

MICROMATCH D-RANGE2 PIN

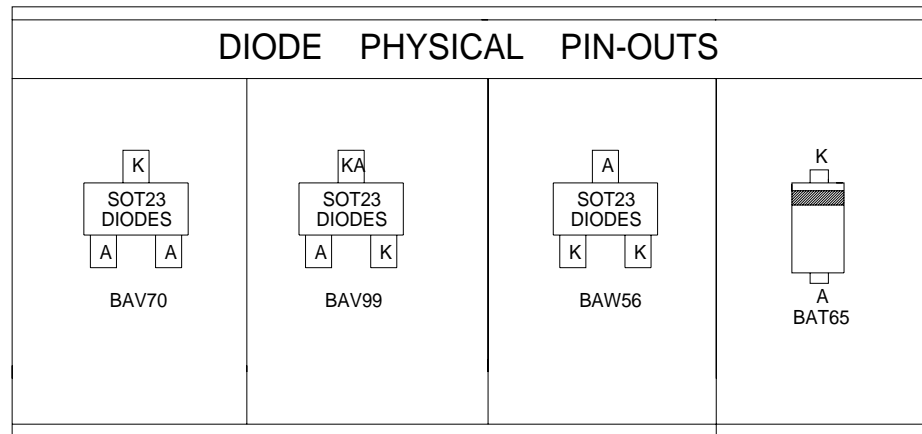
© TAIT ELECTRONICS
T865
MICROPROCESSOR B6.36
 IPN: 220-01427-00 ISSUE: 0A ID: 2.S.C. 8
 PROJECT: T865RX DESIGNER: MAJ FILE NAME: 1427_00A FILE DATE: 12-1-98 NO.SHEETS: 10

REV/ISS	AMENDMENTS	DRAWN	CHKD	D.O.	APVD	DATE
A						

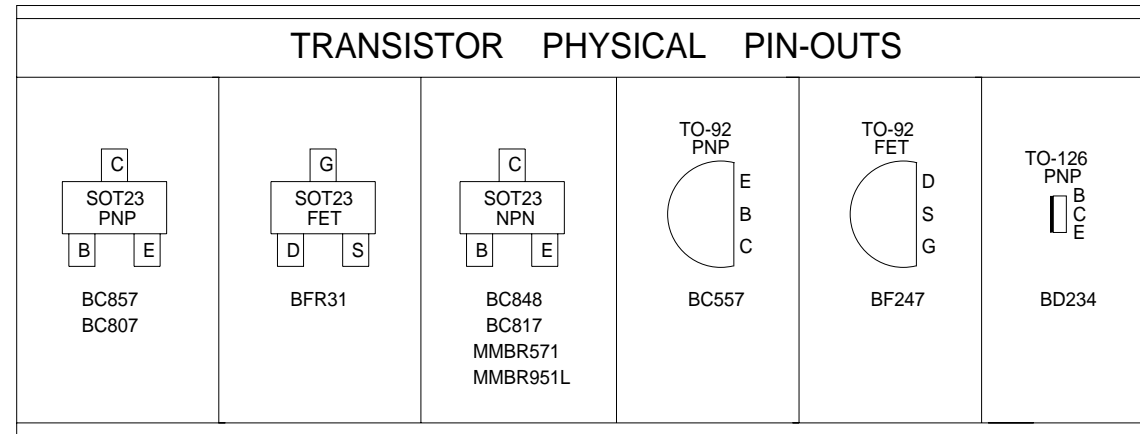


HARMONIC-FILTER

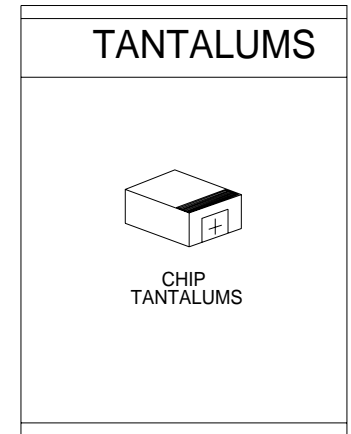
DIODE PHYSICAL PIN-OUTS



TRANSISTOR PHYSICAL PIN-OUTS



TANTALUMS



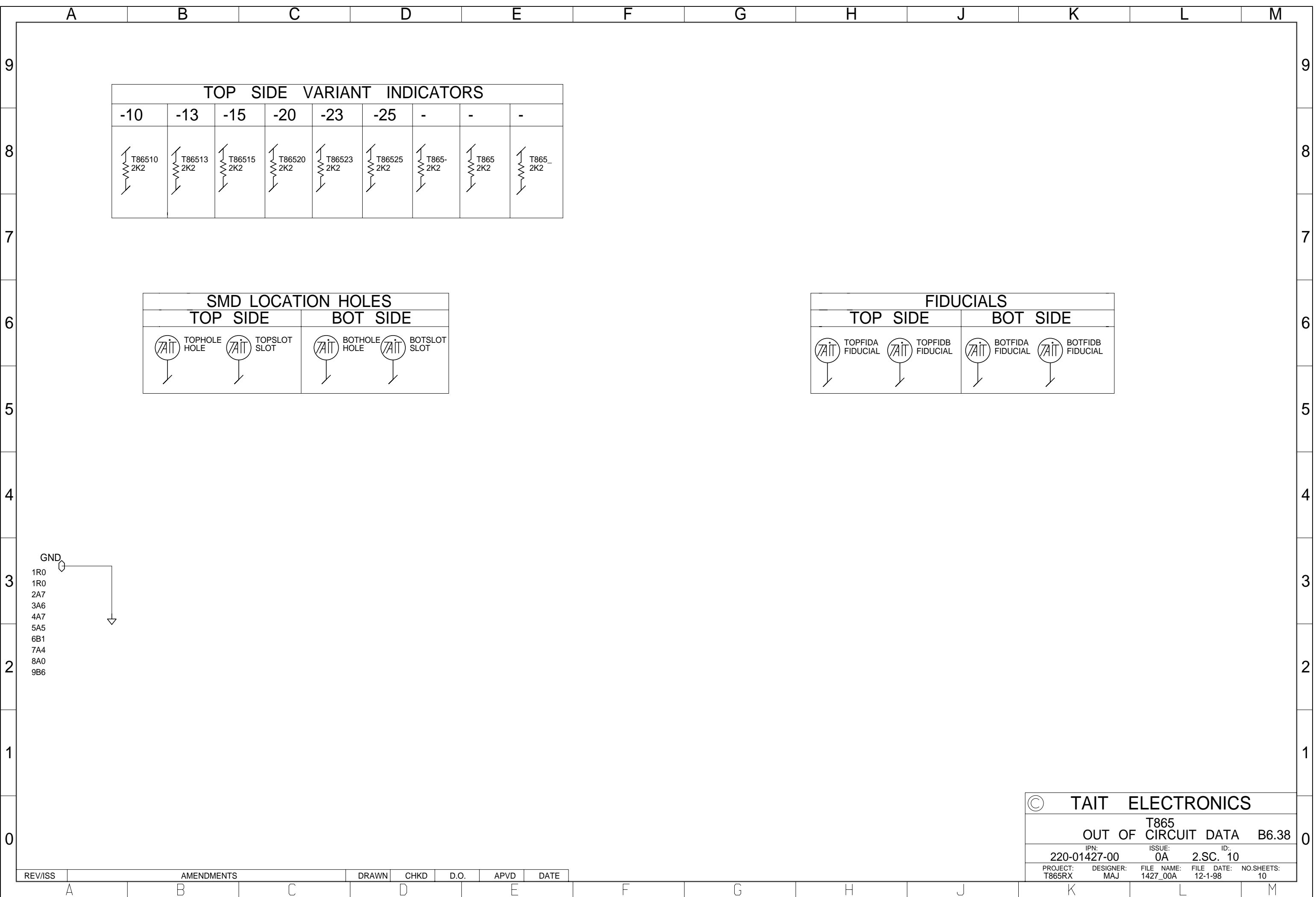
© TAIT ELECTRONICS

T865
HARMONIC-FILTER B6.37

IPN: 220-01427-00 ISSUE: 0A ID: 2.SC. 9

PROJECT: T865RX DESIGNER: MAJ FILE NAME: 1427_00A FILE DATE: 12-1-98 NO.SHEETS: 10

REV/ISS	AMENDMENTS	DRAWN	CHKD	D.O.	APVD	DATE
---------	------------	-------	------	------	------	------



TOP SIDE VARIANT INDICATORS								
-10	-13	-15	-20	-23	-25	-	-	-

SMD LOCATION HOLES			
TOP SIDE		BOT SIDE	

FIDUCIALS			
TOP SIDE		BOT SIDE	

- GND
- 1R0
 - 1R0
 - 2A7
 - 3A6
 - 4A7
 - 5A5
 - 6B1
 - 7A4
 - 8A0
 - 9B6

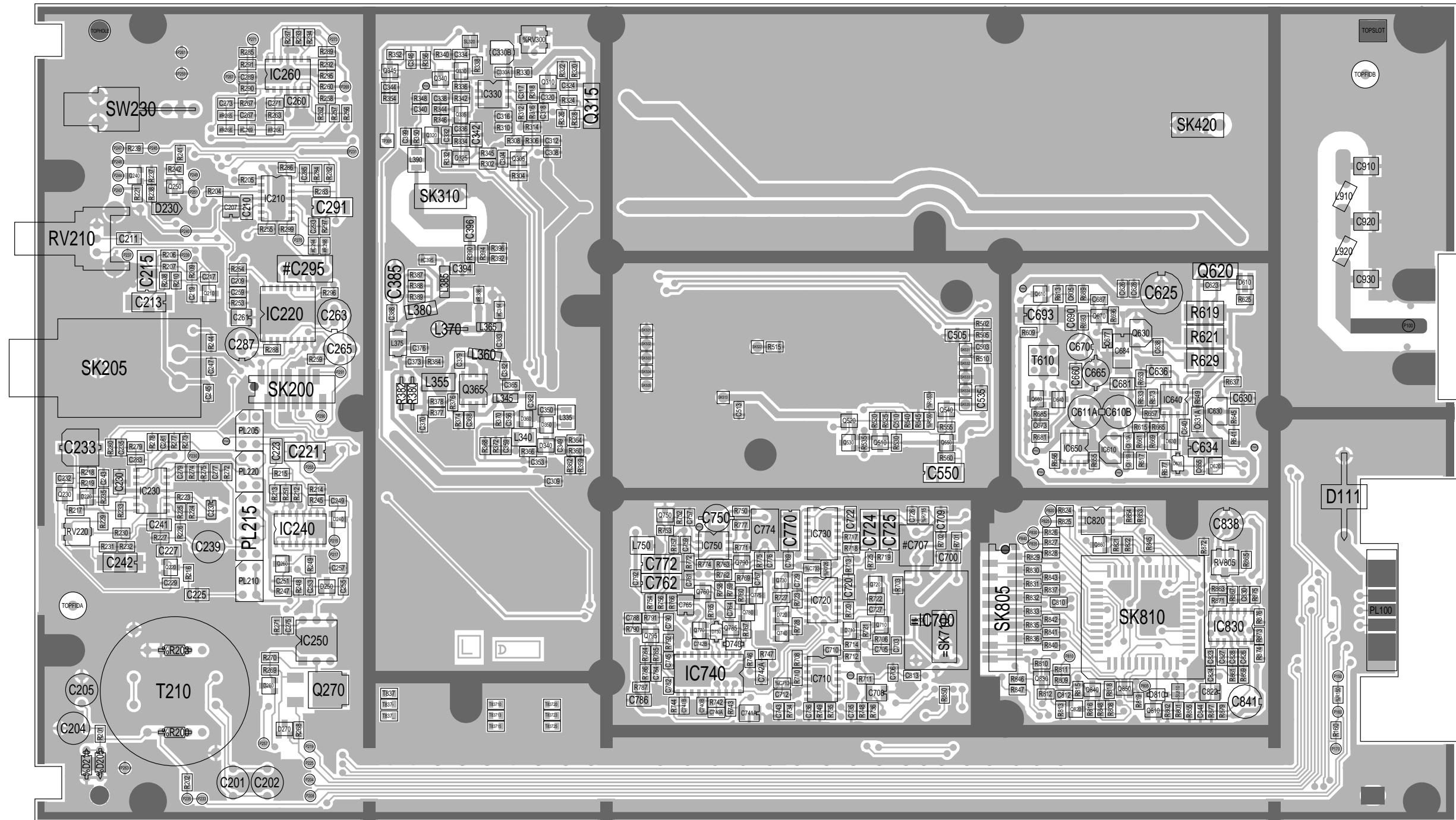
© TAIT ELECTRONICS

T865
OUT OF CIRCUIT DATA B6.38

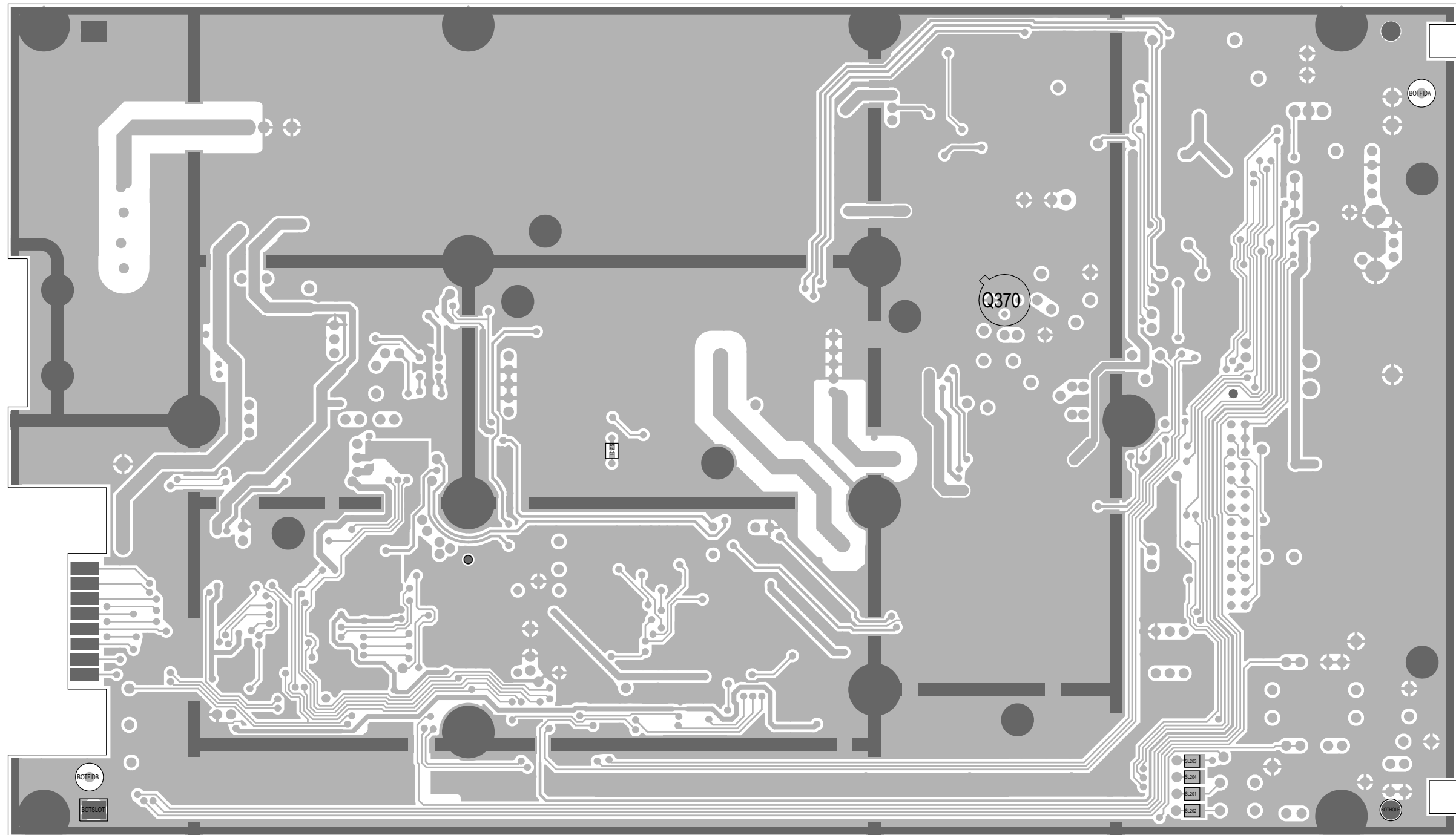
IPN: 220-01427-00 ISSUE: 0A ID: 2.SC. 10

