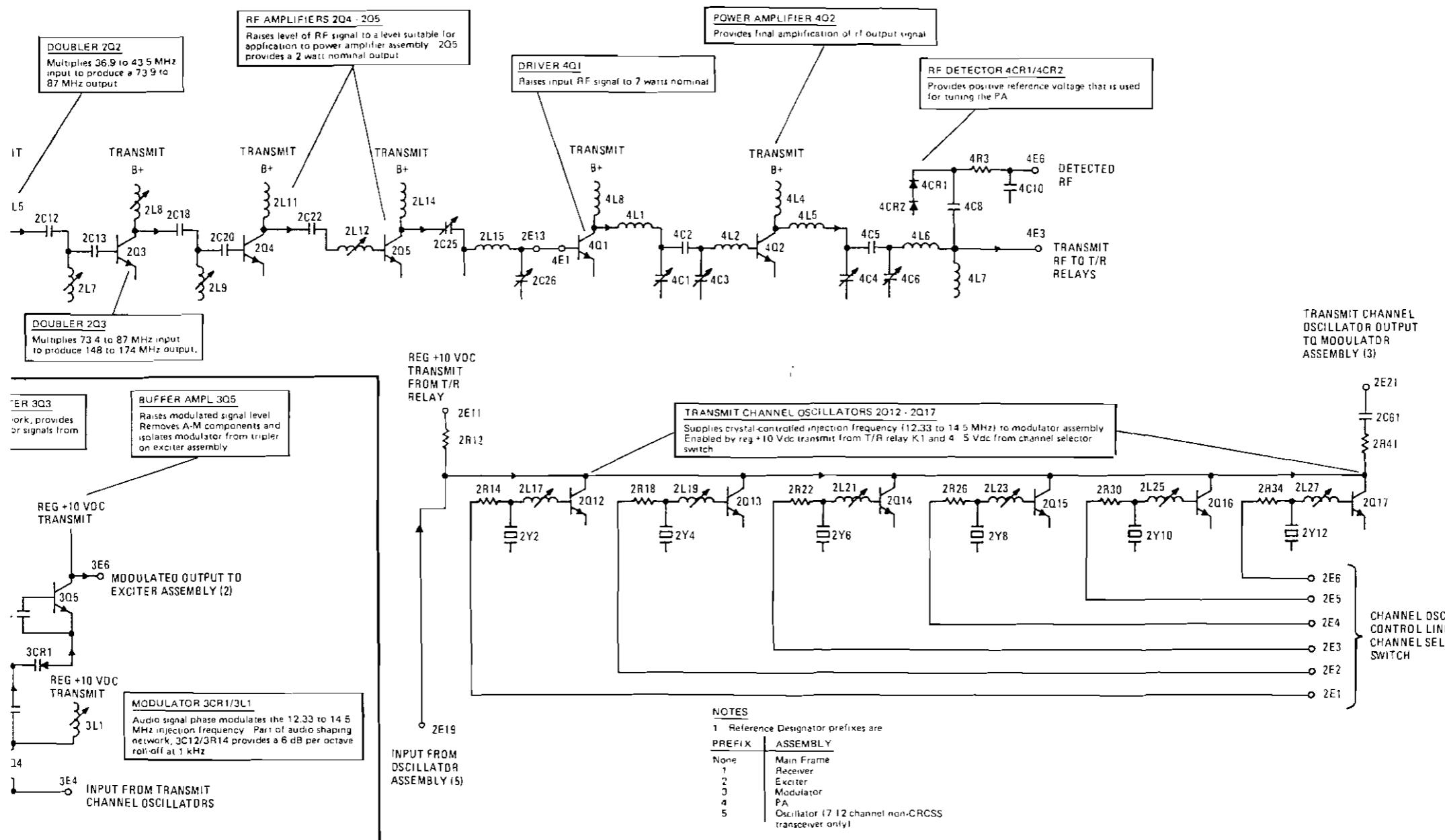
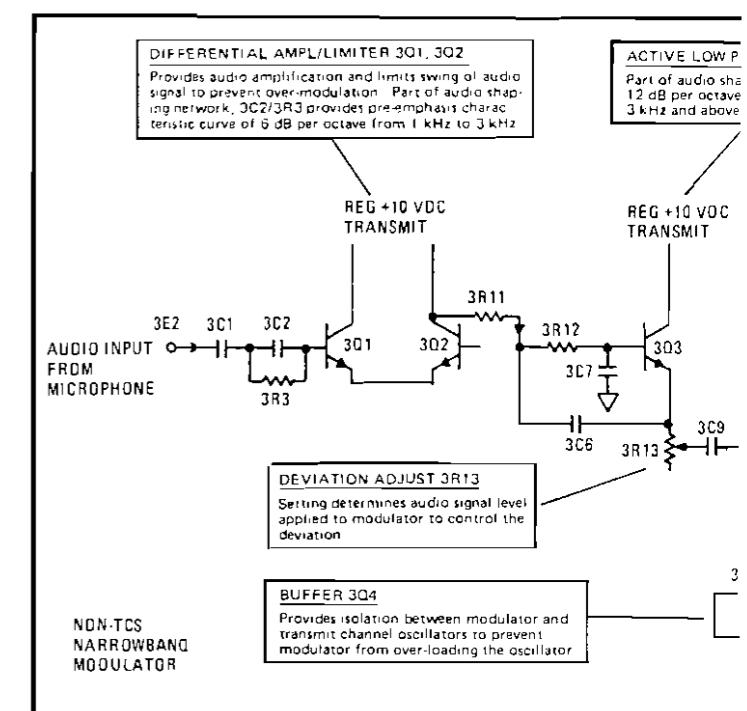
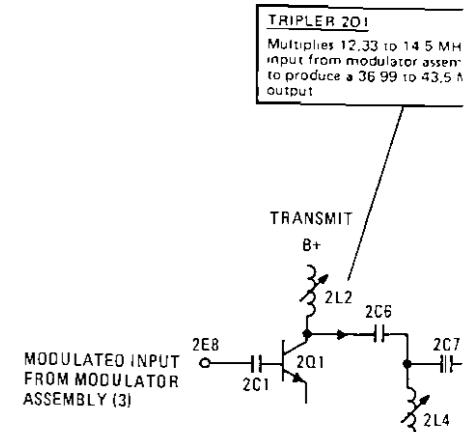
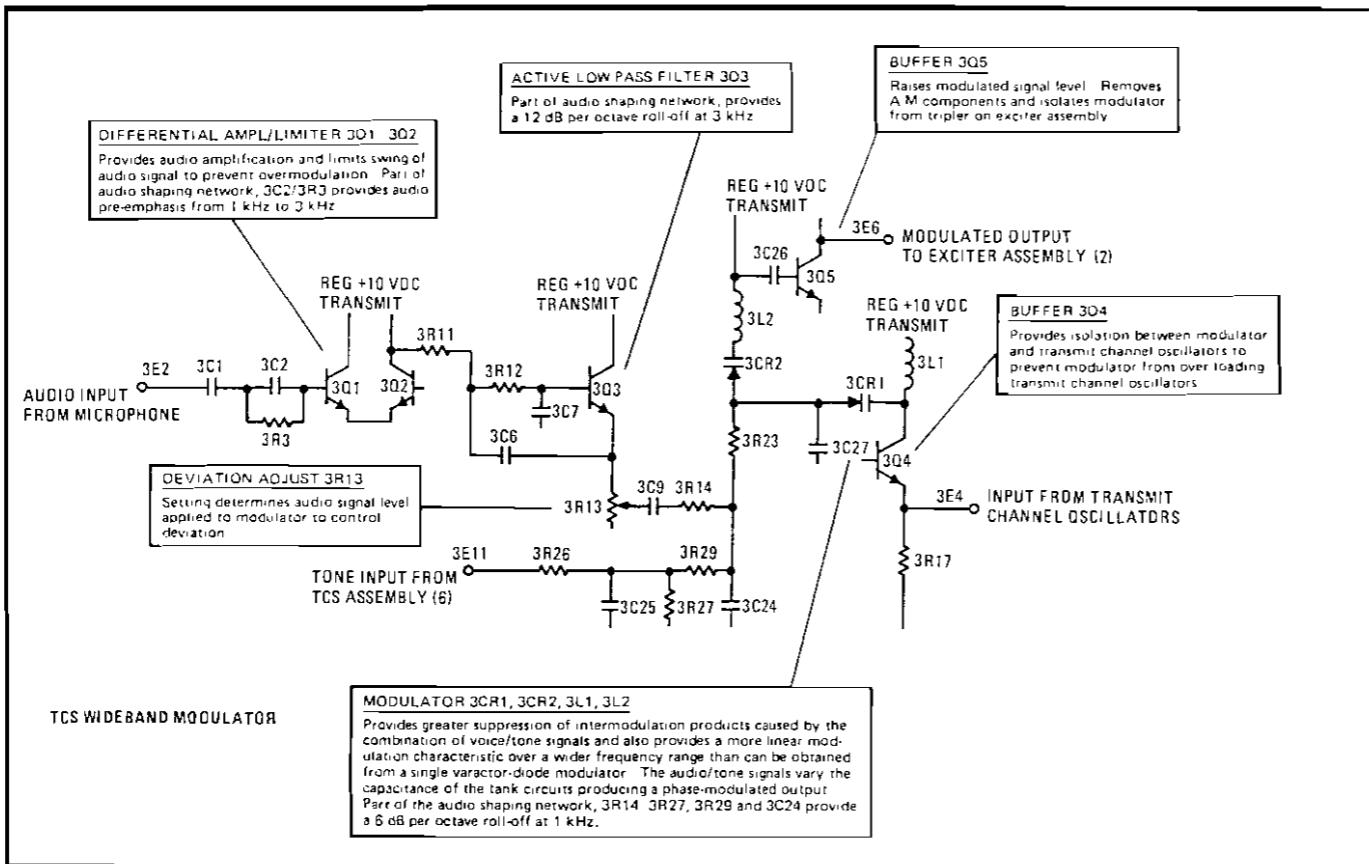