PROJECT: T865RX DESIGNER: MAJ FILE NAME: 1427_00A FILE DATE: 12-1-98 NO. SHEETS: 10

REV/ISS	AMENDMENTS	DRAWN	CHKD	D.O.	APVD	DATE

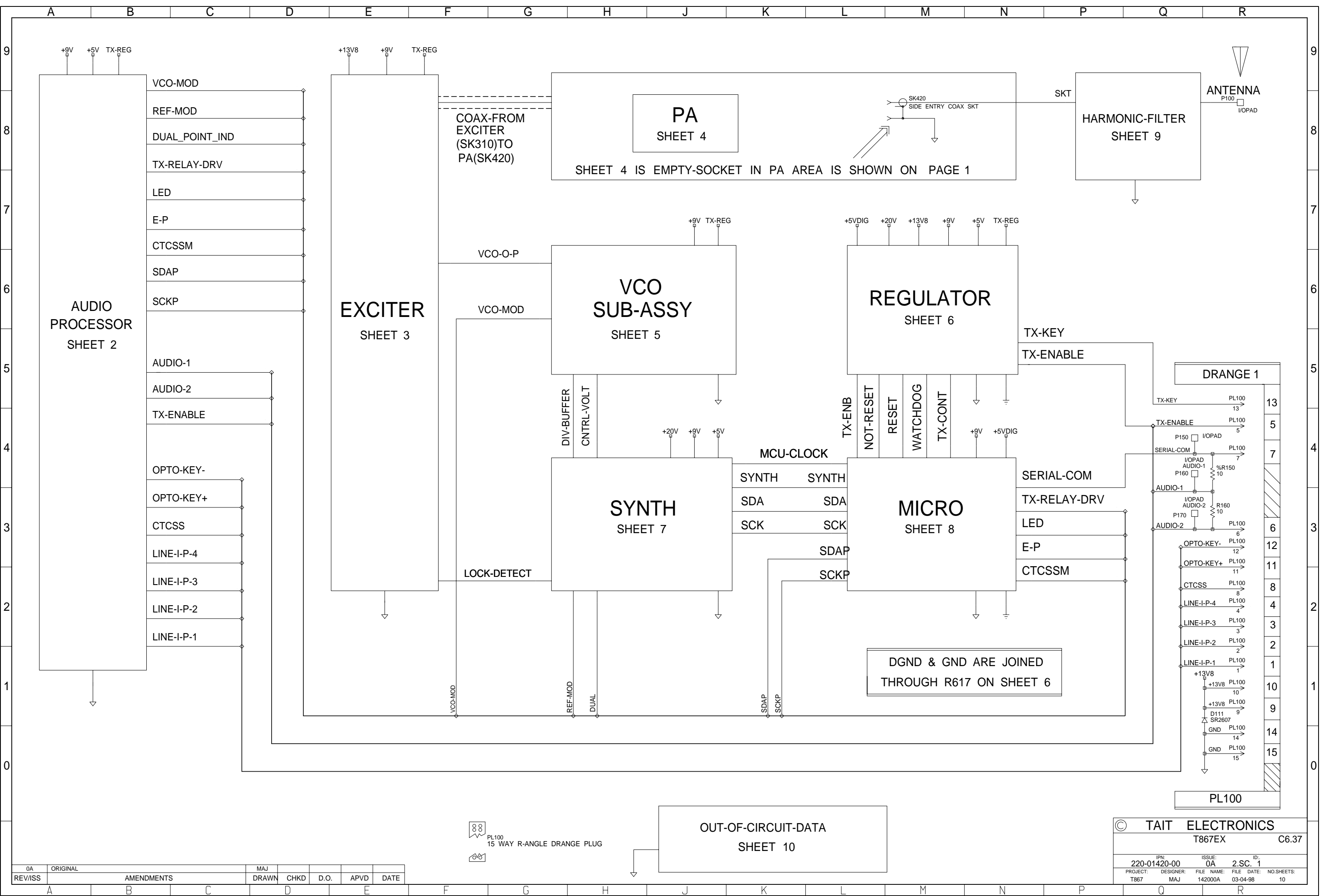


TAIT ELECTRONICS IPN: 220-01420-00 ISS: -00A ID: 1.TA DATE: 7 Apr 1998
 T867EXCITER PCB LAYOUT - TOP SIDE C6.35



TAIT ELECTRONICS	IPN:	ISS:	ID:	DATE:
	220-01420-00	-00A	2.BA	7 Apr 1998
T867EXCITER PCB LAYOUT - BOTTOM SIDE				C6.36

Scale: 1.2:1 ; Rotation: 0 degrees



SHEET 4 IS EMPTY-SOCKET IN PA AREA IS SHOWN ON PAGE 1

DGND & GND ARE JOINED THROUGH R617 ON SHEET 6

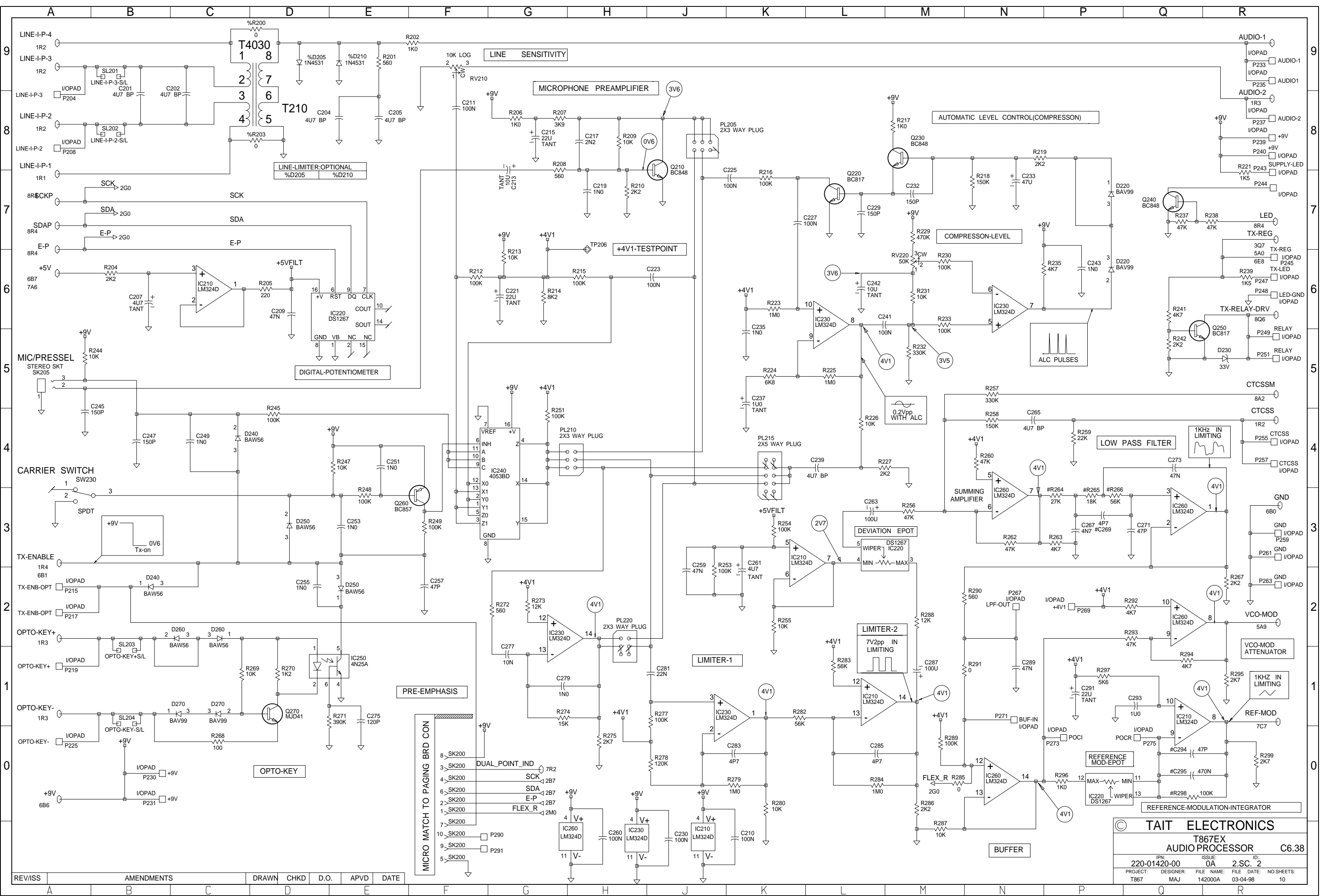
PL100
15 WAY R-ANGLE DRANGE PLUG

OUT-OF-CIRCUIT-DATA
SHEET 10

© TAIT ELECTRONICS
T867EX C6.37

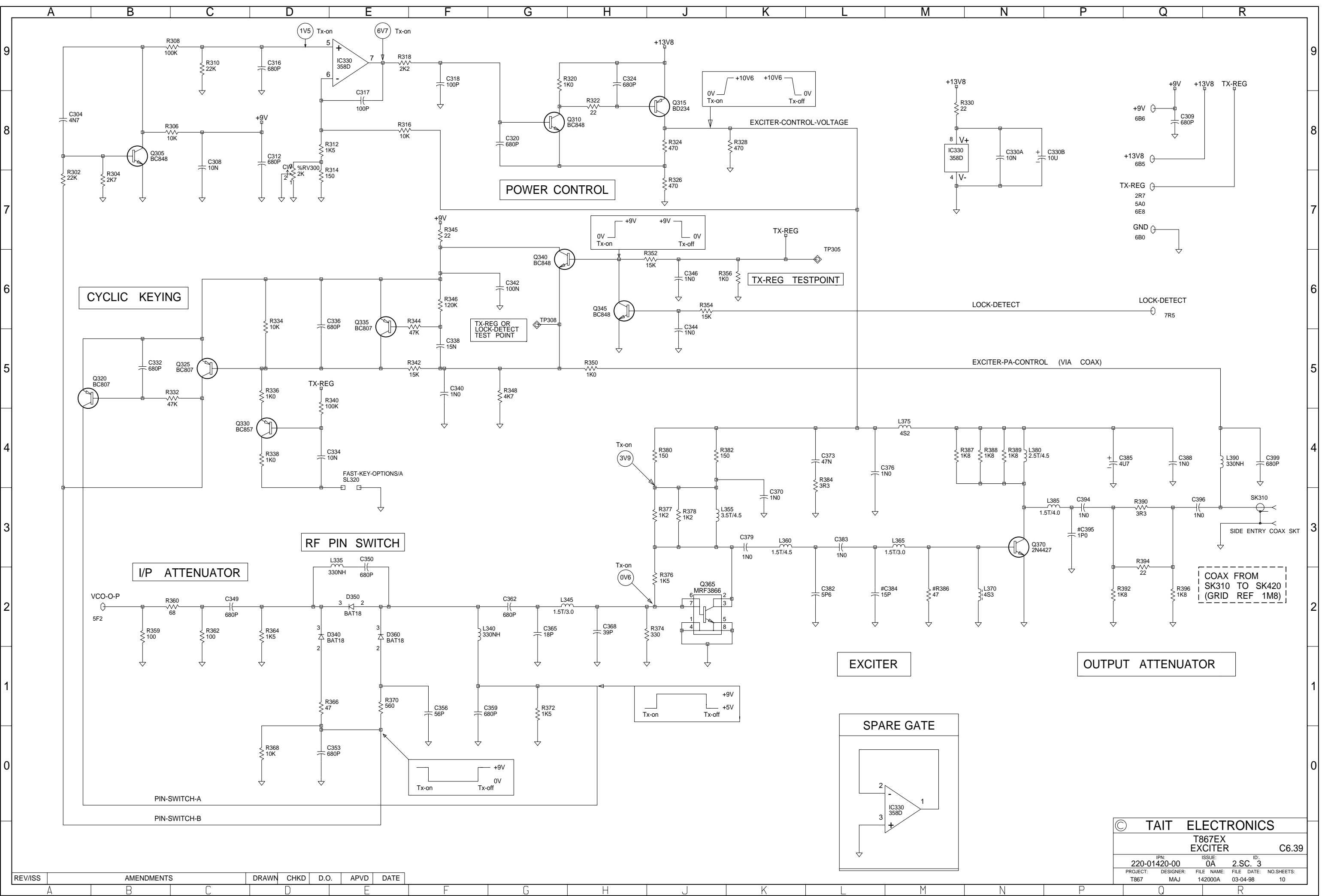
IPN: 220-01420-00	ISSUE: 0A	ID: 2.SC. 1
PROJECT: T867	DESIGNER: MAJ	FILE NAME: 142000A
DATE: 03-04-98	NO. SHEETS: 10	

0A	ORIGINAL	MAJ	CHKD	D.O.	APVD	DATE
REV/ISS	AMENDMENTS	DRAWN				



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T867EX
AUDIO PROCESSOR C6.38
 IPN: 220-01420-00 ISSUE: 0A ID: 2.S.C. 2
 PROJECT: T867 DESIGNER: MAJ FILE NAME: 142000A DATE: 03-04-98 NO. SHEETS: 10

REV/ISS	AMENDMENTS	DRAWN	CHKD	D.O.	APVD	DATE
A						
B						
C						
D						
E						

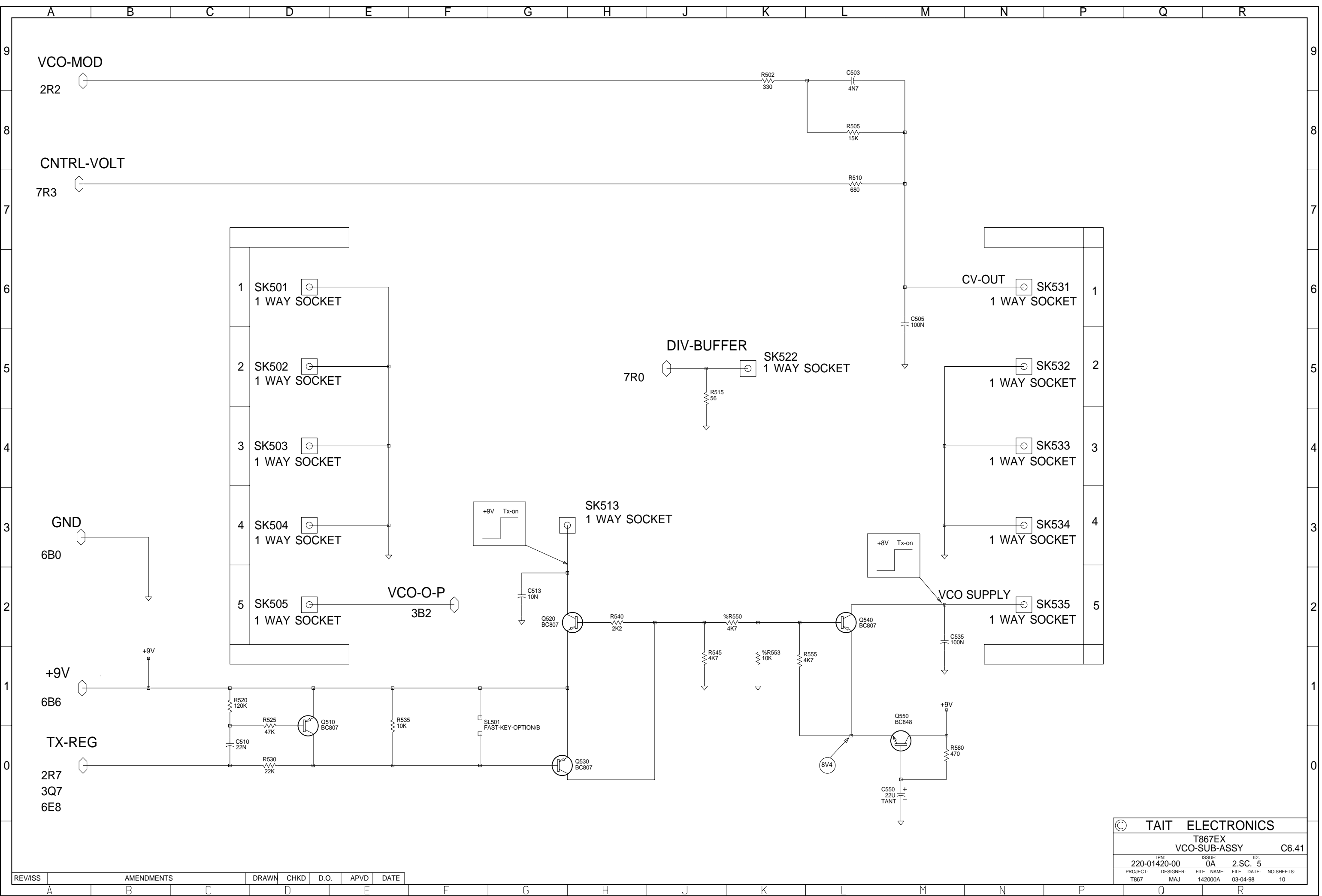


REV/ISS	AMENDMENTS	DRAWN	CHKD	D.O.	APVD	DATE

	A	B	C	D	E	F	G	H	J	K	L	M	N	P	Q	R
9																
8																
7																
6																
5																
4																
3																
2																
1																
0																
	A	B	C	D	E	F	G	H	J	K	L	M	N	P	Q	R

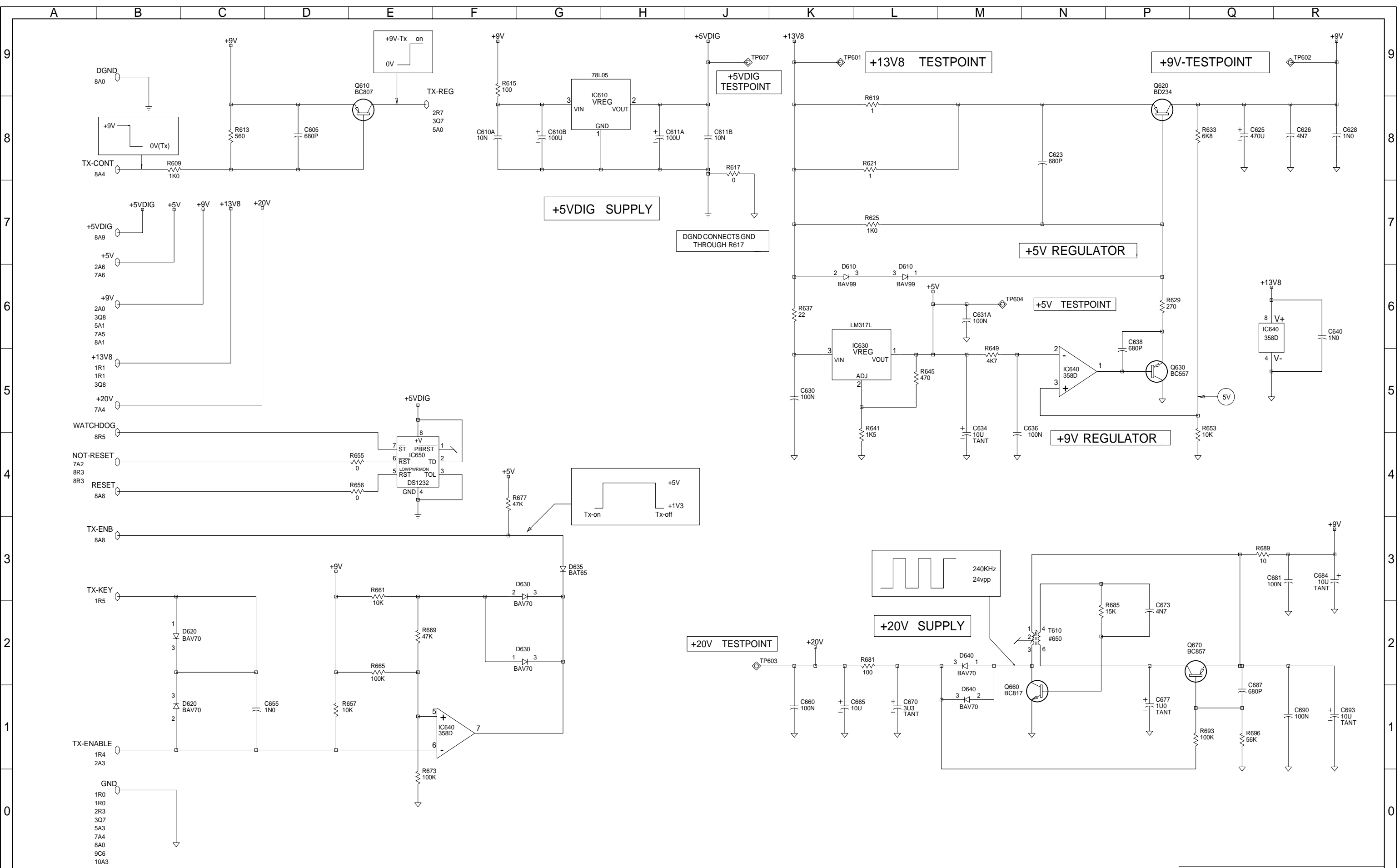
	ORIGINAL		DAVES				
REV/ISS	AMENDMENTS	DRAWN	CHKD	D.O.	APVD	DATE	

© TAIT ELECTRONICS				
NOT USED				C6.40
IPN:	ISSUE:	ID:		
220-01420-00	0A	2.SC. 4		
PROJECT:	DESIGNER:	FILE NAME:	FILE DATE:	NO.SHEETS:
T867	MAJ	142000A	03-04-98	10



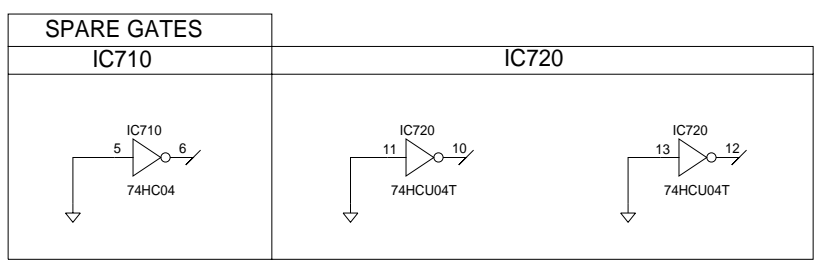
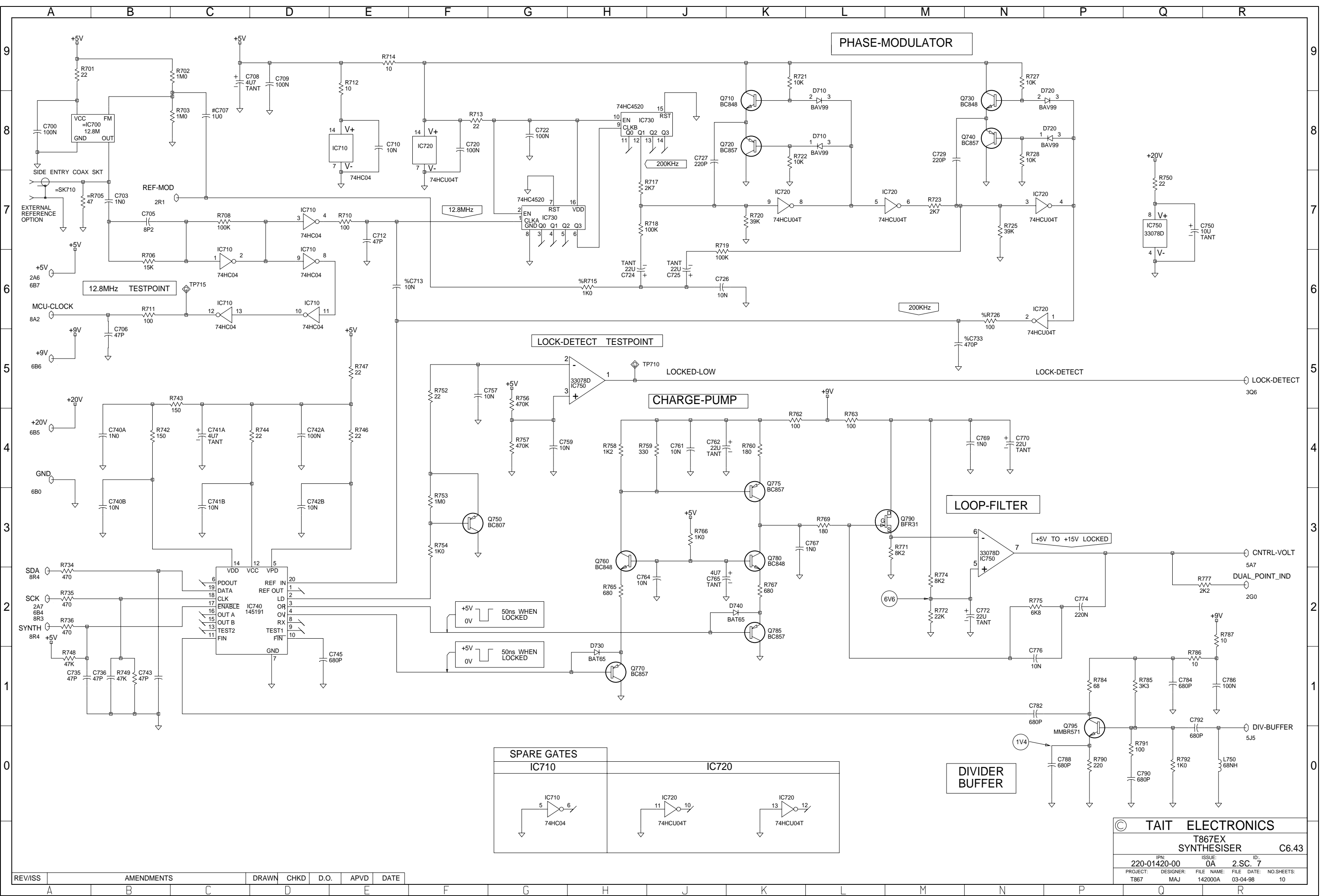
© TAIT ELECTRONICS			
T867EX			
VCO-SUB-ASSY C6.41			
IPN: 220-01420-00	ISSUE: 0A	ID: 2.S.C. 5	
PROJECT: T867	DESIGNER: MAJ	FILE NAME: 142000A	FILE DATE: 03-04-98
NO. SHEETS: 10			

REV/ISS	AMENDMENTS	DRAWN	CHKD	D.O.	APVD	DATE



REV/ISS	AMENDMENTS	DRAWN	CHKD	D.O.	APVD	DATE
A						
B						
C						
D						
E						
F						
G						
H						
J						
K						
L						
M						
N						
P						
Q						
R						

© TAIT ELECTRONICS
T867EX REGULATOR C6.42
 IPN: 220-01420-00 ISSUE: 0A ID: 2.S.C. 6
 PROJECT: T867 DESIGNER: MAJ FILE NAME: 142000A FILE DATE: 03-04-98 NO. SHEETS: 10