Figure 3-3 Receiver Principles of Operation





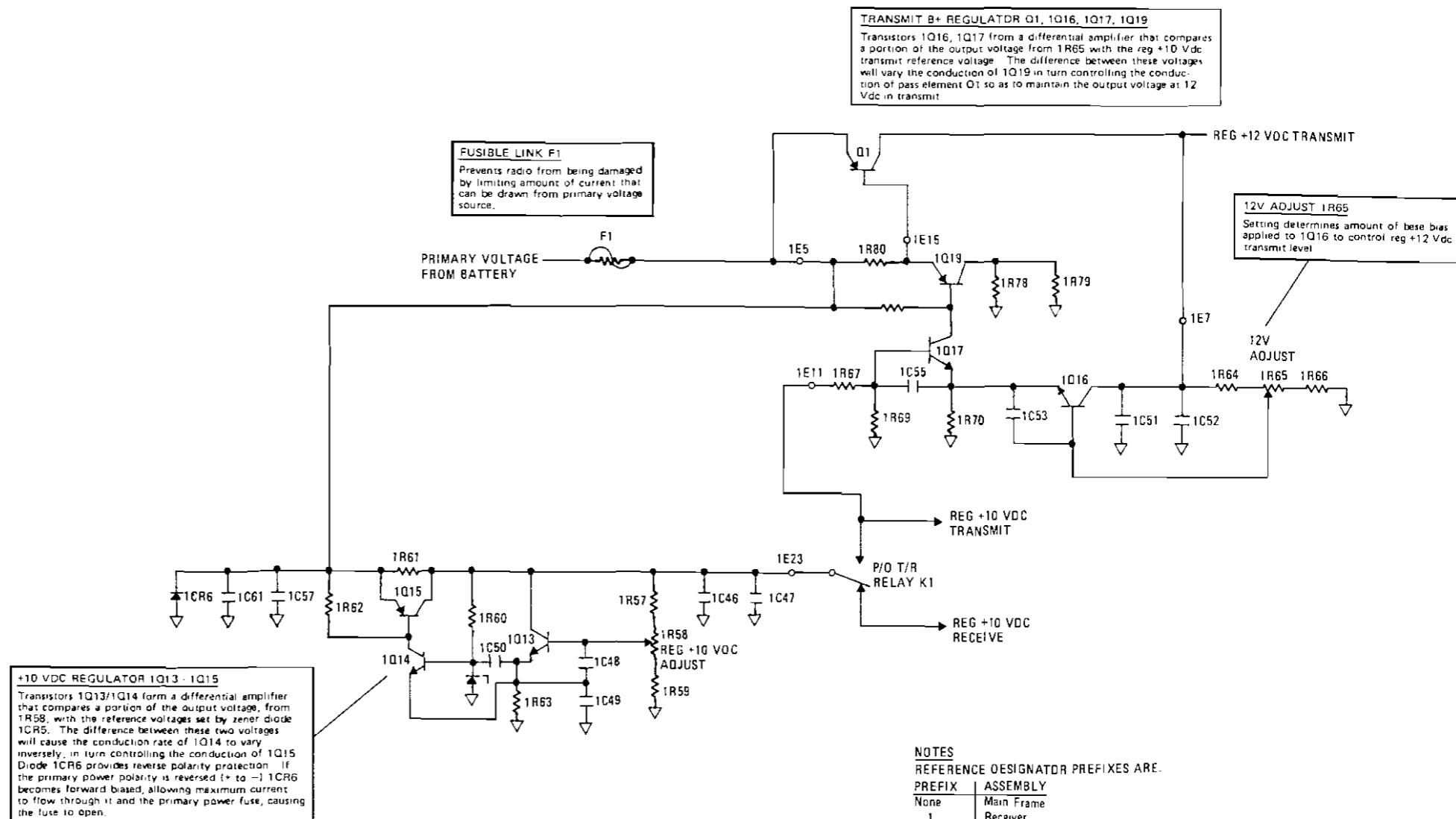


Figure 3-5 Voltage Regulators, Principles of Operation

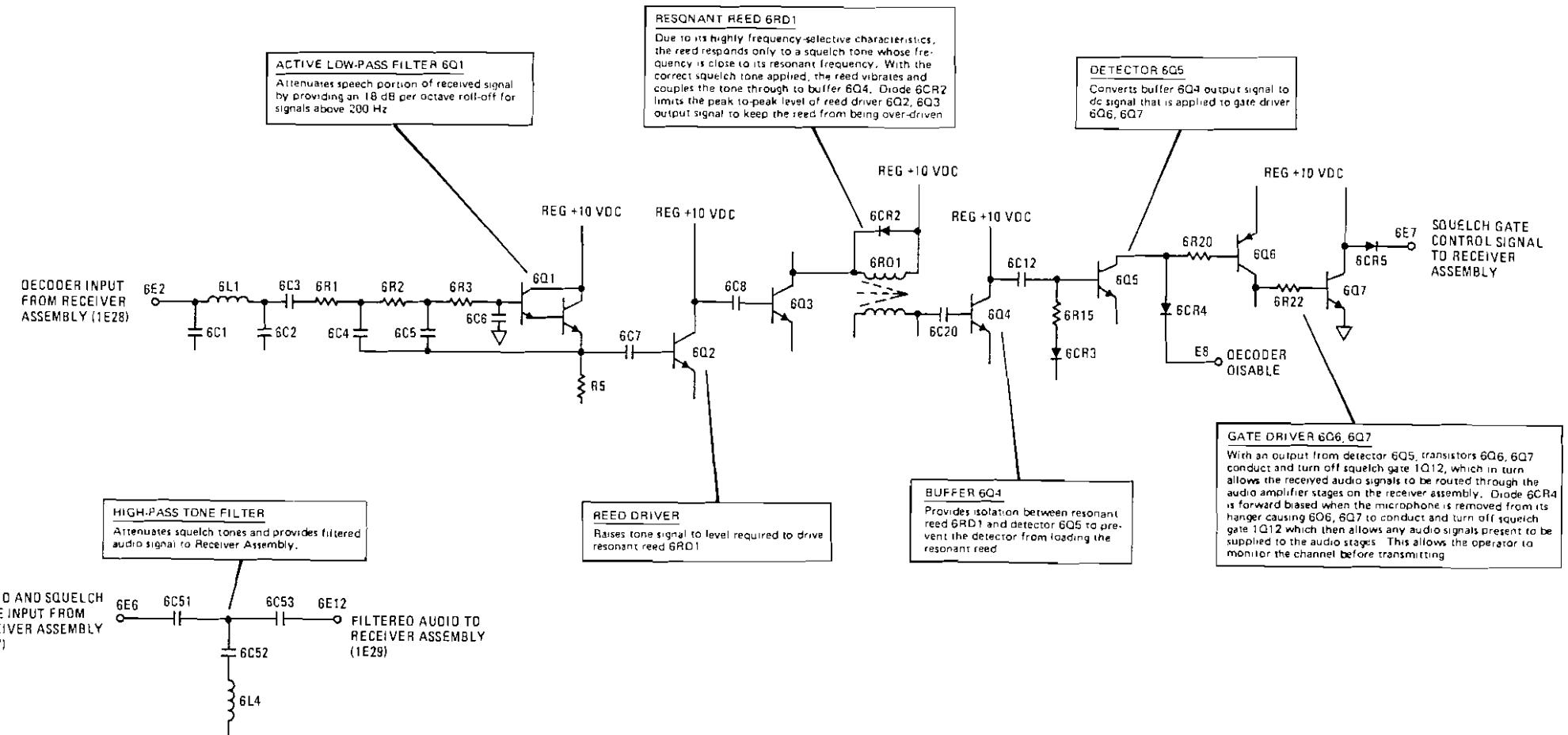


Figure 3-6. TCS Decoder, Principles of Operation

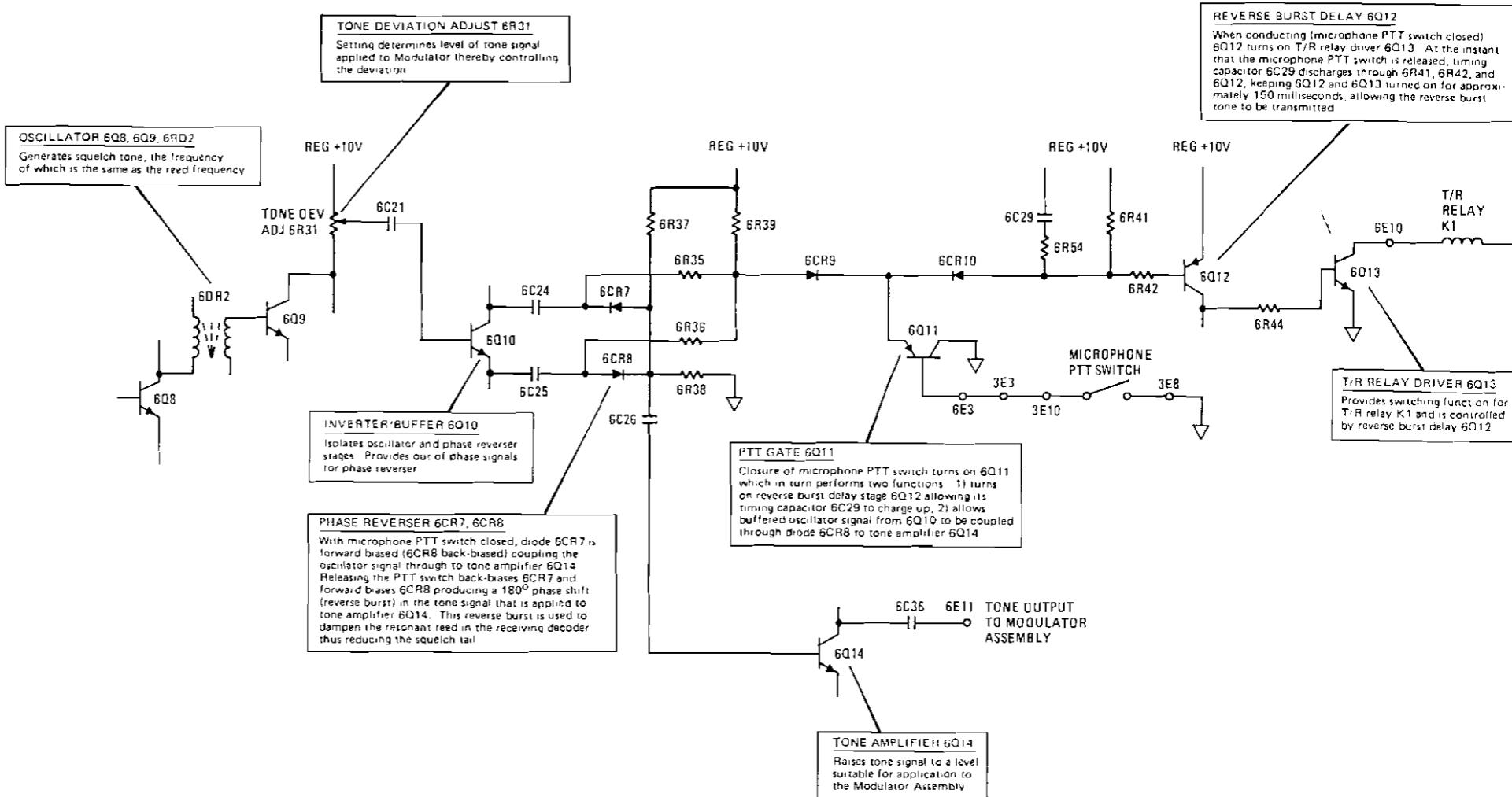
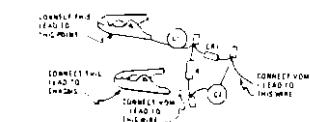


Figure 3-7. TCS Encoder, Principles of Operation

NOTES

- Through the use of a diode detector, the receiver can be aligned using a 20K ohm/volt VOM. The detector shown can be made by built using standard components.

C1 Cap disc, cer .001 uf GMV, 500 VDCW
 C2 Cap disc, cer .001 uf GMV, 500 VDCW
 CR1 Diode 1N270, 1N39A or 1N295
 R1 Res. comp. 10K 10% 1/4W



- Perform the following calculations to determine the alignment channel or frequency.

Calculate bandwidth in percent, as follows
 $\pm 0.001\%$ stability

$$BW(\%) = \left[\frac{F_2 - F_1}{\frac{F_1 + F_2}{2}} \right] \times 100 \quad F_1 = \text{lowest carrier frequency} \\ F_2 = \text{highest carrier frequency}$$

$\pm 0.0005\%$ stability

$$BW(\%) = \left[\frac{F_2 - F_1}{\frac{F_1 + F_2}{10}} \right] \times 100$$

If calculated bandwidth is less than 0.40%, use channel that is closest to the middle (or the high side) of the frequency range for alignment.

If calculated bandwidth is greater than 0.40%, calculate alignment inject on frequency (f_a) as follows
 $\pm 0.001\%$ stability

$$f_a = \left[\frac{F_1 - F_2}{2} \right] 20 \approx 2$$

$\pm 0.0005\%$ stability

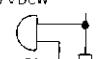
$$f_a = \left[\frac{F_1 - F_2}{2} \right] 20 \approx 10$$

- An alignment crystal, ICF Part No. V-0002 ($\pm 0.001\%$ or $\pm 0.0005\%$) can be used to provide the correct injection frequency (f_a) as calculated in Note 2.

Though not as accurate as the above alignment crystal, the R/C network shown below can be used in one of the receive channel oscillator crystal sockets to provide the injection signal for aligning the front end.

No matter which one of the above two devices is used, be sure to set the frequency measured at 1TP1, at the alignment frequency (f_a) as calculated above.