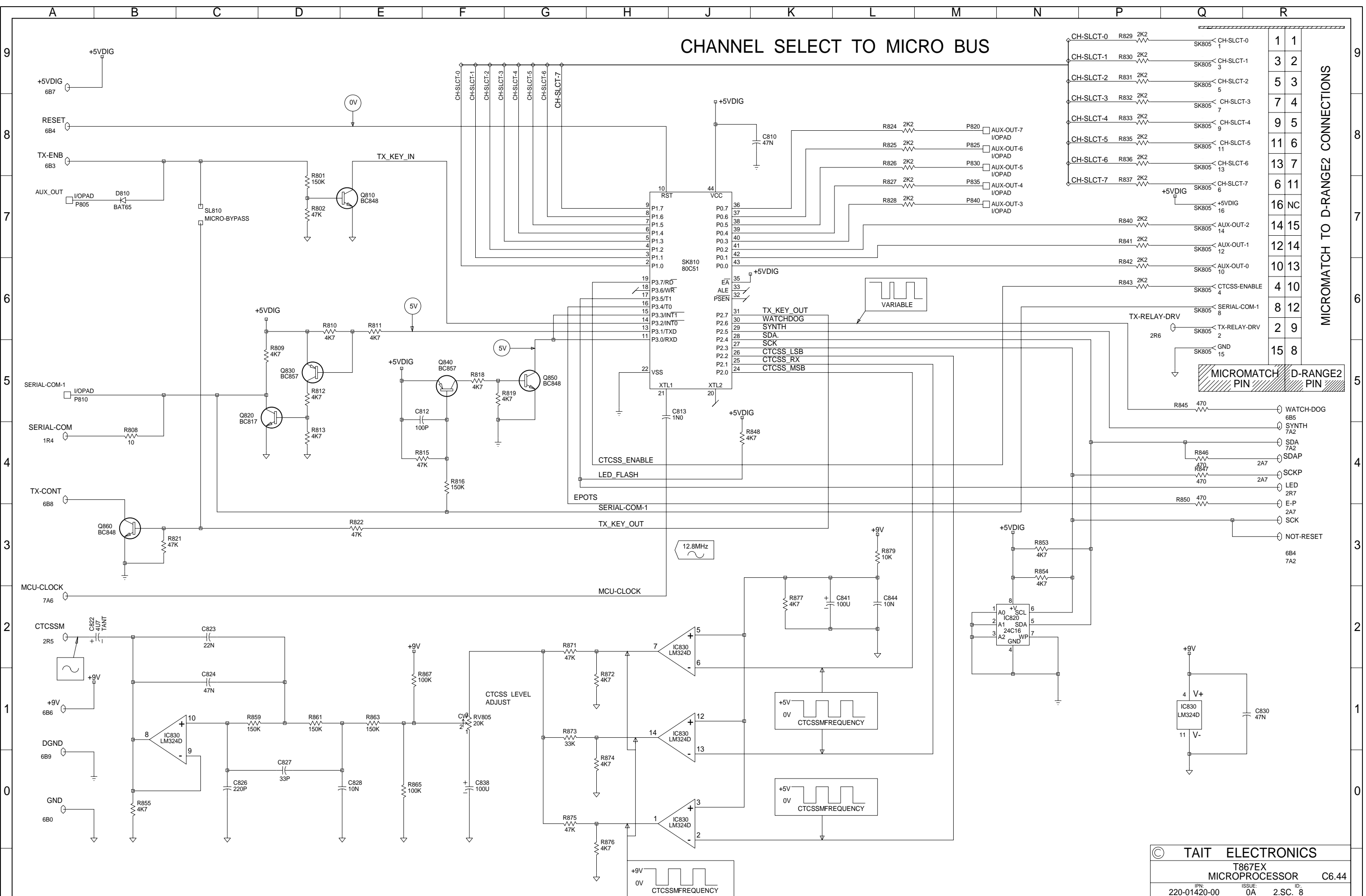


DIVIDER BUFFER

© **TAIT ELECTRONICS**
T867EX SYNTHESISER C6.43
 IPN: 220-01420-00 ISSUE: 0A ID: 2.S.C. 7
 PROJECT: T867 DESIGNER: MAJ FILE NAME: 142000A DATE: 03-04-98 NO.SHEETS: 10

REV/ISS	AMENDMENTS	DRAWN	CHKD	D.O.	APVD	DATE
A						

CHANNEL SELECT TO MICRO BUS



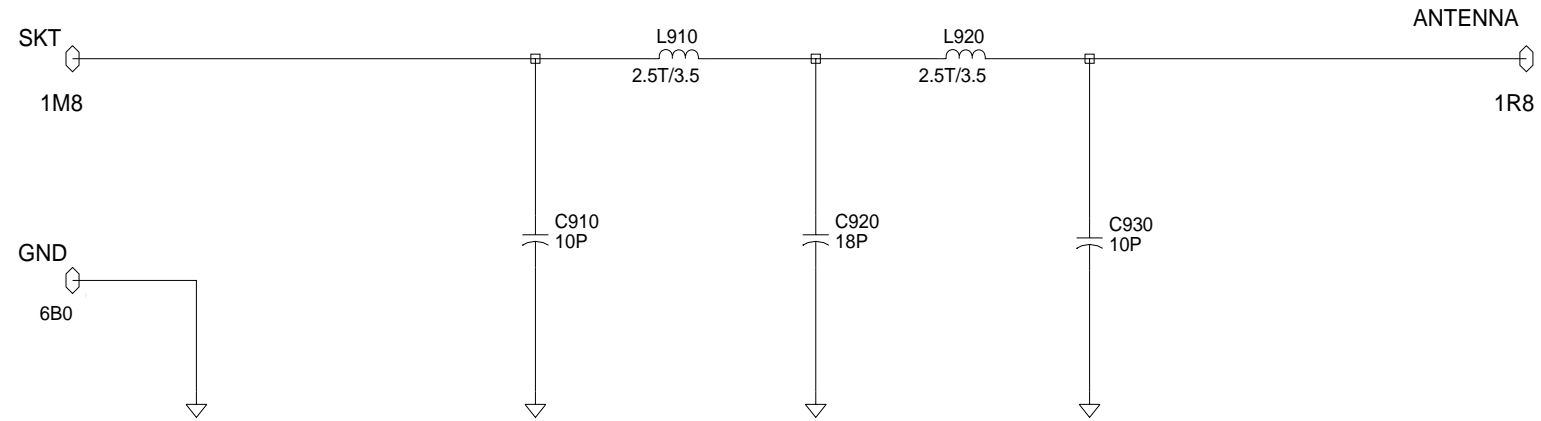
CH-SLCT	Resistor	SK810 Pin	CH-SLCT	MICROMATCH PIN	D-RANGE2 PIN
CH-SLCT-0	R829 2K2	SK805 <	CH-SLCT-0	1	1
CH-SLCT-1	R830 2K2	SK805 <	CH-SLCT-1	3	2
CH-SLCT-2	R831 2K2	SK805 <	CH-SLCT-2	5	3
CH-SLCT-3	R832 2K2	SK805 <	CH-SLCT-3	7	4
CH-SLCT-4	R833 2K2	SK805 <	CH-SLCT-4	9	5
CH-SLCT-5	R835 2K2	SK805 <	CH-SLCT-5	11	6
CH-SLCT-6	R836 2K2	SK805 <	CH-SLCT-6	13	7
CH-SLCT-7	R837 2K2	SK805 <	CH-SLCT-7	6	11
		SK805 <	+5VDIG	16	NC
		SK805 <	AUX-OUT-2	14	15
		SK805 <	AUX-OUT-1	12	14
		SK805 <	AUX-OUT-0	10	13
		SK805 <	CTCSS-ENABLE	4	10
		SK805 <	SERIAL-COM-1	8	12
		SK805 <	TX-RELAY-DRV	2	9
		SK805 <	GND	15	8

MICROMATCH TO D-RANGE2 CONNECTIONS

© TAIT ELECTRONICS
T867EX
MICROPROCESSOR C6.44

IPN: 220-01420-00	ISSUE: 0A	ID: 2.S.C. 8
PROJECT: T867	DESIGNER: MAJ	FILE NAME: 142000A
FILE DATE: 03-04-98	NO. SHEETS: 10	

REV/ISS	AMENDMENTS	DRAWN	CHKD	D.O.	APVD	DATE
A						
B						
C						
D						
E						



HARMONIC-FILTER

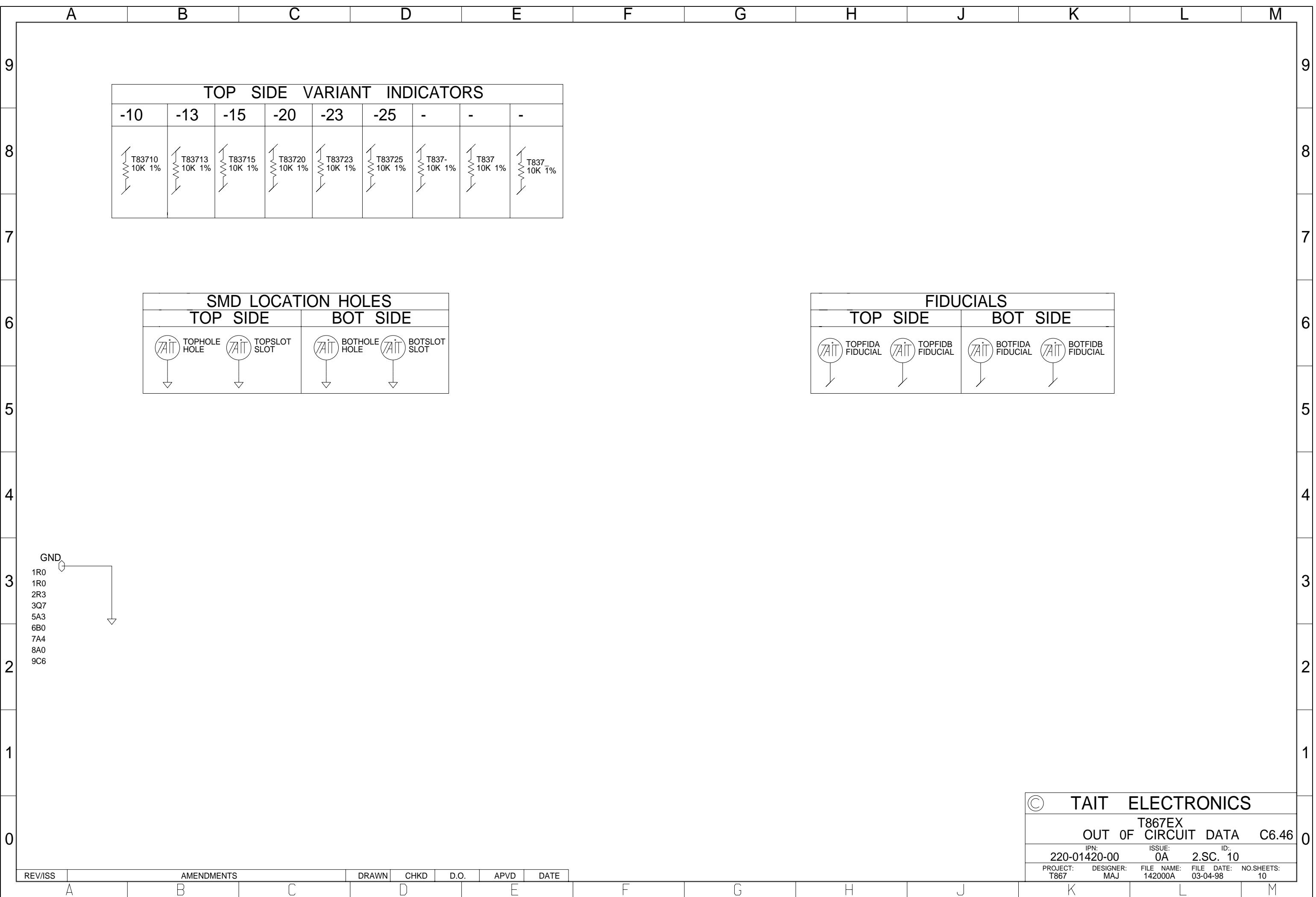
DIODE PHYSICAL PIN OUTS				
 SOT23 DIODE K A NC	 SOT23 DIODES K A A	 SOT23 DIODES KA A K	 SOT23 DIODES A K K	 K A
BAT18	BAV70	BAV99	BAW56	BAT65

TRANSISTOR PHYSICAL PIN OUTS					
 SOT23 PNP C B E	 SOT23 FET G D S	 SOT23 NPN C B E	 TO-92 PNP E B C	 TO-92 FET D S G	 TO-126 PNP B C E
BC857 BC807	BFR31	BC848 BC817 MMBR571 MMBR951L	BC557	BF247	BD234

TANTALUMS
 CHIP TANTALUMS

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 T867EX
 HARMONIC-FILTER C6.45
 IPN: 220-01420-00 ISSUE: 0A ID: 2.SC. 9
 PROJECT: T867 DESIGNER: MAJ FILE NAME: 142000A FILE DATE: 03-04-98 NO.SHEETS: 10

REV/ISS	AMENDMENTS	DRAWN	CHKD	D.O.	APVD	DATE



TOP SIDE VARIANT INDICATORS								
-10	-13	-15	-20	-23	-25	-	-	-
T83710 10K 1%	T83713 10K 1%	T83715 10K 1%	T83720 10K 1%	T83723 10K 1%	T83725 10K 1%	T837- 10K 1%	T837 10K 1%	T837 10K 1%

SMD LOCATION HOLES			
TOP SIDE		BOT SIDE	
TOPHOLE HOLE	TOPSLOT SLOT	BOTHOLE HOLE	BOTSLOT SLOT

FIDUCIALS			
TOP SIDE		BOT SIDE	
TOPFIDA FIDUCIAL	TOPFIDB FIDUCIAL	BOTFIDA FIDUCIAL	BOTFIDB FIDUCIAL

- GND
- 1R0
 - 1R0
 - 2R3
 - 3Q7
 - 5A3
 - 6B0
 - 7A4
 - 8A0
 - 9C6

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T867EX
OUT OF CIRCUIT DATA C6.46

IPN: 220-01420-00 ISSUE: 0A ID: 2.SC. 10

PROJECT: T867 DESIGNER: MAJ FILE NAME: 142000A FILE DATE: 03-04-98 NO.SHEETS: 10

REV/ISS	AMENDMENTS	DRAWN	CHKD	D.O.	APVD	DATE

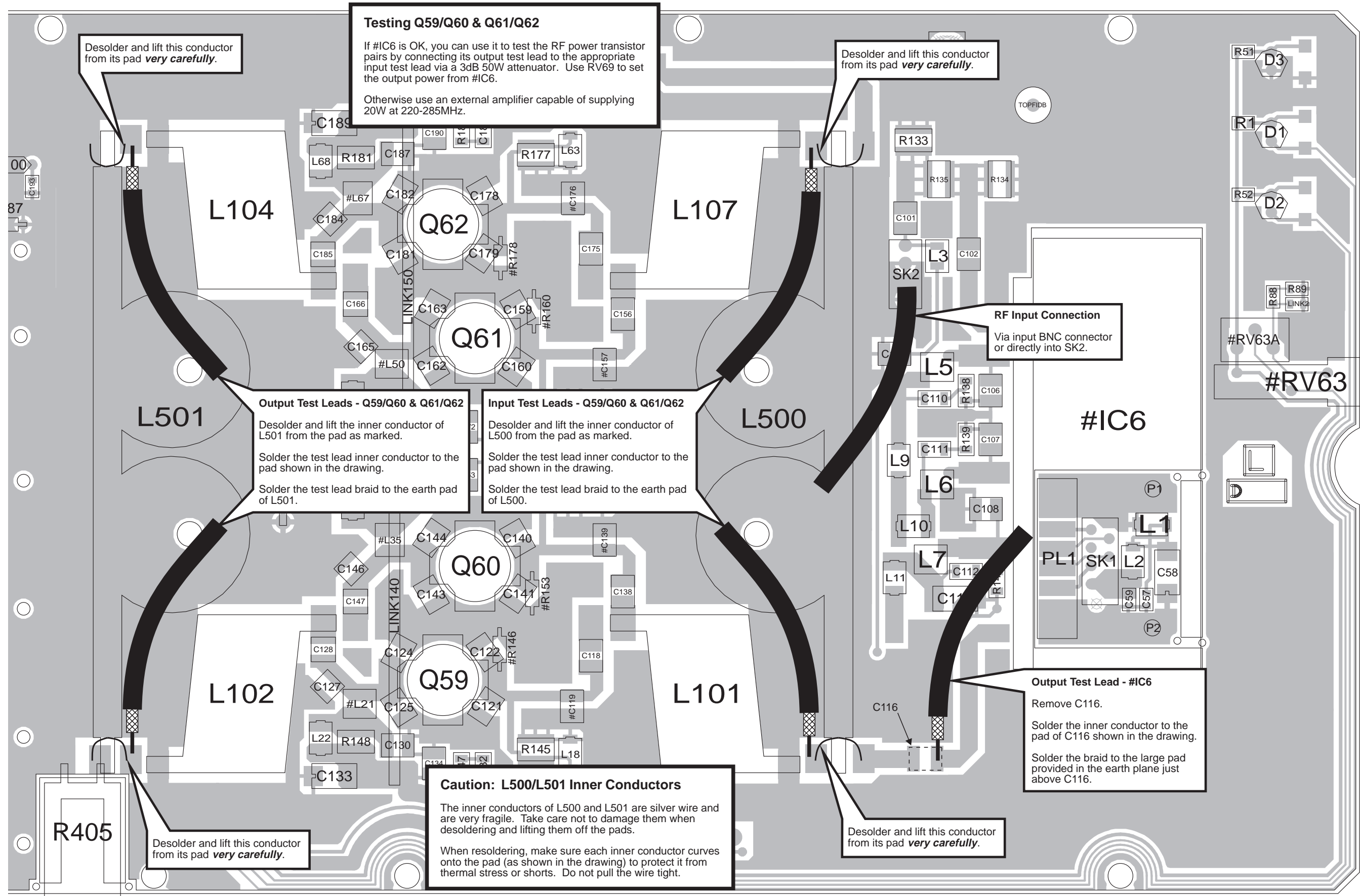


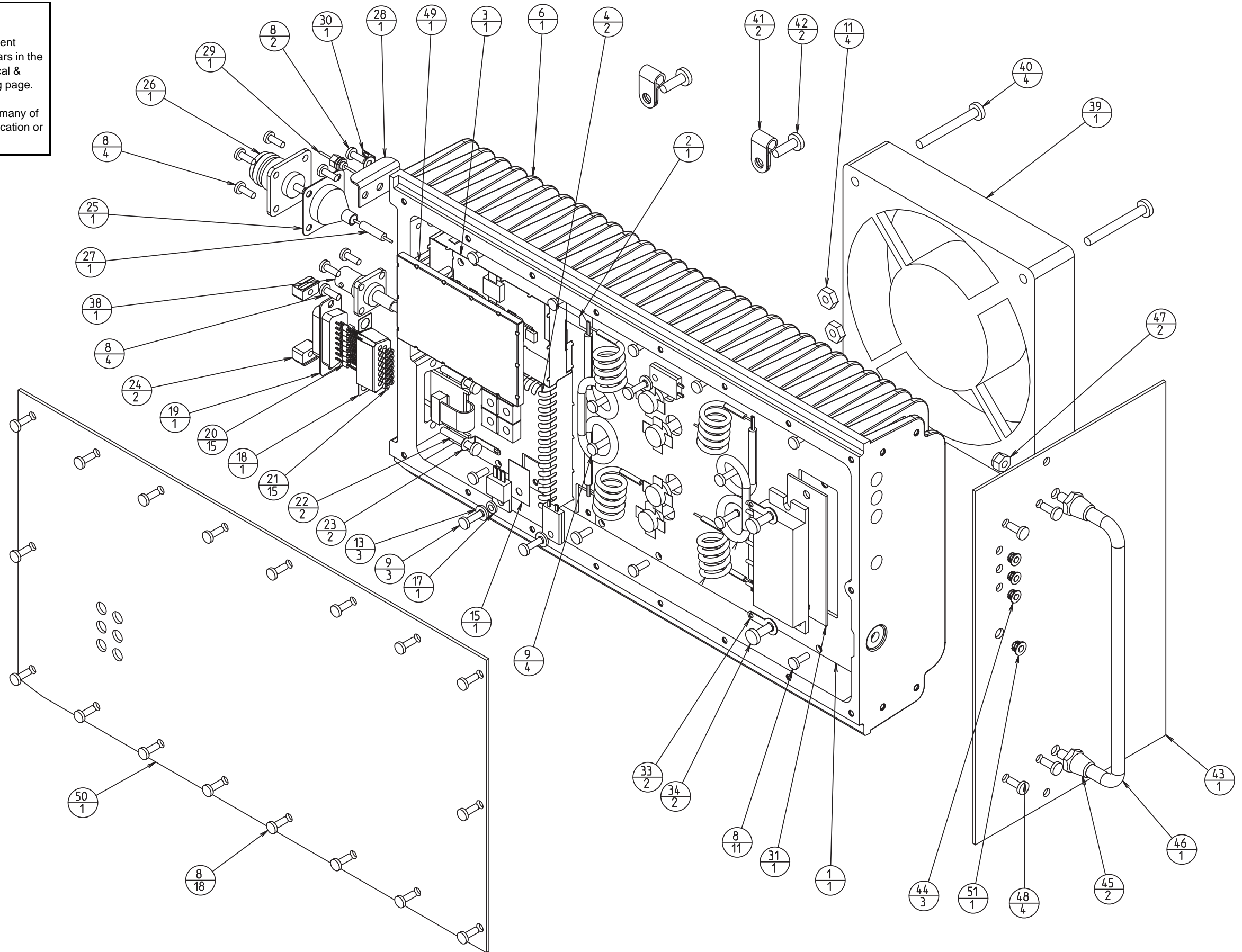
Figure 4.1 Positioning Of Test Leads

Key

The upper number is the component identification number which appears in the "Legend" column of the Mechanical & Miscellaneous Parts on the facing page.

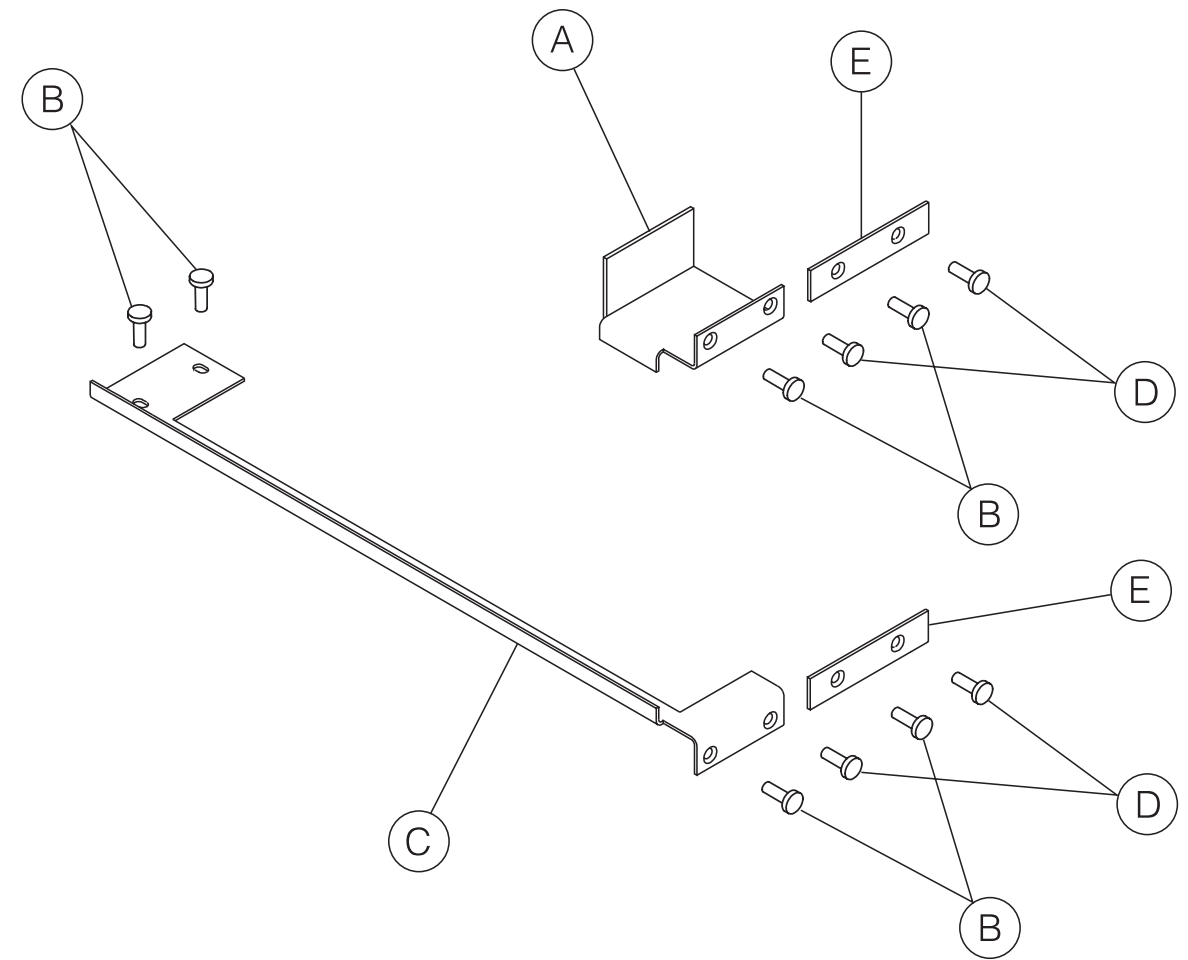
33
2

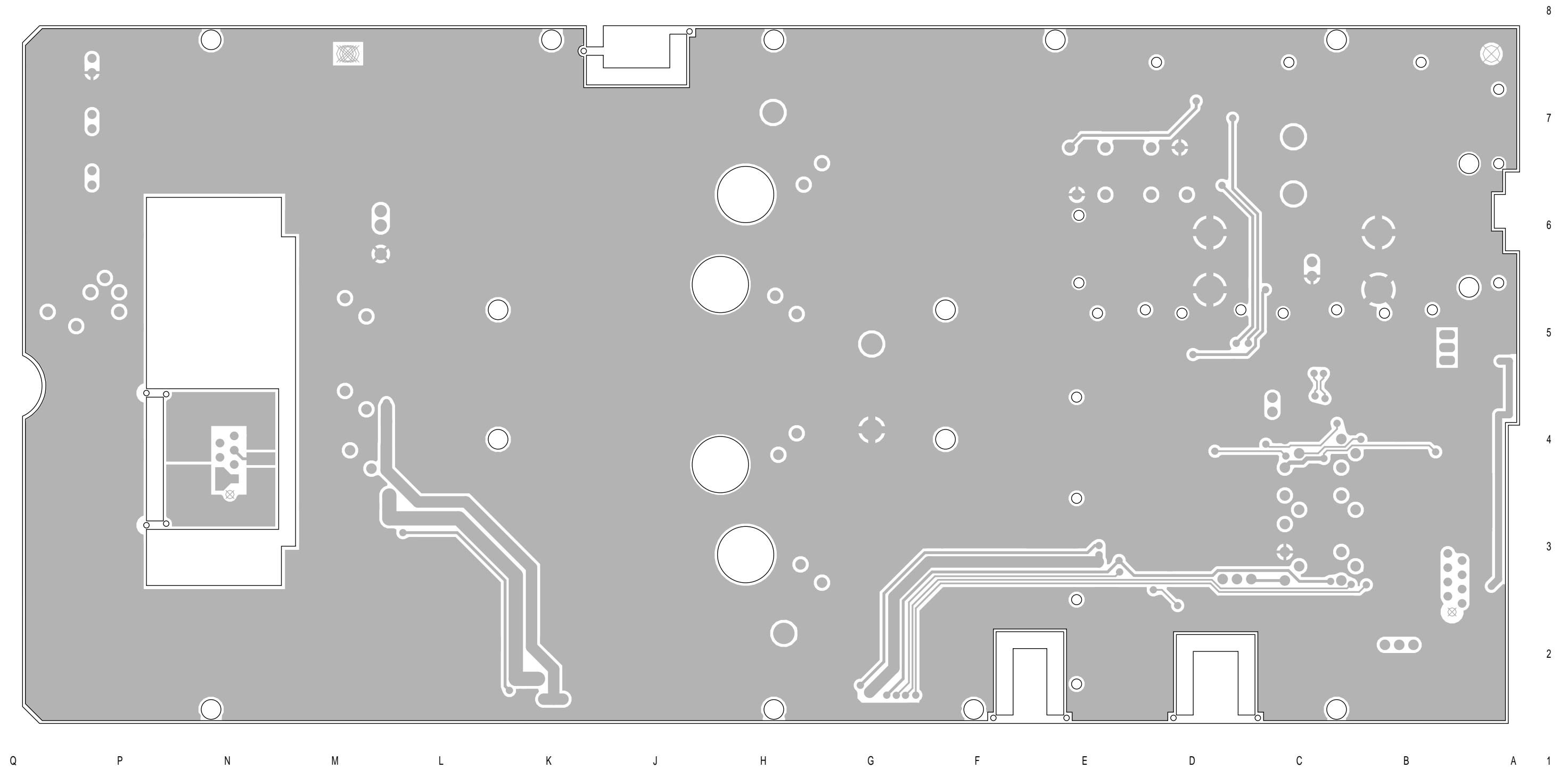
The lower number indicates how many of this component are used in this location or function.