C1 Cap disc, cer .0001 uf GMV, 500 VDCW
 R1 Res. comp. 18 ohm 10% 1/4W



- Reference designator prefixes are

PREFIX	ASSEMBLY
None	Chassis
1	Receiver
2	Exciter

ALIGNMENT INSTRUCTIONS

Preliminary Checks and Adjustments

- Set controls as follows:

Rotate volume control clockwise to apply power.
 Rotate squelch control fully clockwise.

- Ensure that primary voltage is at 13.8 Vdc.

- Ensure that voltage measured at terminal 1E20 is at +10 Vdc. If not, adjust 1R58 to obtain +10 Vdc indication at 1E20.

Complete Receiver Alignment

Perform steps 4 through 23 exactly as given.

IF Alignment

Perform steps 4 through 12.

Front End Alignment:

Perform steps 13 through 23.

Discriminator Alignment

Perform steps 6 and 9.

Oscillator Frequency Adjustment

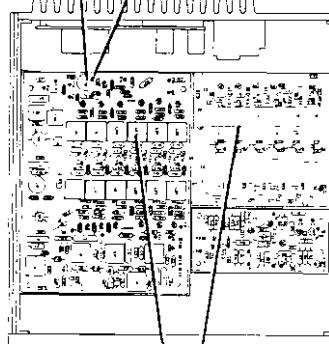
Perform steps 1 through 6.

$\pm 0.001\%$ STABILITY

4. Adjust 2L28 for max at 1E13

3. Adjust 1L30 for min at 1E13

2. Adjust 2L28 for max at 1E13



1. Adjust receive channel oscillators to obtain 2X frequency indication at 1TP1

1a. Install alignment crystal or R/C network in receive oscillator crystal socket and adjust associated inductor to obtain correct alignment injection frequency at 1TP1 as calculated in Note 2.

7. Adjust 1L15 for max at 1TP4

8. Adjust 1L16 for min at 1TP4

6. Disconnect coax from 1E13 and connect signal generator to 1TP1. Set controls to produce a 20 000 MHz ± 100 Hz output at a level to provide a 0.5 to 1.0 Vdc indication at 1TP4. Reduce output level to maintain a 0.5 to 1.0 Vdc indication at 1TP4 while performing steps 7 through 12.

5. Adjust 1L25 for max at 1TP1

$\pm 0.0005\%$ STABILITY

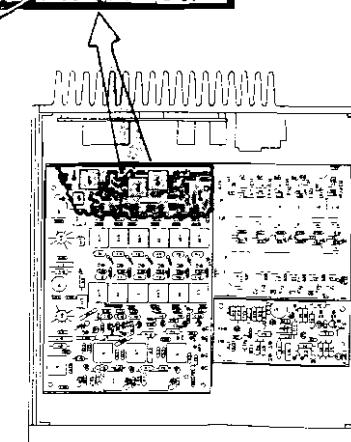
3. Adjust 2L32 for max at 1E13

4. Adjust 1L30 for min at 1E13 and repeat step 3

2. Alternately adjust 2L28 and 2L30 for max at 2TP7.

1. Adjust receive channel oscillators to obtain 10X crystal frequency indication at 1TP1.

1a. Install alignment crystal on R/C network in receive oscillator crystal socket and adjust associated inductor to obtain correct alignment injection frequency at 1TP1 as calculated in Note 2.



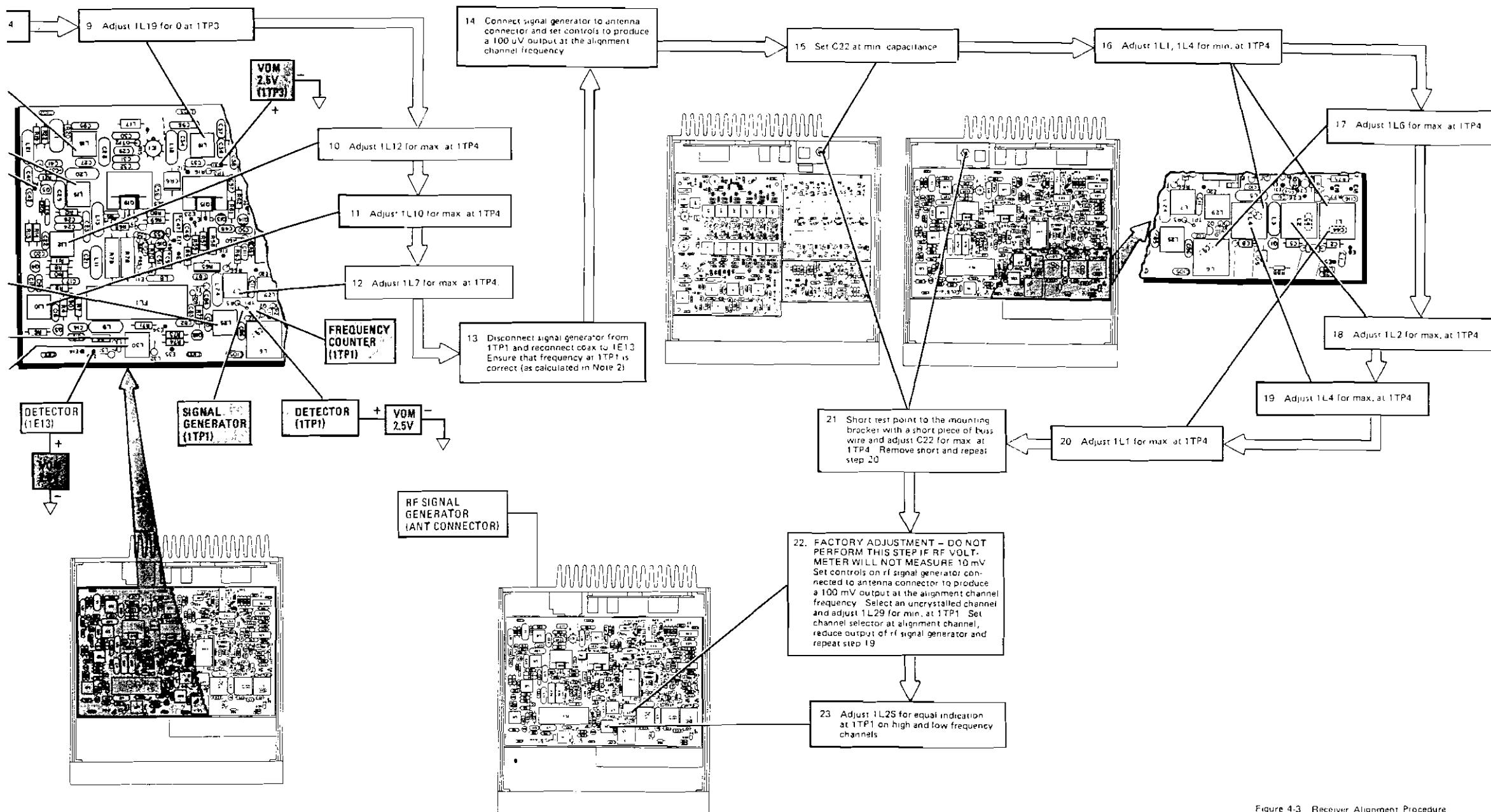


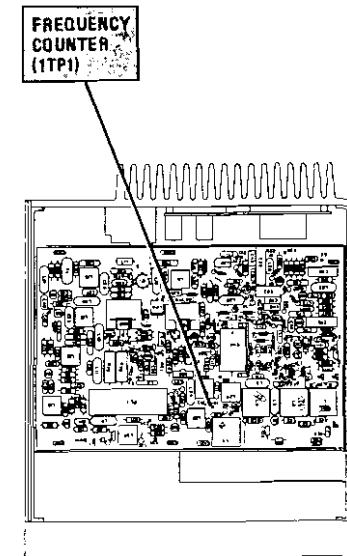
Figure 4-3 Receiver Alignment Procedure

ON MEASUREMENT



Output at the channel
sampling frequency. Set
to output voltage
RMS indication on
ortion. The indicated

CHANNEL FREQUENCY MEASUREMENT



- Set channel selector switch at channel to be checked and observe indication on frequency counter. The frequency indication must be within ± 250 Hz of $2X$ (for 10 PP crystal) or $10X$ (for 5 PP crystal) of the crystal frequency.
 - Repeat step 1 for the remaining channels. If the frequency indication is not within limits refer to figure 4-3 and perform steps 1 through 5.

GAIN MEASUREMENT

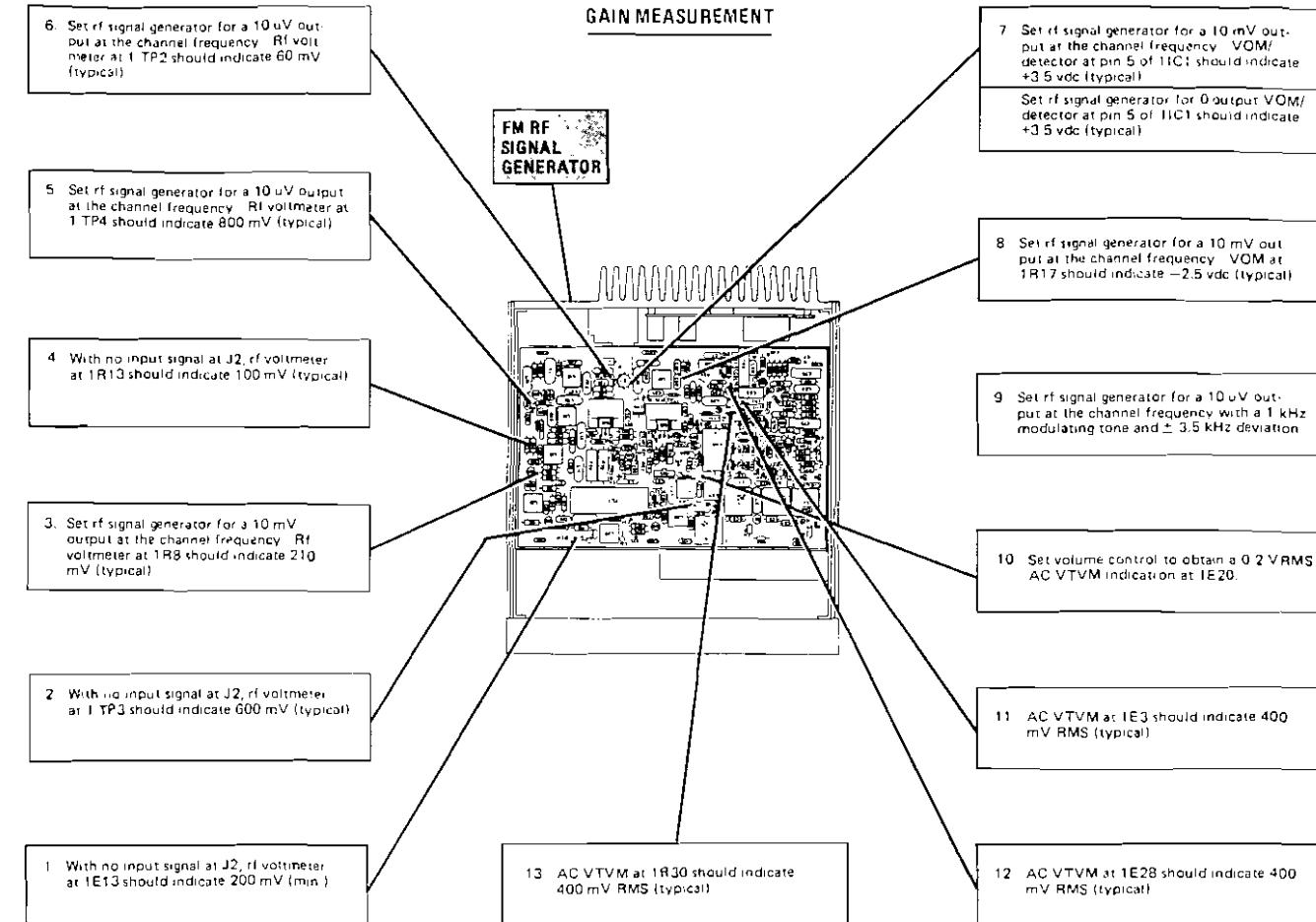
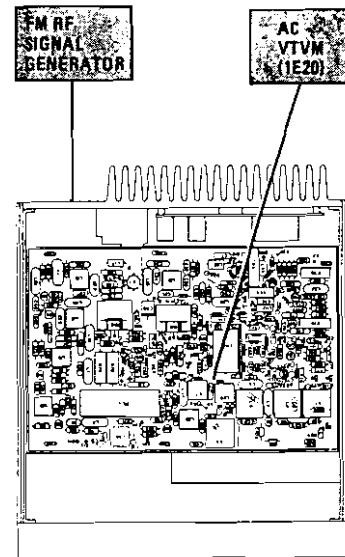


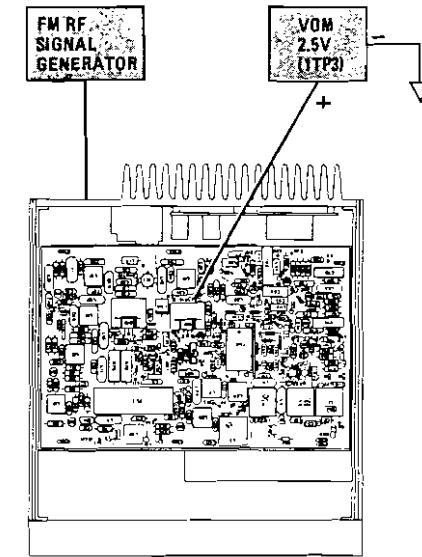
Figure 4-4 Receiver Performance Tests

QUIETING SENSITIVITY MEASUREMENT



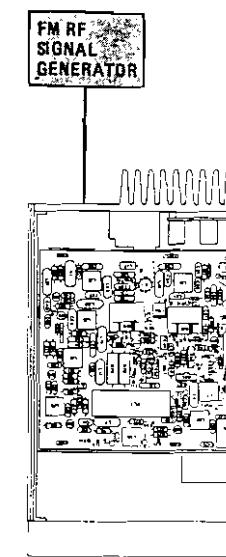
1. With no output from rf signal generator, adjust VOLUME control to obtain a 1 volt RMS indication on AC VTVM.
2. Set rf signal generator controls to produce a 10 μ V output at the channel frequency. Reduce rf signal generator output level until AC VTVM indication is 20 dB below the 1 volt RMS reference. Fine tune frequency and readjust output level for 20 dB indication. The rf signal generator output level should be 0.5 μ V or less.

SQUELCH SENSITIVITY MEASUREMENT



1. Set rf signal generator controls to produce an output at the channel frequency at a 0.5 μ V level with a 1 kHz modulating frequency. Set deviation at 3.3 kHz. Adjust frequency control to obtain 0 VOM indication. Set output level control for no output.
2. Rotate SQUELCH control counterclockwise until receiver is just squelched.
3. Slowly increase rf signal generator output level until squelch threshold is just overcome. The rf signal generator output level should be 0.35 μ V or less.

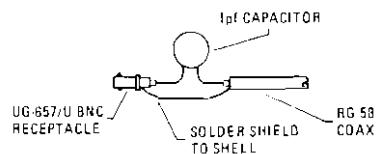
AUDIO OUTPUT POWER AND DISTORTION



1. Set rf signal generator controls to produce an output at the channel frequency at a 100 μ V level with a 1 kHz modulating frequency. Set deviation at 3.3 kHz. Adjust frequency control to obtain 0 VOM indication. Set output level control for no output.
2. Set distortion analyzer controls to measure distortion. Adjust VOLUME control to obtain a 4% distortion reading.
3. Set distortion analyzer controls to measure distortion. The distortion should not exceed 10%.