Note: The T869 rack frame guide mechanical assembly drawing is on the next page.

T869 Mechanical Assembly
220-01371-01

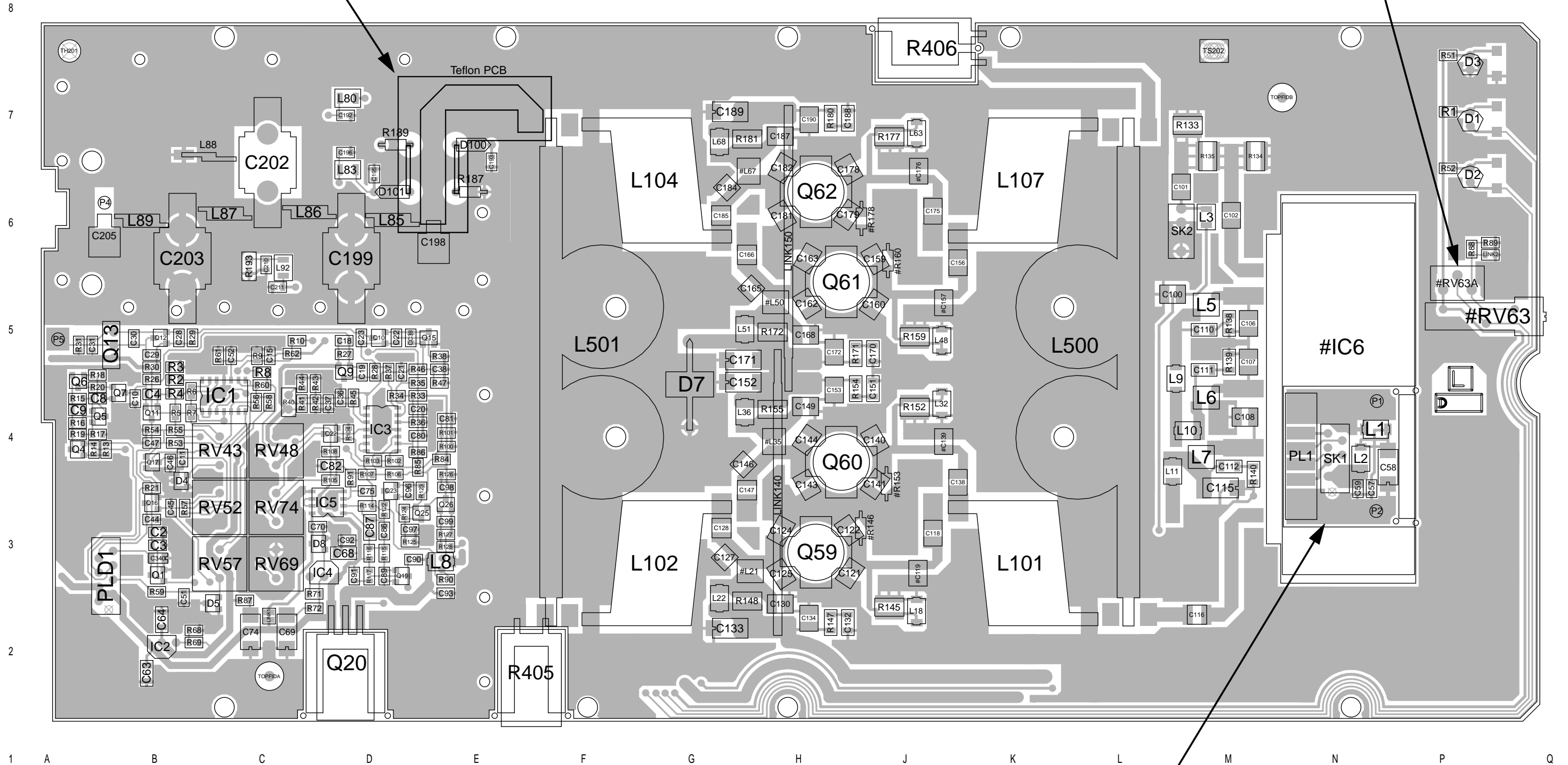




**T869 PCB Layout
Bottom Side
220-01371-01**

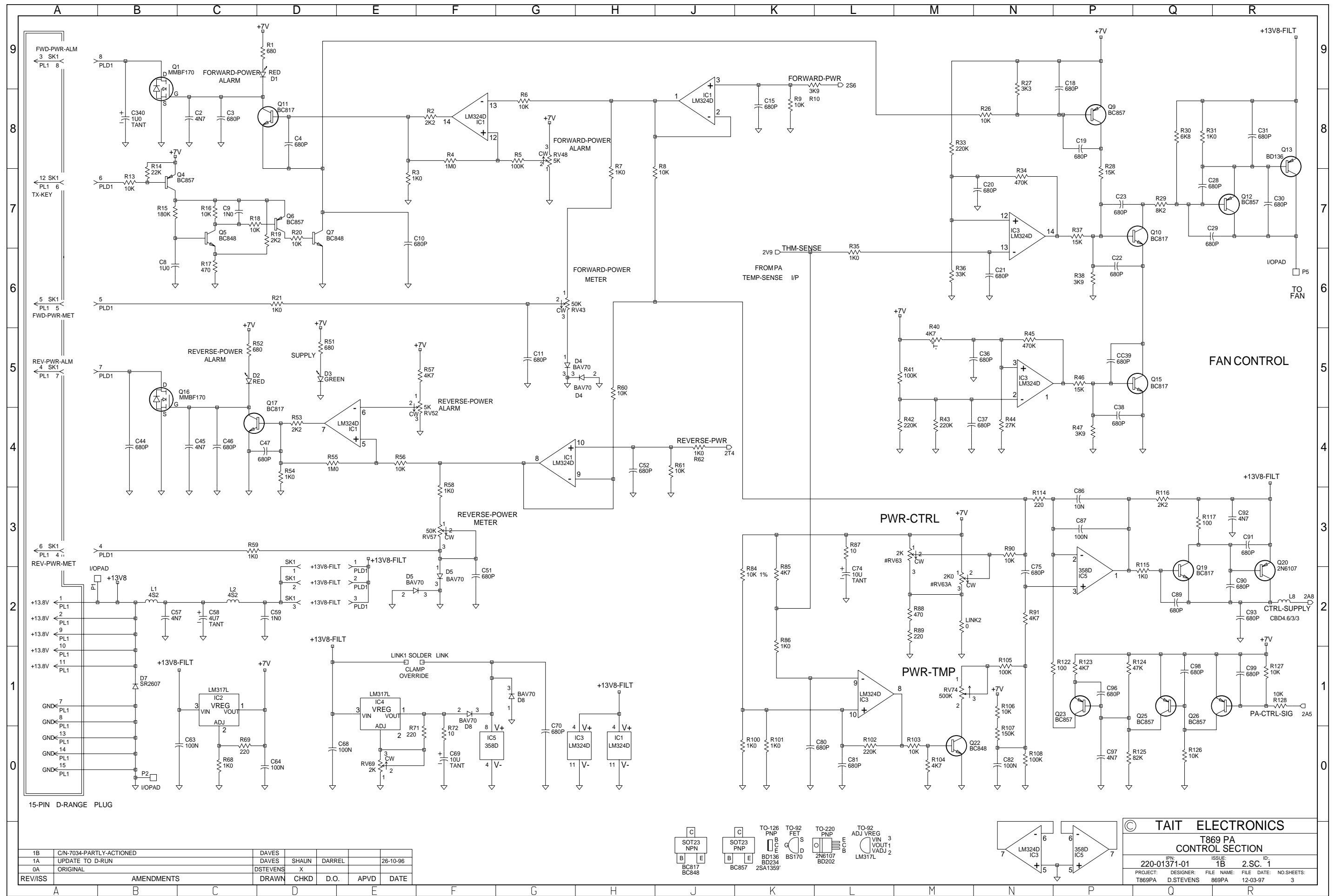
Note: In order to enhance the mechanical security of the Teflon PCB, R187, R189, D100 and D101 are soldered to both the Teflon PCB and the underside of the main PCB.

Note: #RV63A may be fitted instead of #RV63 if only internal adjustment of the output power is required.



Note: The circuitry for the break-off D-range PCB is shown on the control section circuit diagram.

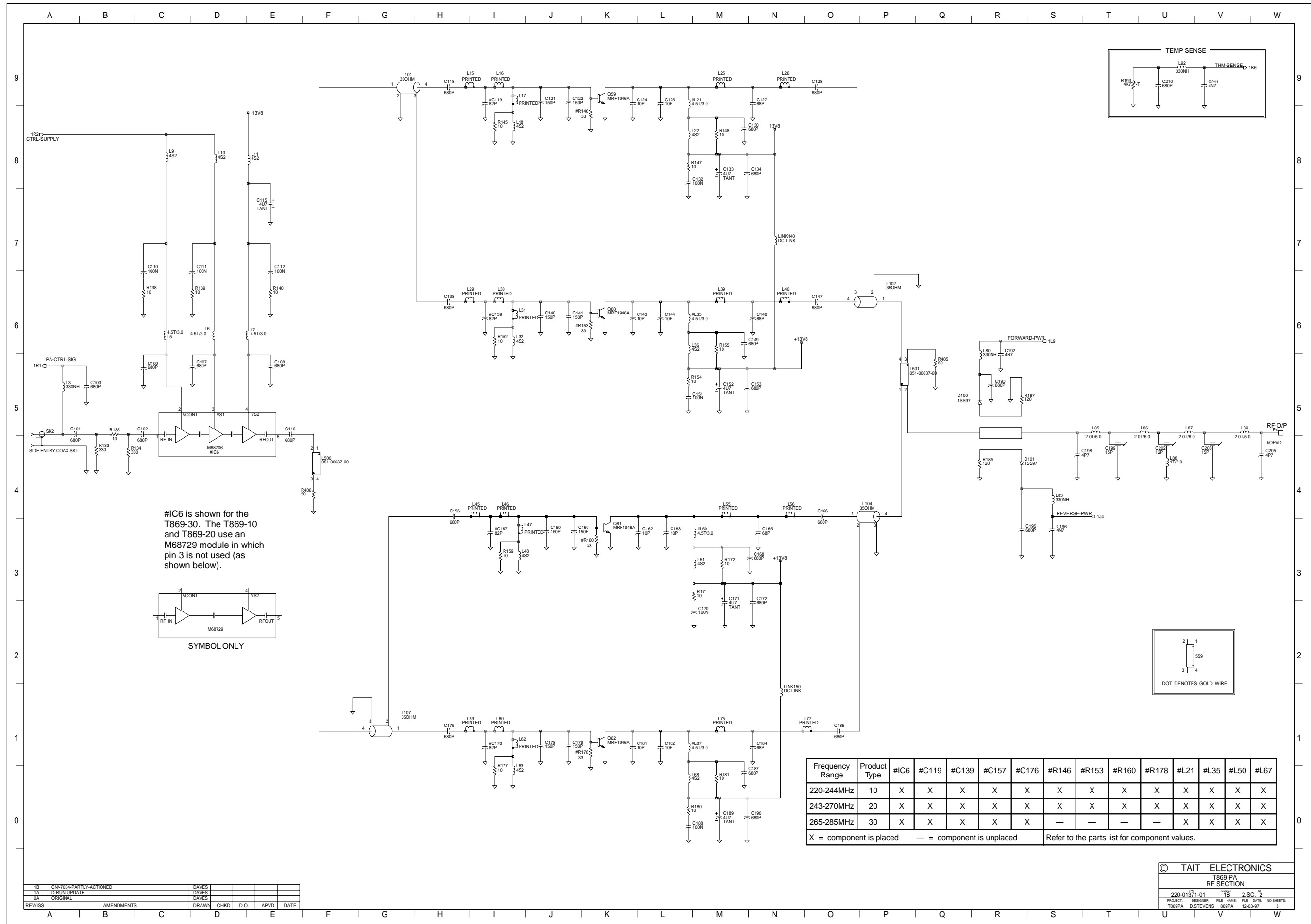
**T869 PCB Layout
Top Side
220-01371-01**



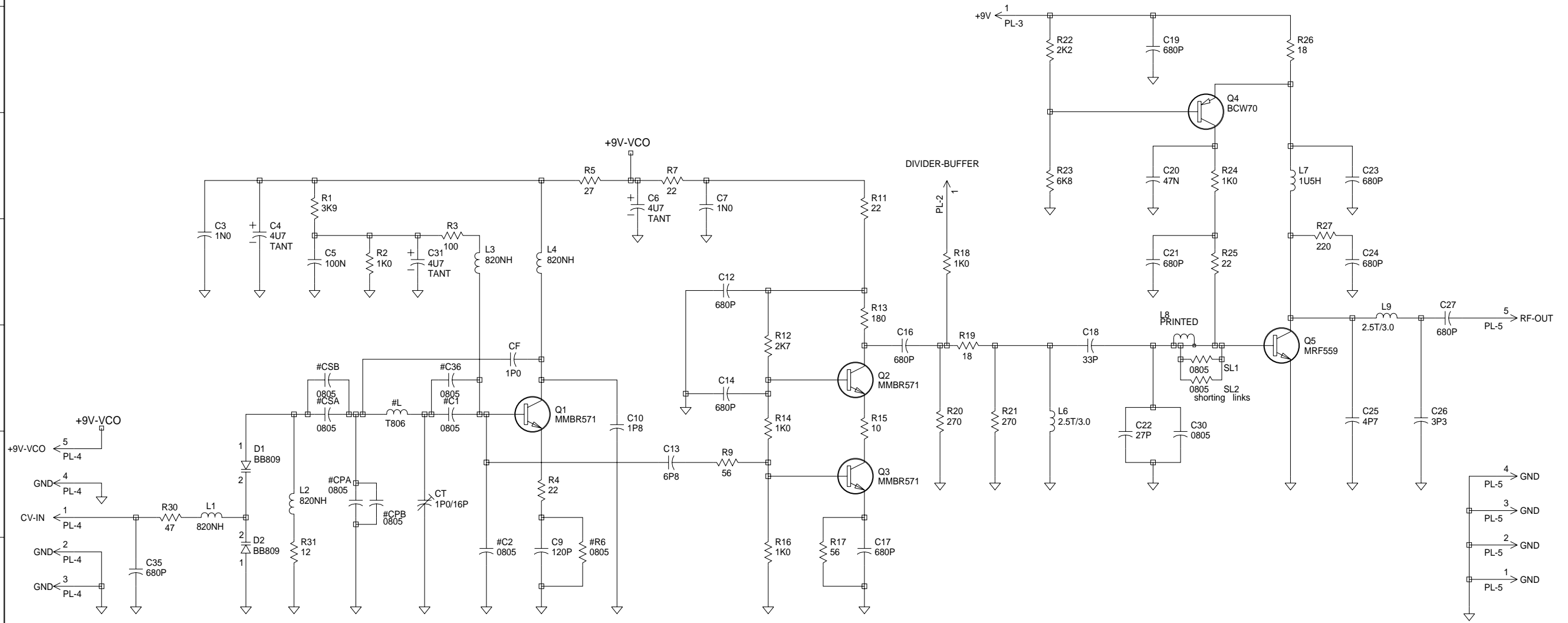
1B	C/N-7034-PARTLY-ACTIONED	DAVES	SHAUN	DARREL	26-10-96
1A	UPDATE TO D-RUN	DAVES	X		
0A	ORIGINAL	DSTEVENS	CHX		
REV/ISS	AMENDMENTS	DRAWN	CHKD	D.O.	APVD DATE