NOTES

- All measurements are made with transmitter keyed.
- The attenuator shown below can be used to couple the RF output into the frequency counter.



3. Reference designator prefixes are

PREFIX	ASSEMBLY
1	Receiver
2	Exciter
3	Modulator
4	PA
5	Oscillator
6	Type Control (TCS)

- To ensure transmit channel frequency accuracy, chassis should be at room temperature. When adjusting transmit channel frequency, use a duty cycle of 1.2 minute on, 1 minute off.

- Perform the following calculations to determine the alignment channel or frequency.

Calculate bandwidth in percent as follows:

$$\text{BW}\% = \left(\frac{F_2 - F_1}{F_1 + F_2} \right) \times 100 \quad F_1 = \text{lowest carrier frequency}$$

If calculated bandwidth is less than 0.40%, select channel that is closest to the middle (on the high side) of the frequency range. If calculated bandwidth is greater than 0.40%, calculate alignment injection frequency (f_{ai}) as follows:

$$f_{ai} = \left(\frac{F_1 + F_2}{2} \right) + 12$$

- An alignment crystal can be used to provide the alignment injection frequency. Order part number as follows and specify frequency (f_{ai}) as calculated in 5 above.

$$Y\ 0003 \quad 15\text{ ppm} \pm 0.0005\%$$

- For TGS Transceiver, refer to wide band modulator alignment procedure in box.

- Use VOM at 4TP1 and 4TP2 for steps 10, 11 and 12 only if there is no indication on the VOM at 4E6 or the rf wattmeter at J2. If there is an indication at 4E6 or J2, then use either of these points for steps 10, 11 and 12.

ALIGNMENT INSTRUCTIONS

Preliminary Adjustments

- Set controls:
VOLUME – Rotate clockwise to apply power
SQUELCH – Rotate fully clockwise
Channel Selector – See Note 5
- Ensure that primary voltage is at +13.8 VDC unless otherwise specified.
- Ensure that voltage at terminal 1E23 is at +10 VDC. If not, adjust 1E5B to obtain +10 VDC indication at 1E23.
- Connect equipment as shown in figure A.

Complete Transmitter Alignment

Perform all steps 1 through 21 exactly as given.

Exciter Alignment

Perform steps 1 through 10.

PA Tuning

Perform steps 11 through 14. If PA is initially tuned into a dummy load that has an impedance signal clearly different from the antenna, perform steps 13 and 14 with radio connected to the antenna.

Deviation Adjustment

Perform step 19. (See note 7)

Transmit Channel Frequency Adjustment

Perform step 21.

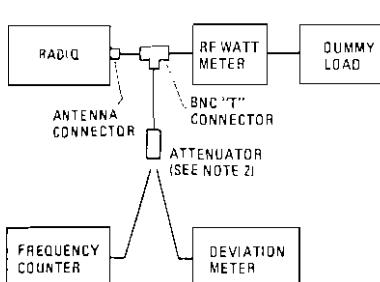
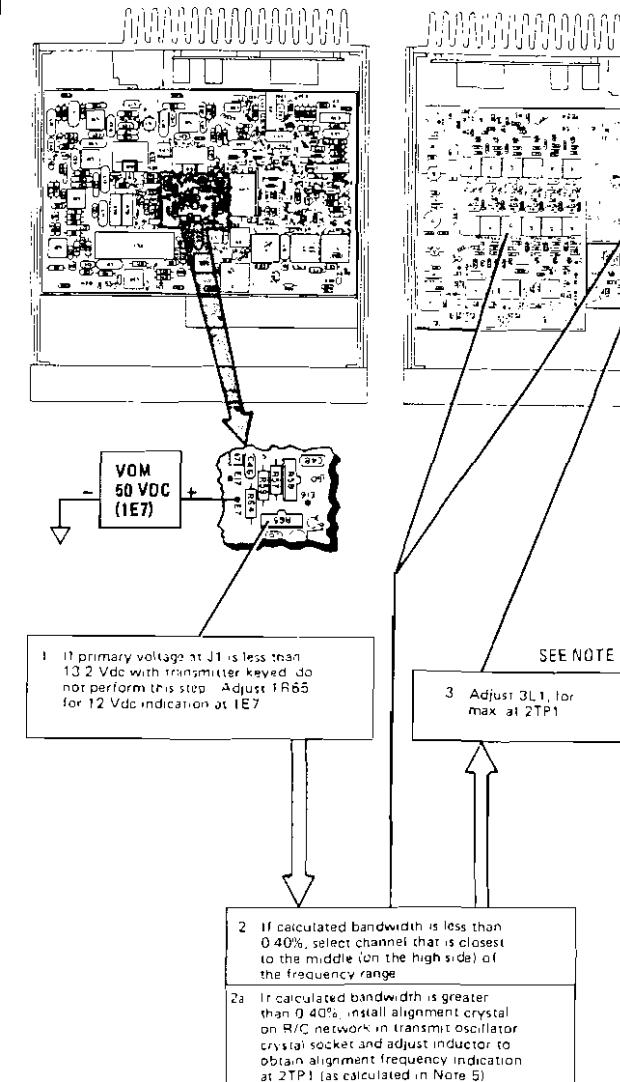
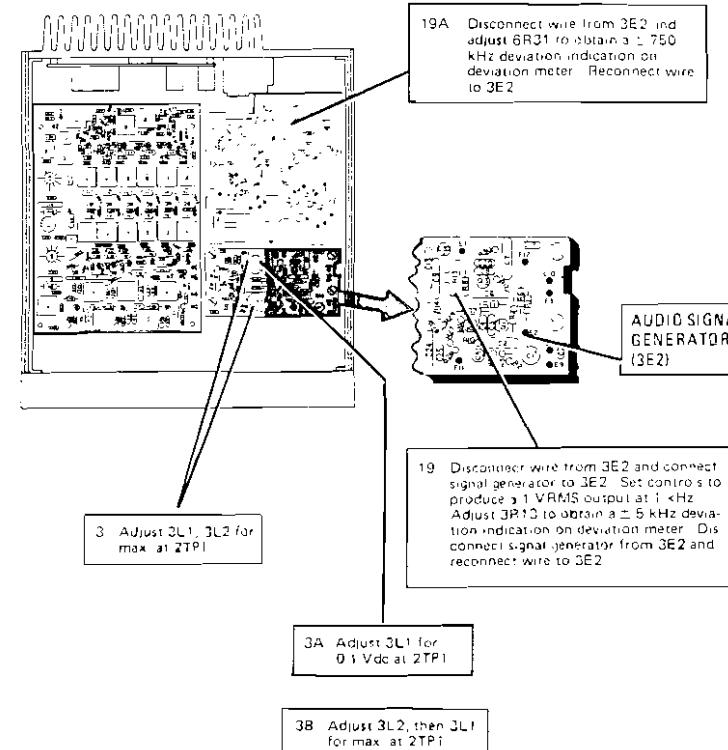


Figure A. Test Equipment Connection Diagram

WIDEBAND MODULATOR ALIGNMENT AND TGS ASSEMBLY DEVIATION ADJUSTMENT



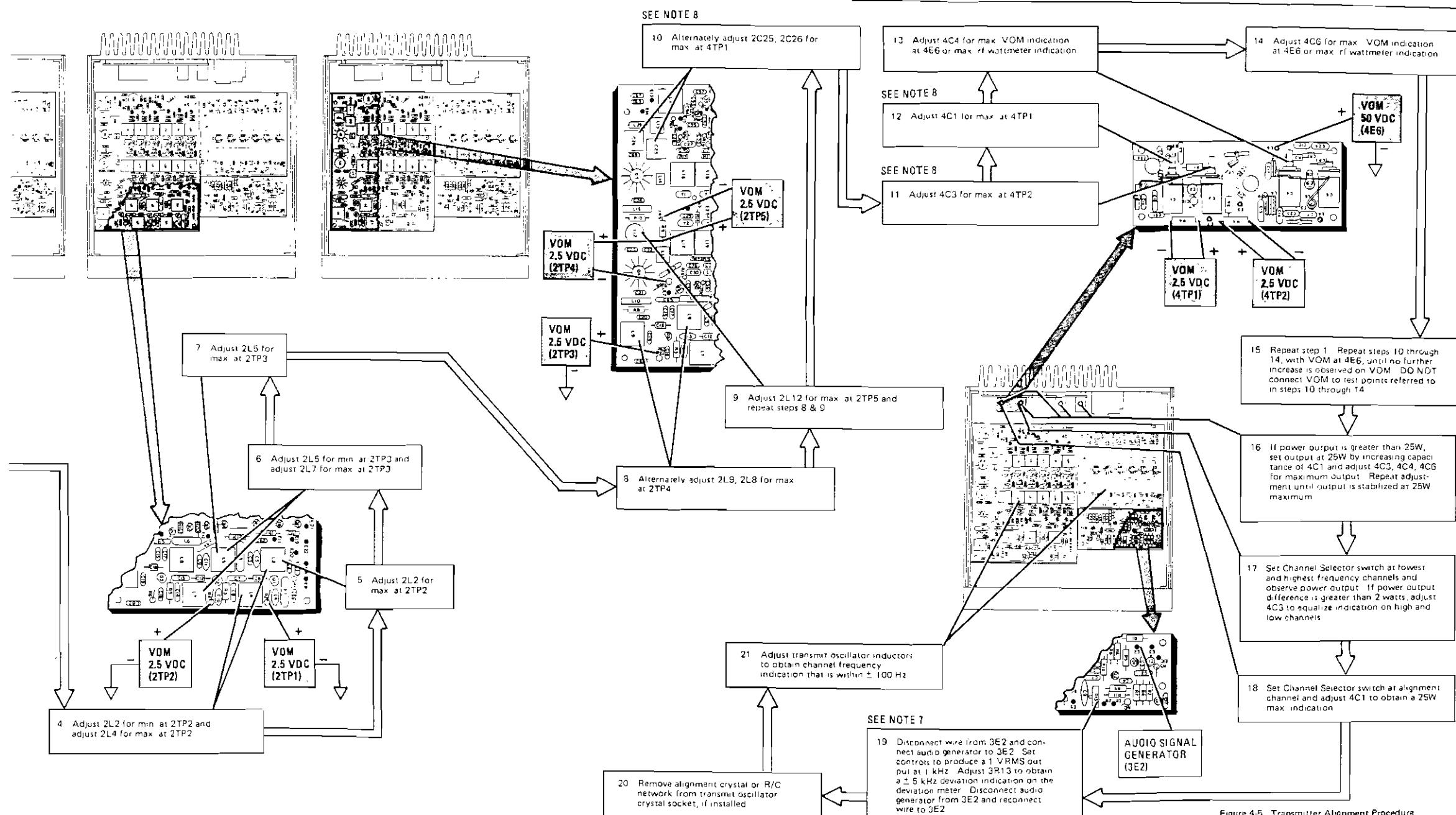


Figure 4-5. Transmitter Alignment Procedure

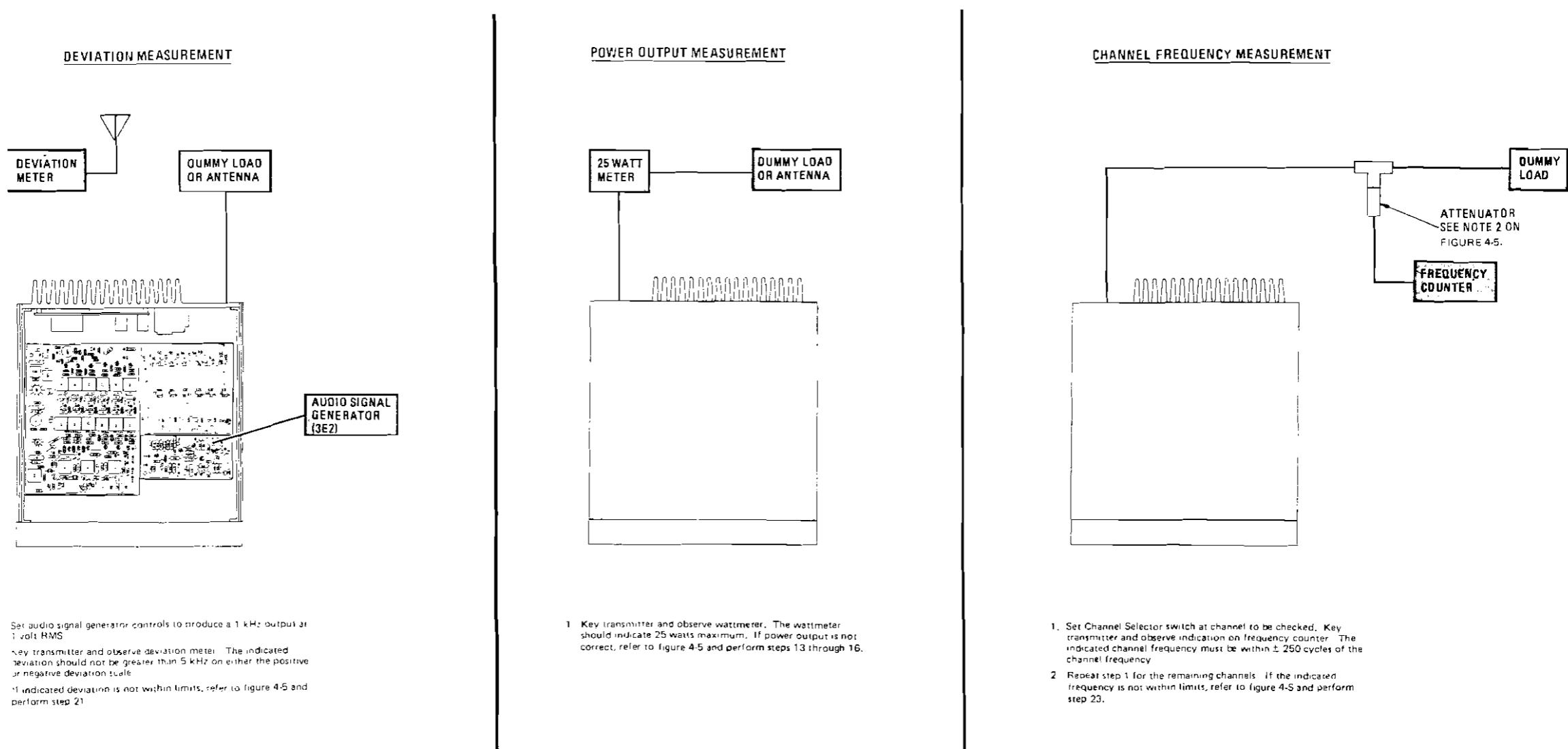


Figure 4-6 Transmitter Performance Tests

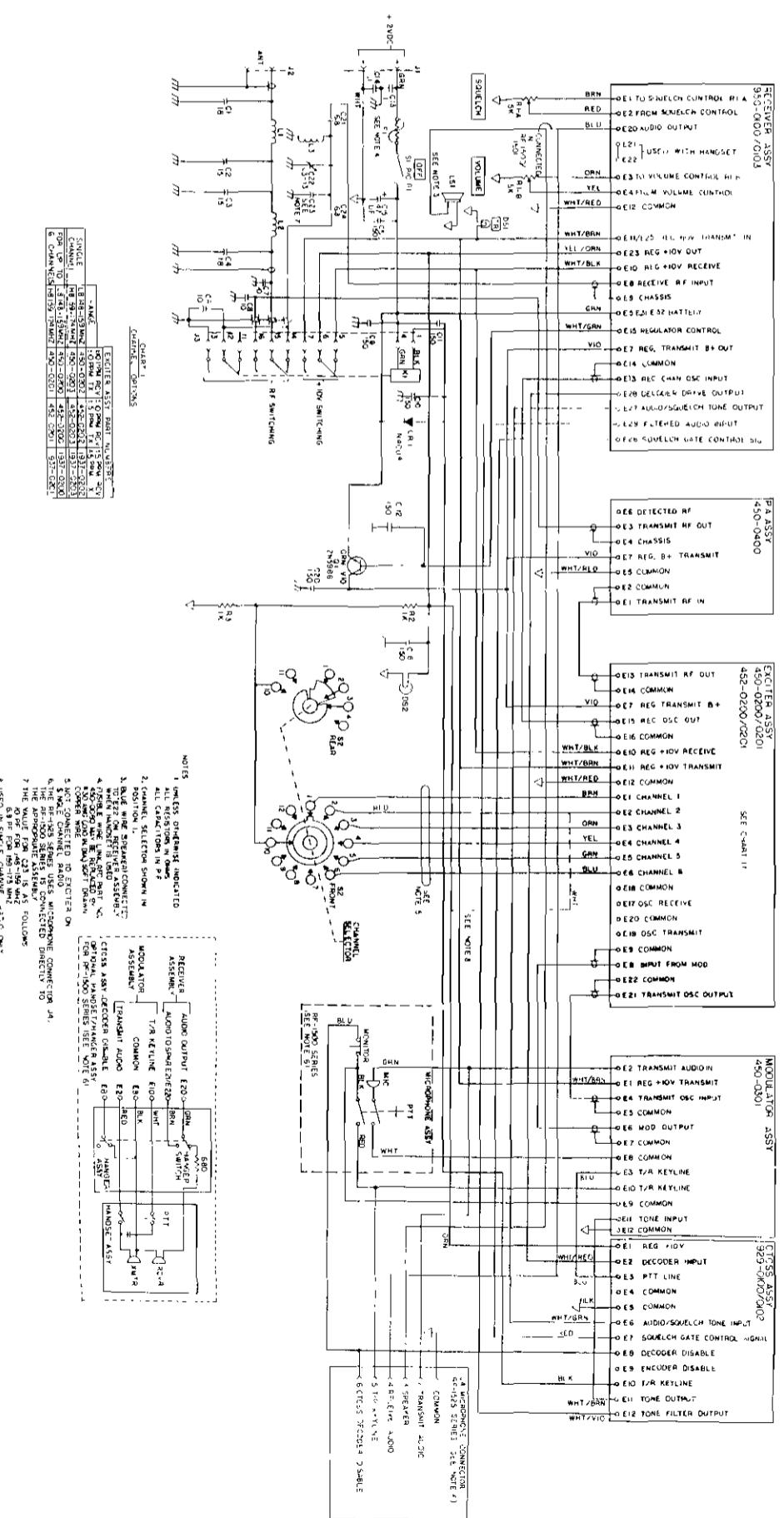


Figure 5-2. Front Mount (TCS) Main Frame Schematic Diagram

REF DESIGN	DESCRIPTION	RF PART NUMBER	REF DESIGN	DESCRIPTION	RF PART NUMBER
1	Receiver Assembly, see separate parts list 148-159 MHz 159-174 MHz	954-0100 954-0101	C12	Cap, Disc, Cer, 150 pf, 20%, 1 KVDCW	C-4794
2	Exciter Assembly, $\pm 0.0005\%$, Transmit Stability $\pm 0.001\%$ Receive Stability See separate parts list 148-159 MHz, 1 Channel 159-174 MHz, 1 Channel	452-0202 452-0203	C13	Cap, Disc, 0.1 uF, +80%, -20%, 30 VDCW	C-2210
	148-159 MHz, 2 Channel 159-174 MHz, 2 Channel	452-0204 452-0205	C14	Cap, Disc, 0.1 uF, +80%, -20%, 30 VDCW	C-2210
	148-159 MHz, 6 Channel 159-174 MHz, 6 Channel	452-0200 452-0201	C15	Cap, Tant, 47 uF, 20%, 20 VDCW	C-2171
	Exciter Assembly, $\pm 0.0005\%$, Transmit Stability, $\pm 0.0005\%$ Receiver Stability See separate parts list 148-159 MHz, 1 Channel 159-174 MHz, 1 Channel	1937-0202 1937-0203	C16	Cap, Disc, Cer, 150 pf, 20%, 1 KVDCW	C-4794
	148-159 MHz, 2 Channel 159-174 MHz, 2 Channel	1937-0204	C17	Not Used	
	148-159 MHz, 6 Channel 159-174 MHz, 6 Channel	1937-0200 1937-0201	C18	Not Used	
	Exciter Assembly, $\pm 0.0005\%$, Transmit Stability, $\pm 0.0005\%$ Receiver Stability See separate parts list 148-159 MHz, 1 Channel 159-174 MHz, 1 Channel	1937-0202 1937-0203	C19	Not Used	
	148-159 MHz, 2 Channel 159-174 MHz, 2 Channel	1937-0204	C20	Cap, Disc, Cer, 150 pf, 20%, 1 KVDCW	C-4794
	148-159 MHz, 6 Channel 159-174 MHz, 6 Channel	1937-0200 1937-0201	C21	Cap, Disc, NPO, 6.8 pf, 5%, 1 KVDCW	C-4739