- C SOT23 NPN BC817 BC848
- C SOT23 PNP BC857
- TO-126 PNP BC136 BD234 2SA1359'
- TO-92 FET BD136
- TO-220 PNP 2N6107 BD202
- TO-92 ADJ VREG VIN 3 VOUT1 VADJ 2 LM317L

TAIT ELECTRONICS
T869 PA CONTROL SECTION
 IPN: 220-01371-01 ISSUE: 1B 2.SC. 1
 PROJECT: T869PA DESIGNER: D.STEVENS FILE NAME: 869PA FILE DATE: 12-03-97 NO. SHEETS: 3



Rx/Tx Band	VCO Freq. (MHz)	#CPA	#CPB	#CSA	#CSB	#C1	#C2	#L	#R6
Tx High	265-285	2p7	not placed	3p3	not placed	12p	27p	6T/0.56mm	150Ω
Tx Mid	238-270	1p8	1p8	3p9	not placed	15p	33p	6T/0.56mm	150Ω
Rx Mid/Tx Low	218-250	2p7	not placed	3p9	not placed	12p	27p	8T/0.56mm	180Ω
Rx Low	198-225	1p5	2p7	2p7	2p7	15p	56p	8T/0.56mm	180Ω



Note: #C36 is not placed as standard.

REV/ISS	AMENDMENTS	DRAWN	CHKD	D.O.	APVD	DATE
2A	UPDATE	R.MOFFAT				25/05/97
1A	UPDATE	R.MOFFAT				12/03/96
P1	PROTOTYPE	M.HALL				

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T860 VCO WITH TRIMMER

IPN: 220-01399-02 ISSUE: A ID: 2.S.C. 1

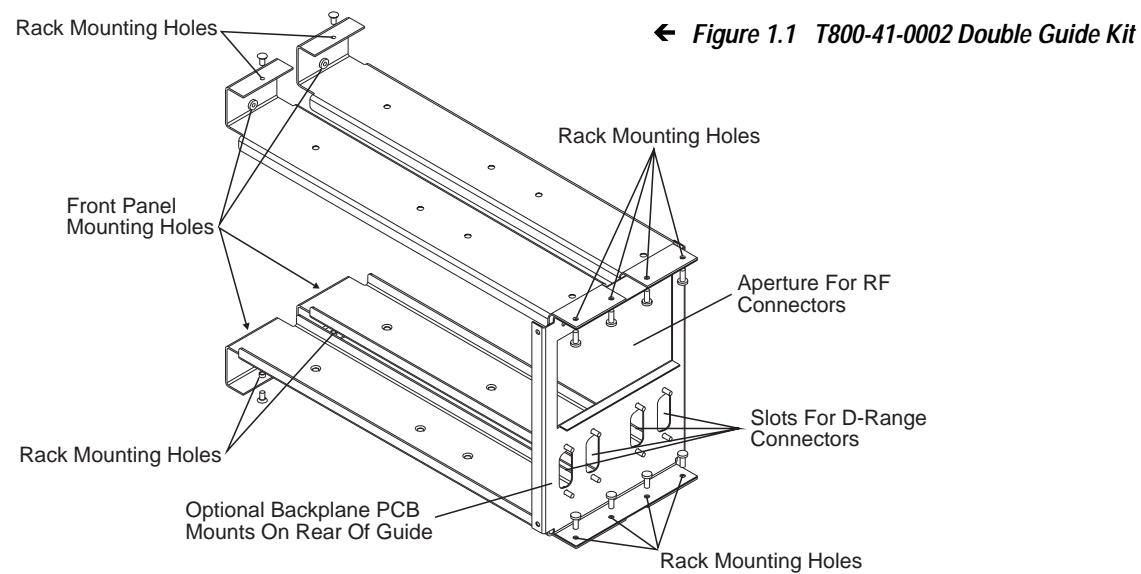
PROJECT: T860 DESIGNER: J.VERITY FILE NAME: 1399_02A FILE DATE: 25/05/97 NO.SHEETS: 2

1 T865 Installation

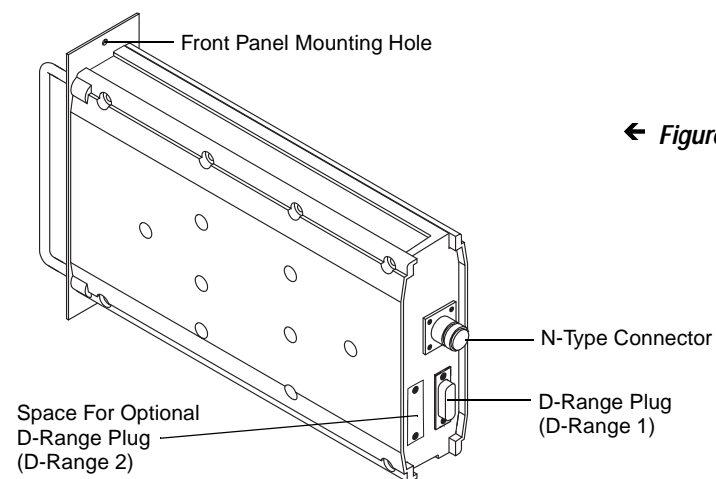
1.1 Rack Mounting

The T865 receiver is designed for use in a standard 483mm rack frame using a Tait T800 Series II guide. The guide is securely mounted to the rack frame with front and rear retaining screws, and the T865 is secured into the guide with two front panel mounting screws. Figure 1.1 shows a standard, double module guide which can also be fitted with an optional backplane PCB to locate and mate the rear D-range connector(s). For more information on available guide kits, refer to the T800 Ancillary Equipment Service Manual or your nearest Tait Dealer or Subsidiary.

A rear mounted N-type connector is used for RF input on the T865, while all DC, audio and control connections are via the rear mounted D-range connector, D-range 1 (PL100). An additional rear D-range connector (T800-03-0000) can be fitted when remote multichannel operation, or additional control or low frequency lines are required (refer to Figure 1.2).



← Figure 1.1 T800-41-0002 Double Guide Kit



← Figure 1.2 T865 Chassis Connectors

1.2 Rack Wiring

The D-range input and output connections are shown in Figure 1.3 and Figure 1.4. Ensure that the cables are not subjected to any stresses due to tight bends or incorrect lengths.

Make sure the RF coax cable to the N-type connector is free from sharp bends or twists. If access to the rear of the rack frame is restricted, the cable should be long enough to allow the chassis to be fully withdrawn from the guide.

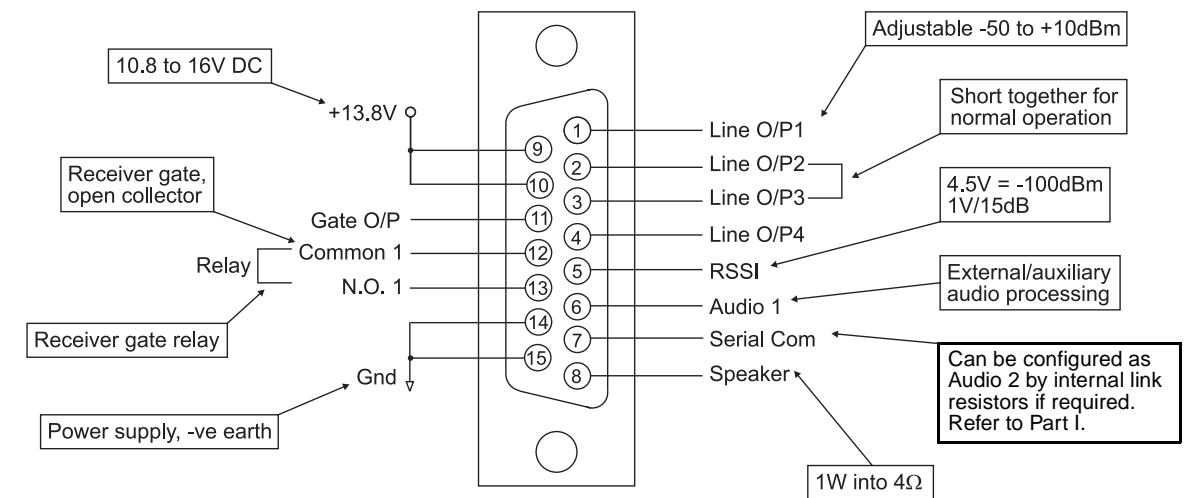


Figure 1.3 T865 D-Range 1 Wiring - Rear View

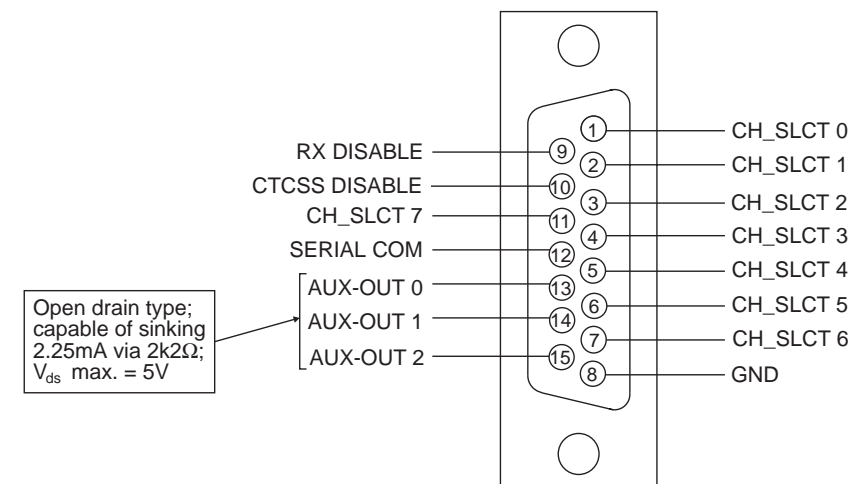


Figure 1.4 T865 D-Range 2 Wiring - Rear View (standard T800-03-0000 kit)

Note: Figure 1.4 above shows the standard pin allocations for the T800-03-0000 auxiliary D-range kit. A T800-03 auxiliary D-range kit is also available for special applications requiring custom internal wiring.

1.3 Power Supply

If a power supply other than an appropriate Tait model is used, ensure that it is capable of providing enough current to drive the T800 system and is also free from excessive ripple or noise.

The system should be protected by the use of appropriately rated fuses in the power supply.

Note: It is particularly important when the prime power source is a battery that fuses be employed in all supply lines.

1.4 Reverse Polarity Protection

A shunt diode is fitted to all T865 receivers for protection against connection to a power supply of incorrect polarity.

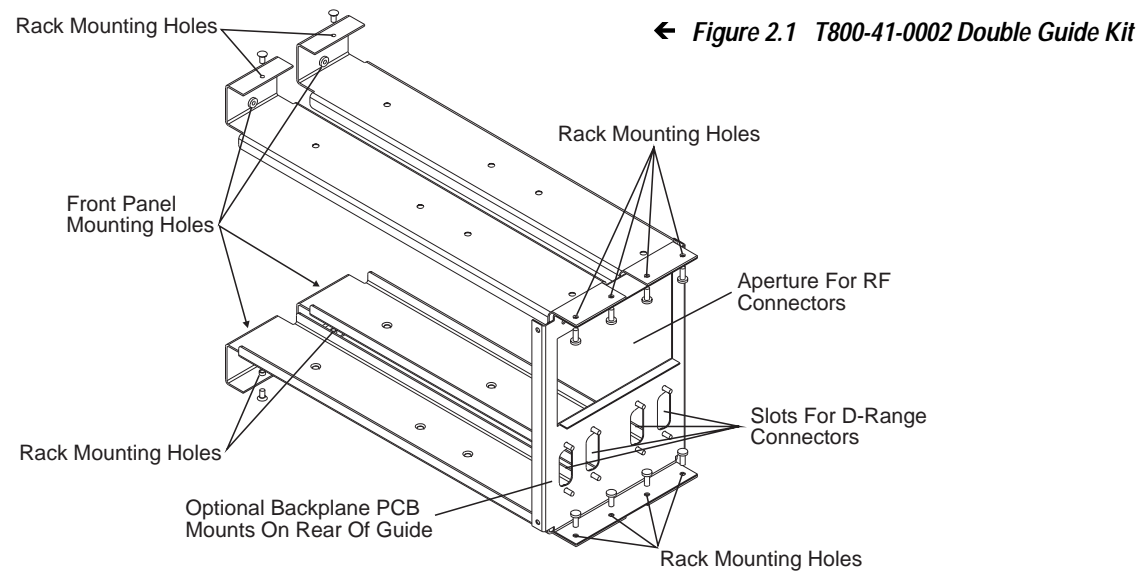
Note: A fuse must be fitted in the power supply line for the diode to provide effective protection.

2 T867 Installation

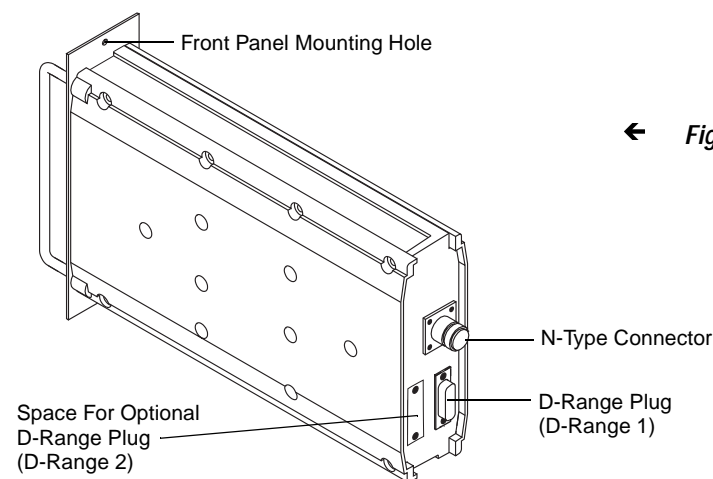
2.1 Rack Mounting

The T867 exciter is designed for use in a standard 483mm rack frame using a Tait T800 Series II guide. The guide is securely mounted to the rack frame with front and rear retaining screws, and the T867 is secured into the guide with two front panel mounting screws. Figure 2.1 shows a standard, double module guide which can also be fitted with an optional backplane PCB to locate and mate the rear D-range connector(s). For more information on available guide kits, refer to the T800 Ancillary Equipment Service Manual or your nearest Tait Dealer or Subsidiary.

A rear mounted N-type connector is used for RF output on the T867, while all DC, audio and control connections are via the rear mounted D-range connector, D-range 1 (PL100). An additional rear D-range connector (T800-03-0000) can be fitted when remote multichannel operation, or additional control or low frequency lines are required (refer to Figure 2.2).



← Figure 2.1 T800-41-0002 Double Guide Kit



← Figure 2.2 T867 Chassis Connectors

2.2 Rack Wiring

The D-range input and output connections are shown in Figure 2.3 and Figure 2.4. Ensure that the cables are not subjected to any stresses due to tight bends or incorrect lengths.

Make sure the RF coax cable to the N-type connector is free from sharp bends or twists. If access to the rear of the rack frame is restricted, the cable should be long enough to allow the chassis to be fully withdrawn from the guide.

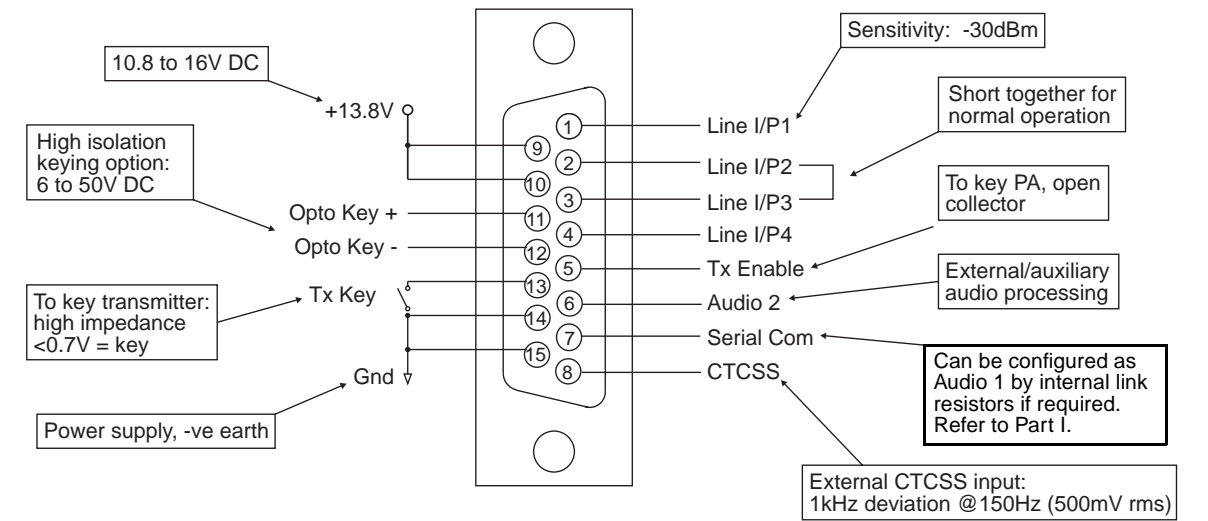


Figure 2.3 T867 D-Range 1 Wiring - Rear View

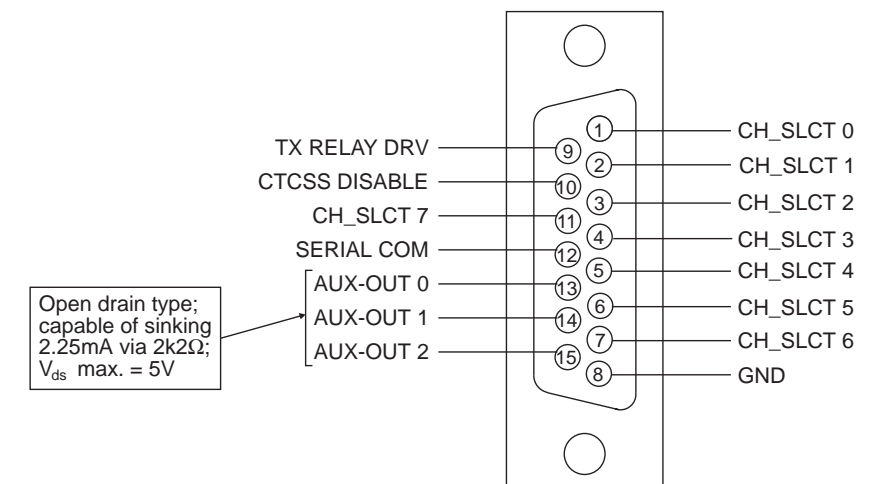


Figure 2.4 T867 D-Range 2 Wiring - Rear View (standard T800-03-0000 kit)

Note: Figure 2.4 above shows the standard pin allocations for the T800-03-0000 auxiliary D-range kit. A T800-03 auxiliary D-range kit is also available for special applications requiring custom internal wiring.

2.3 Power Supply

If a power supply other than an appropriate Tait model is used, ensure that it is capable of providing enough current to drive the T800 system and is also free from excessive ripple or noise.

The system should be protected by the use of appropriately rated fuses in the power supply.

Note: It is particularly important when the prime power source is a battery that fuses be employed in all supply lines.

2.4 Reverse Polarity Protection

A shunt diode is fitted to all T867 exciters for protection against connection to a power supply of incorrect polarity.

Note: A fuse must be fitted in the power supply line for the diode to provide effective protection.

3 T869 Installation

3.1 Rack Mounting

The T869 PA is designed for use in a standard 483mm rack frame using Tait T800 Series II guide rails. The guide rails are securely mounted to the rack frame with front and rear retaining screws, and the PA is secured into the guide with four front panel mounting screws. Figure 3.1 shows the standard, double width guide designed for use with the T869, while Figure 3.3 shows how the PA can be latched in the extended position. For more information on available guide kits, refer to the T800 Ancillary Equipment Service Manual or your nearest Tait Dealer or Subsidiary.

The PA rear panel has three connectors: a BNC for RF input (from an adjacent T867 exciter), an N-type for RF output and a D-range for all DC, audio and control connections (refer to Figure 3.2).

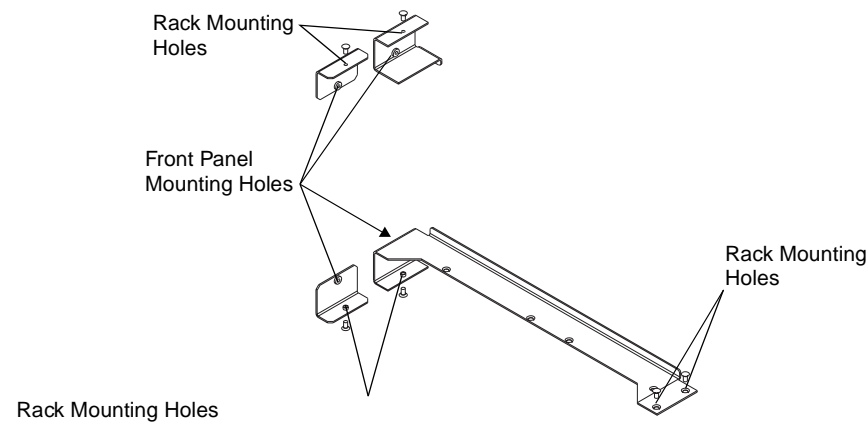


Figure 3.1 T800-45-0001 PA Guide Kit

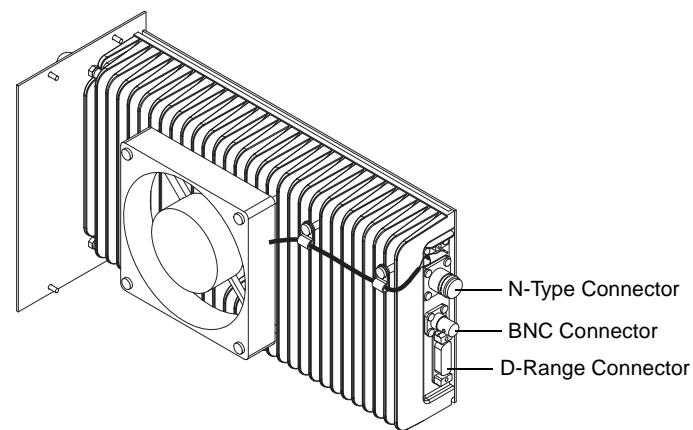


Figure 3.2 T869 Chassis Connectors

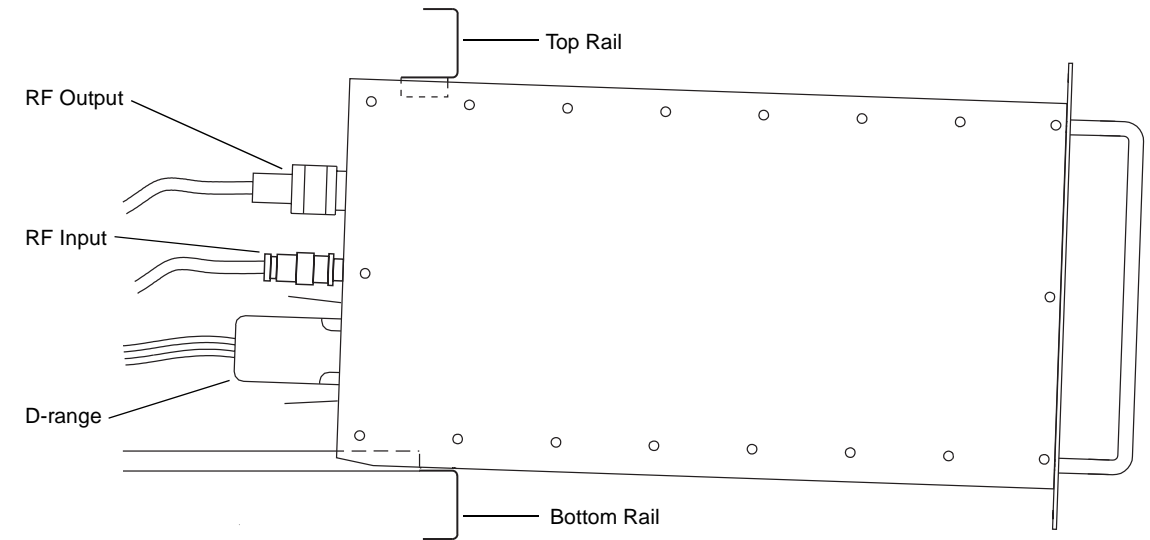


Figure 3.3 PA In Latched Position

Note: You will need appropriate extension leads if you wish to carry out any adjustment procedures with the PA withdrawn from the rack in the latched position. Alternatively, disconnect and withdraw the PA and reconnect it behind the rack.

3.2 Rack Wiring

The D-range input and output connections are shown in Figure 3.4. Ensure that the cables are not subjected to any stresses due to tight bends or incorrect lengths.

Make sure the RF coax cables to the N-type and BNC connectors are free from sharp bends or twists. If access to the rear of the rack frame is restricted, the cables should be long enough to allow the chassis to be fully withdrawn from the guide.

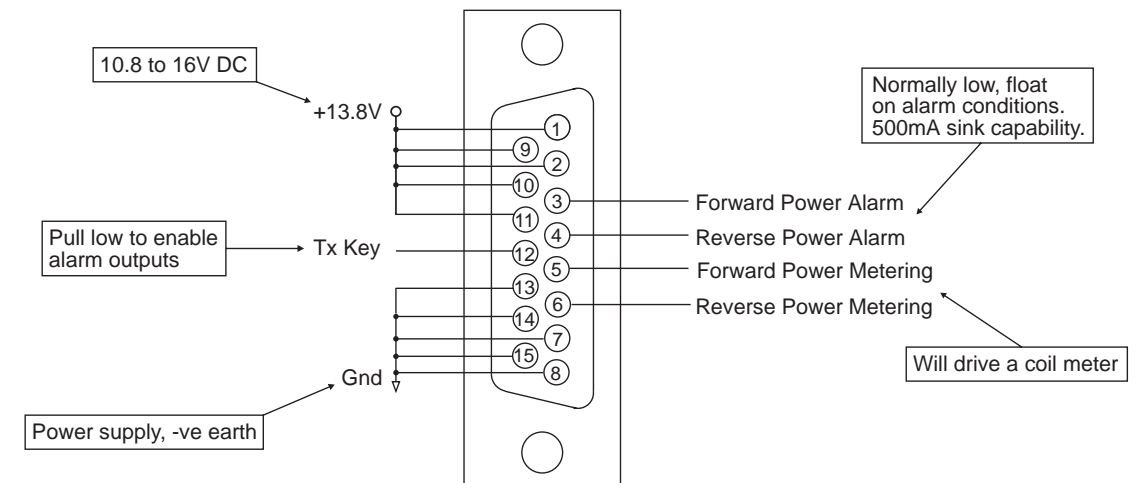


Figure 3.4 T869 D-Range Wiring - Rear View

3.3 Power Supply

If a power supply other than an appropriate Tait model is used, ensure that it is capable of providing enough current to drive the T800 system and is also free from excessive ripple or noise.

The system should be protected by the use of appropriately rated fuses in the power supply.

Note: It is particularly important when the prime power source is a battery that fuses be employed in all supply lines.



Caution: Connect the power supply *directly* to the PA, and *not* via connector blocks. This will avoid overheating of connector blocks that are not of the correct current rating.

3.4 Reverse Polarity Protection

A shunt diode is fitted to all T869 PAs for protection against connection to a power supply of incorrect polarity.

Note: A fuse must be fitted in the power supply line for the diode to provide effective protection.