3	Modulator Assembly, see separate parts list Wideband	450-0301	C22	Cap, Var, 1.3 - 14 pf	C-4649
4	PA Assembly, see separate parts list	450-0400	C23	148-159 MHz Cap, Disc, NPO, 10 pf, 5%, 1 KVDCW	C-4741
5	Not Assigned			159-174 MHz Cap, Disc, NPO, 6.8 pf, 5%, 1 KVDCW	C-4739
6	TCS Assembly, see separate parts list Encoder		J1	Cap, Disc, NPO, 6.8 pf, 5%, 1 KVDCW	C-4739
	Decoder	929-0100	J2	Diode, IN4454	CR-0705
	Encoder/Decoder	929-0102	DS1	Lamp, T/R	DS-0085
C1	Cap, Disc, NPO, 18 pf, 5%, 1 KVDCW	C-4744	DS2	Lamp, Channel DS	DS-0206
C2	Cap, Disc, NPO, 15 pf, 5%, 1 KVDCW	C-4743	F1	Fusible Link	450-0080
C3	Cap, Disc, NPO, 15 pf, 5%, 1 KVDCW	C-4743	J1	Connector, Power	J-0036
C4	Cap, Disc, NPO, 18 pf, 5%, 1 KVDCW	C-4744	J2	Connector, Antenna	J-0003
C5	Cap, Disc, Cer, 150 pf, 20%, 1 KVDCW	C-4794	J3	Connector, T/R Relay	X-1005
C6	Cap, Disc, NPO, 10 pf, 5%, 1 KVDCW	C-4741	J4	Connector Assembly, Microphone	452-0017
C7	Cap, Disc, NPO, 10 pf, 5%, 1 KVDCW	C-4741	K1	Relay, T/R	K-0069
C8	Cap, Disc, NPO, 10 pf, 5%, 1 KVDCW	C-4741	L1	Inductor, Fixed	483-0391
C9	Cap, Disc, Cer, 150 pf, 20%, 1 KVDCW	C-4794	L2	Inductor, Fixed	483-0391
C10	Cap, Disc, Cer, 150 pf, 20%, 1 KVDCW	C-4794	L3	Inductor, Fixed	954-0014
C11	Cap, Disc, Cer, 150 pf, 20%, 1 KVDCW	C-4794	LS1	Speaker	LS-0014
			Q1	Transistor, 2N5986	Q-0427
			R1	Volume/Squelch Control, 5K, Linear	
			R2	Taper	R-3175
			R3	Res, Comp, 1K, 10%, 1W	R-0024
			S1	Res, Comp, 1K, 10%, 1W	R-0024
			S2	Switch, Power, Part of R1	B50-0021
				Switch, Channel Selector	
				Knob, Squelch	MP-0248
				Knob, Volume	MP-0247
				Knob, Channel Selector	B50-0022
				Cover, Top, Non-locking	B50-0004-2
				Cover, Bottom, Non-locking	850-0004-1
				Cover, Top, Locking	972-1090
				Cover, Bottom, Locking	972-1091
				Lock Assembly, with Key	MP-4157
				Lock Pawl	MP-415B

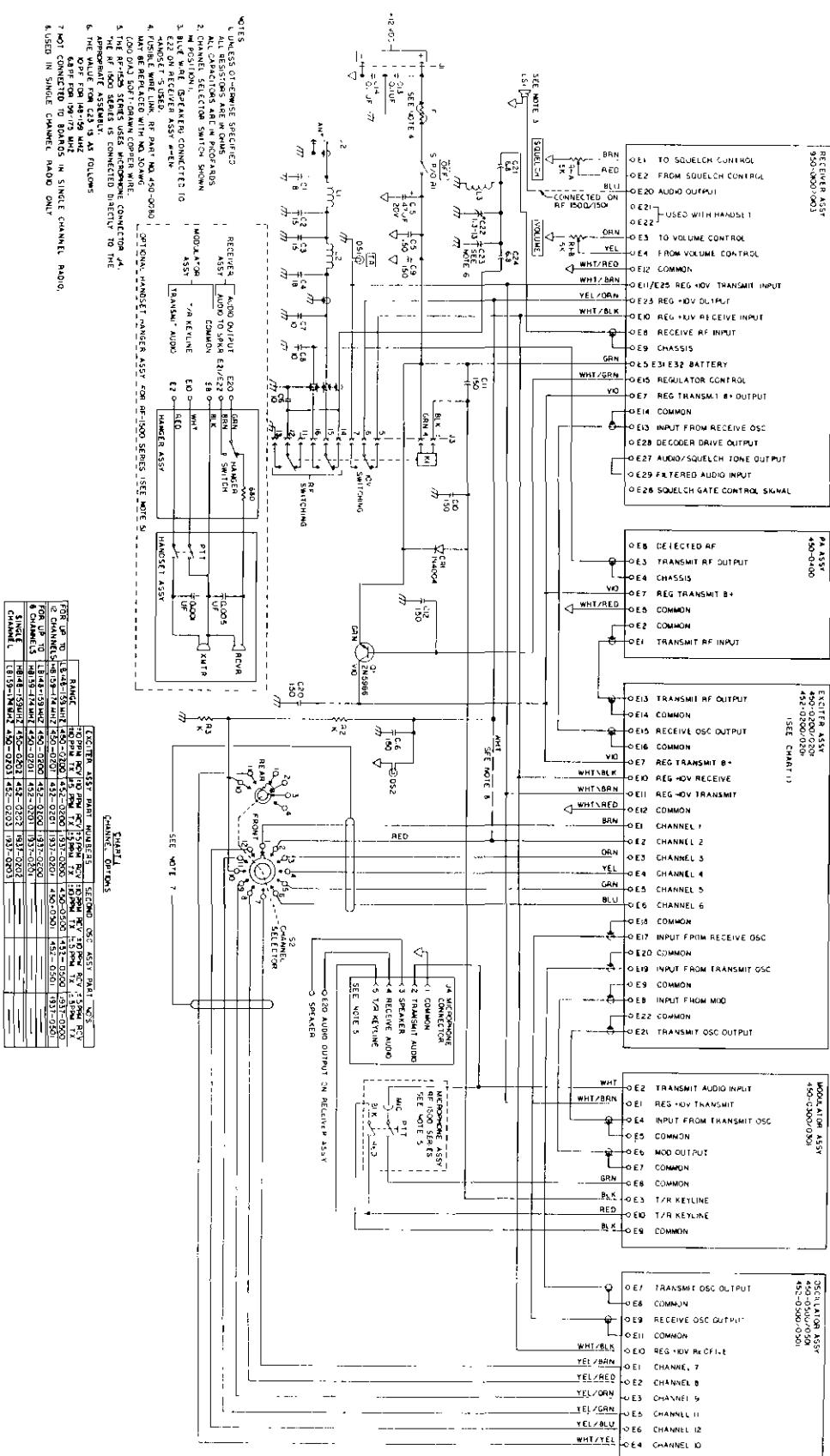
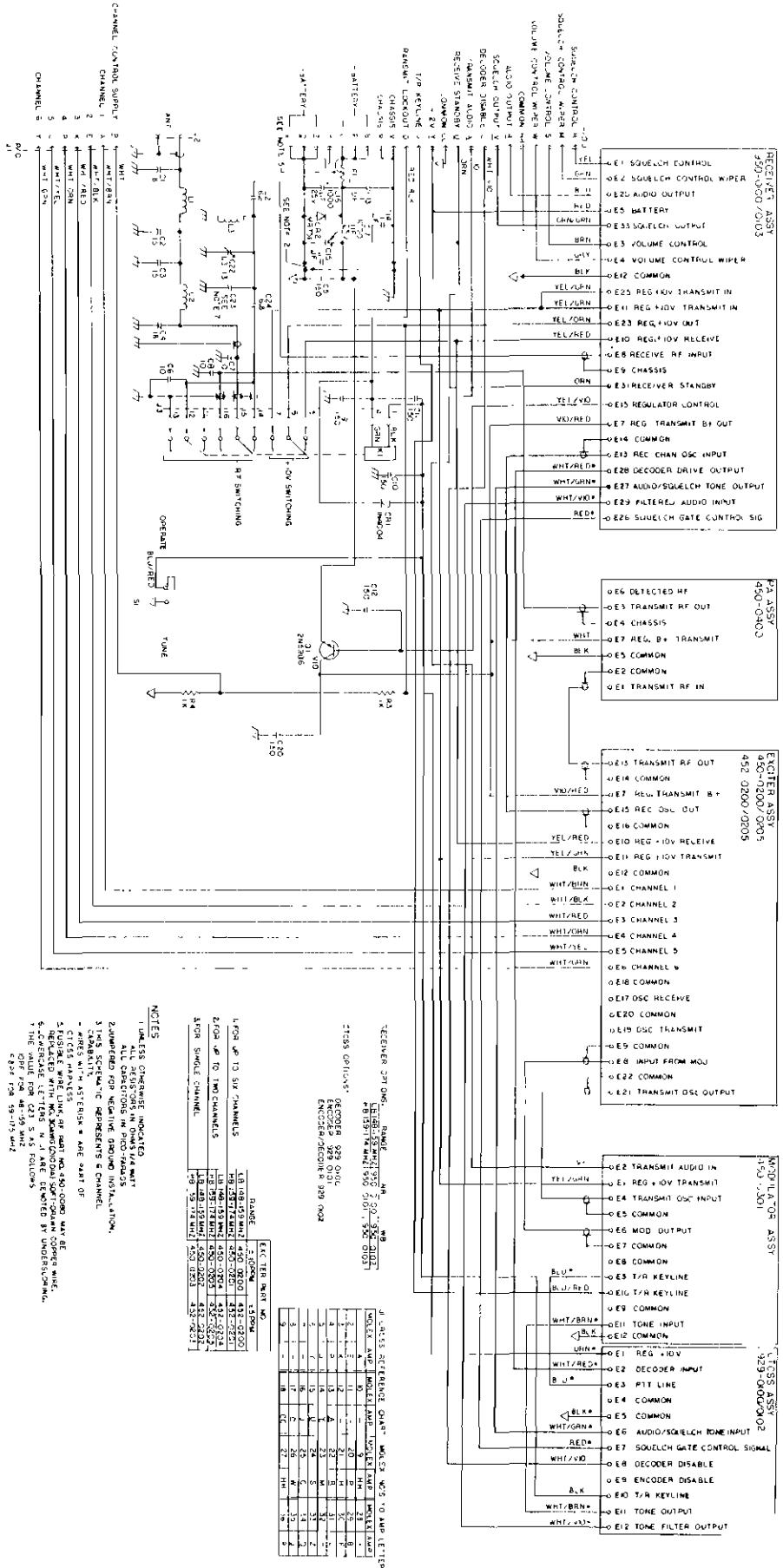


Figure 5.3 Front Mount (Non-TCS) Main Frame Schematic Diagram

REF DESIGN	DESCRIPTION	RF PART NUMBER	REF DESIGN	DESCRIPTION	RF PART NUMBER
1	Receiver Assembly, see separate parts list 148-159 MHz 159-174 MHz		C11	Cap, Disc, Cer, 150 pF, 20%, 1 KVDCW	C-4794
		954-0100	C12	Cap, Disc, Cer, 150 pF, 20%, 1 KVDCW	C-4794
2	Exciter Assembly, $\pm 0.0005\%$, Transmit Stability $\pm 0.001\%$ Receive Stability. See separate parts list 148-159 MHz, 1 Channel 159-174 MHz, 1 Channel	954-0101	C13	Cap, Disc, 0.1 uF, +80%, -20%, 30 VDCW	C-2210
		452-0202	C14	Cap, Disc, 0.1 uF, +80%, -20%, 30 VDCW	C-2210
		452-0203	C15	Cap, Tant, 47 uF, 20%, 20 VDCW	C-2171
		452-0204	C18	Cap, Disc, Cer, 150 pF, 20%, 1 KVDCW	C-4794
		452-0205	C17	Not Used	
		452-0200	C18	Not Used	
		452-0201	C19	Not Used	
			C20	Cap, Disc, Cer, 150 pF, 20%, 1 KVDCW	C-4794
			C21	Cap, Disc, NPO, 6.8 pF, 5%, 1 KVDCW	C-4739
			C22	Cap, Var, 1.3 - 14 pf	C-4549
			C23	148-159 MHz	
				Cap, Disc, NPO, 10 pF, 5%, 1 KVDCW	C-4741
				159-174 MHz	
			C24	Cap, Disc, NPQ, 6.8 pF, 5%, 1 KVDCW	C-4739
			CR1	Diode, IN 4454	CR-0705
			DS1	Lamp, T/R	DS-0086
			DS2	Lamp, Channel	DS-0206
			F1	Fusible Link	450-0080
			J1	Connector, Power	J-0036
			J2	Connector, Antenna	J-0003
			J3	Connector, T/R Relay	X-1005
			J4	Connector Assembly, Microphone	452-0016
			K1	Relay, T/R	K-0069
			L1	Inductor, Fixed	483-0391
			L2	Inductor, Fixed	483-0391
			L3	Inductor, Fixed	954-0014
			LS1	Speaker	LS-0014
			Q1	Transistor, 2N5986	Q-0427
			R1	Volume/Squelch Control, 5K, Linear	
				Taper	R-3175
			R2	Res, Comp, 1K, 10%, 1/2W	R-0024
			R3	Res, Comp, 1K, 10% 1/4W	R-0024
			S1	Switch, Power, Part of R1	
			S2	Switch, Channel Selector	B50-0021
				Knob, Squelch	MP-0248
				Knob, Volume	MP-0247
				Knob, Channel Selector	B50-0022
				Cover, Top, Non-locking	B50-0004-2
				Cover, Bottom, Non-locking	B50-0004-1
				Cover, Top, Locking	972-1090
				Cover, Bottom, Locking	972-1091
				Lock Assembly, with Key	MP-4157
				Lock Pawl	MP-4158





REF DESIG	DESCRIPTION	RF PART NUMBER	REF DESIG	DESCRIPTION	RF PART NUMBER
1	Receiver Assembly, see separate parts list 148-159 MHz 159-174 MHz	954-0100 954-0101	C10	Cap, Disc, Cer, 150 pf, 20%, 1 KVDCW	C-4794
2	Exciter Assembly, $\pm 0.0005\%$ Transmit Stability, $\pm 0.001\%$ Receive Stability See separate parts list 148-159 MHz, 1 Channel 159-174 MHz, 1 Channel 148-159 MHz, 2 Channel 159-174 MHz, 2 Channel 148-159 MHz, 6 Channel 159-174 MHz, 6 Channel Exciter Assembly, $\pm 0.0005\%$ Transmit Stability, $\pm 0.0005\%$ Receive Stability See separate parts list 148-159 MHz, 1 Channel 159-174 MHz, 1 Channel 148-159 MHz, 2 Channel 159-174 MHz, 2 Channel 148-159 MHz, 6 Channel 159-174 MHz, 6 Channel	452-0202 452-0203 452-0204 452-0205 452-0200 452-0201 1937-0202 1937-0203 1937-0204 1937-0205 1937-0200 1937-0201	C11	Cap, Disc, Cer, 150 pf, 20%, 1 KVDCW	C-4794
3	Modulator Assembly, see separate parts list Wideband	450-0301	C12	Cap, Disc, Cer, 150 pf, 20%, 1 KVDCW	C-4794
4	PA Assembly, see separate parts list	450-0400	C13	Cap, Disc, 0.1 uf, +80%, -20%, 30 VDCW	C 2210
5	Not Assigned		C14	Cap, Disc, 0.1 uf, +80%, 20%, 30 VDCW	C 2210
6	TCS Assembly, see separate parts list Encoder Decoder Encoder/Decoder	929-0101 929-0100 929-0102	C15	Cap, Disc, 0.1 uf, +80%, -20%, 30 VDCW	C-2210
C1	Cap, Disc, NPO, 18 pf, 5%, 1 KVDCW	C-4744	C16	Cap, Elect., 1000 uf, +50%, -10%, 25 VDCW	C-1421
C2	Cap, Disc, NPO, 15 pf, 5%, 1 KVDCW	C-4743	C17	Cap, Elect., 1000 uf, +50%, -10%, 25 VDCW	C-1421
C3	Cap, Disc, NPO, 15 pf, 5%, 1 KVDCW	C-4743	C18	Not Used	
C4	Cap, Disc, NPO, 18 pf, 5%, 1 KVDCW	C-4744	C19	Not Used	
C5	Cap, Disc, Cer, 150 pf, 20%, 1 KVDCW	C-4794	C20	Cap, Disc, Cer, 150 pf, 20%, 1 KVDCW	C-4794
C6	Cap, Disc, NPD, 10 pf, 5%, 1 KVDCW	C-4741	C21	Cap, Disc, NPO, 6.8 pf, 5%, 1 KVDCW	C-4739
C7	Cap, Disc, NPD, 10 pf, 5%, 1 KVDCW	C-4741	C22	Cap, Var, 1.3 - 14 pf	C-4649
C8	Cap, Disc, NPD, 10 pf, 5%, 1 KVDCW	C-4741	C23	148-159 MHz	
C9	Cap, Disc, Cer, 150 pf, 20%, 1 KVDCW	C-4794	F1	Cap, Disc, NPO, 10 pf, 5%, 1 KVDCW	C-4741
			J1	Connector, Control/Power	P-0103
			J2	Connector, Coax	J-0003
			J3	Connector, T/R Relay	X-1005
			K1	Relay, T/R	K-0069
			L1	Inductor, Fixed	483-0391
			L2	Inductor, Fixed	483-0391
			L3	Inductor, Fixed	954-0014
			O1	Transistor, 2N5986	Q-0427
			R1	Not Used	
			R2	Not Used	
			R3	Res, Comp, 1K, 10%, 1/4W	R 0024
			R4	Res, Comp, 1K, 10%, 1/4W	R-0024
			S1	Switch, Tune/Determinate	S-0054
				Cover, Top	972-1090
				Cover, Bottom	972-1091
				Lock Assembly, with Keys	MP-4157
				Lock Pawl	MP-4158